

Saltfork Craftsmen Artist-Blacksmith Association

March 2010



This is a beautiful Damascus bracelet that has been made from chainsaw chain. It was riveted together so it filled the requirement for Gerald's trade items. I failed to get the makers name but I sure wish I knew who got it.

**Saltfork Craftsmen
Artist-Blacksmith Association
Officers and Directors**

President: Gerald Franklin 580-467-8667
Rt. 3 Box 239J, Duncan, Ok 73533
franklin@myrhinomail.com

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23966 NE Wolf Rd
Fletcher, Okla. 73541
lazyassforge@hughes.net

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1227 4th St. Alva, Ok. 73717
mike-marideth@sbcglobal.net

Director: JC Banks 580-482-3209
16007 S. CR 206 Altus, Ok. 73521
jc.banks@okstate.edu

Director: Byron Doner 405-650-7520
6520 Alameda, Norman Okla.
byrondoner@earthlink.net

Director/swage blocks: Bill Kendall 918-742-7836
1756 E. 59th St Tulsa Ok. 74105
wwkendall@aol.com

Director: Richard Dyer 918-582-5065
1119 S Birmingham Pl. Tulsa, Ok. 74104
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23966 NE Wolf Rd Fletcher, Ok 73541
Diana-copperrose@hughes.net

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billmalsom@hotmail.com
918-440-4318

Workshop Coordinator
David Seigrist 580-688-3555
dseigrist2004@yahoo.com

The Saltfork Craftsmen Artist-Blacksmith Association, a non-profit organization of amateur and professional artist and craftsmen, publishes this newsletter monthly. Our purposes are the sharing of knowledge, education and to promote a more general appreciation of the fine craftsmanship everywhere. We are a chapter of the Artist-Blacksmith Association of North America.

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Visit our Saltfork Craftsmen Website:
www.saltforkcraftsmen.org

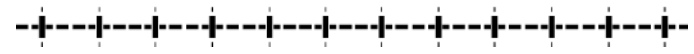
Trading Post

For Sale:
5/8in. Round 1045 stock in 12 ft. lengths. Price is .50/ft. contact Ron Lehenbauer at therustyanvil@yahoo.com or call 580-554-1126 to order. Delivery can be made at the Conference. I can have it cut into 1ft or 6ft pcs to haul. 1-foot pcs will be a bit extra for the cuts. This is great metal for punches or chisels.

Army surplus round nosed pliers that make good scroll pliers for small items. They are 6" long \$5.00 each plus shipping. I also tie brooms on your handle or mine. \$20.00 plus shipping. Diana Davis 580-549-6824 or Diana-copperrose@hughes.net



Wanted:
Advertising Coal Hammers, Contact Mike George at 1-580-327-5235 or Mike-Marideth@sbcglobal.net



For Sale:
50# New Style Little Giant Power hammer. Rebuilt late 2009. \$3500 Contact Bill Davis at 580-549-6824

Quench Oil. Gerald Franklin has McMaster-Carr 11 second quench oil for sale. Price is \$15 per gal or 5 gal for \$70. Bring your container (and money) to Gerald's meeting on Feb 20 for an early chance at some quality quench oil.

Club Coal

Saltfork Craftsmen has coal for sale. Coal is in 1-2" size pieces The coal is \$140.00/ton or .07 /pound to members .No sales to non-members.

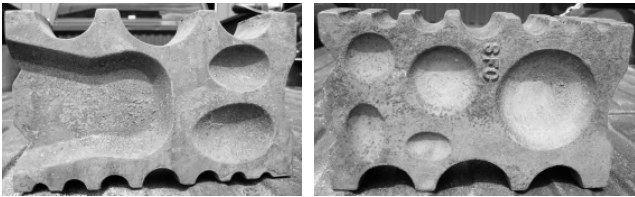
NW Region coal location:

Bring your own containers. Contact Tom Nelson at 1-580-862-7691 to make arrangements to pick up a load. **DO NOT CALL AFTER 9 P.M.** If you make arrangement well in advance, Tom can load your truck or trailer with his skid steer loader. Otherwise you will need to bring a shovel. The coal can be weighed out at the Douglas Coop Elevator scales.

NE Region coal location: Dan Cowart also has coal to sell. He can be contacted at ddcowart@gmail.com or CowartPat@gmail.com

Mail your ads to the editor or email them to Diana-copperrose@hughes.net by the 20th or each month.

New shipment of swage blocks now in.
\$80. plus shipping to members.
\$100.00 plus shipping to non-members
Contact Bill Kendall for more information



MEETING SCHEDULE

March

SE Regional meeting (March 6th) OPEN

NE Regional meeting (March 13th) Hosted by Dan Cowart. The trade items is anything with a four-leaf clover design. Lunch provided. Look for map in back of newsletter.

S/C Regional meeting (March 20th) Hosted by Byron Donor. Lunch provided. The trade items is a candle holder. Byron's home is at 6520 Alameda, Norman. South side or road. Look for the sail boat in the yard.

NW Regional meeting (March 27th) Hosted by Mike George at his home at 1227, 4rth street in Alva, Okla. Trade item is a flower. Mike said he would figure out something for lunch.

For Sale:

2 Little Giant 50#Power hammers.

We have determined that one hammer has a cracked sow block so it is parts only (make offer). The other one is for sale for \$950.00

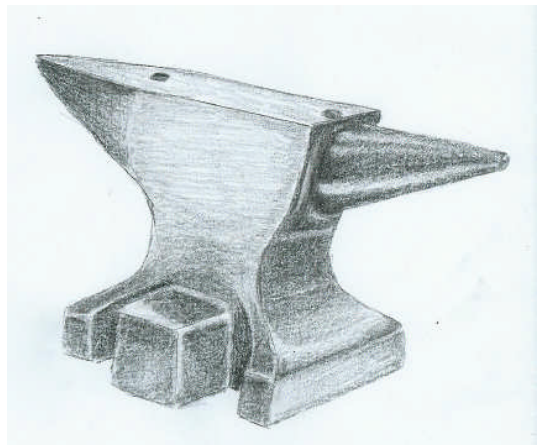
Ken Esadooah 405-329-4667

Trade items

Each month the meeting host have trouble deciding what to do for a trade item. Below is a list of potential trade items.

Letter Opener	Candle holder
Door Knocker	nail header
Small hand vice	gate latch
yard art	fork
Door pull	napkin rings (4)
hinge	ice cream scoopflower made from horseshoe
Spoon	animal head
knife	trivet
Miniature Log tongs	nail
fireplace poker	hardy tool
BBQ tool	feather
Fishing pole holder	wizard
boot scraper	flint striker
Something with a heart	trammel hook
decorative punch	bending fork
Something made from a RR spike	something riveted
leaf	
Blacksmith traveler	
wall hook	
Tongs	
bell	
Cross	
bottle opener	
Nut cracker	
hand shovel	
Rug beater	
hack saw	
Vase or vessel	
Sheppard's hook	
Scrolling jig	
spring fuller	
Something made from a file	

Maybe you can think of something else....



Calendar of events.... Some of these are copies of emails..

Because of Easter falling on the first weekend of April the Medieval fair in Norman will be held on the last weekend of March. Contact Terry Jenkins for more info.

Muskogee fair is held every weekend in May. You can get more info about any of the Medieval fairs from Terry Jenkins at teesox@aol.com

Members of Saltfork:

We have been invited to again participate in the Cimarron Council of the Boy Scouts Great Southern Plains Rendezvous (GSPR); this is a large event drawing 100's of scouts, adult leaders, and vendors such as the Coleman Company. It is scheduled for the weekend of April 16-18, 2010. Saltfork participation in this event is a good opportunity for our membership to share the smithin' craft with a group of young people and Scout leaders. In 2008 Levi Rutledge & I were the demo smiths; Saltfork member Fred Voss was the demo smith for 2009 (see the May '09 SF Newsletter for Fred's report). Levi & I showed up about the middle of Friday afternoon to set up a couple of tents and our forges. We had our fires going and a crowd well before supper time that evening. I did not stay over on Saturday on night, but Levi did. All in all Saltfork members have had a really good time at this event, were extremely well fed, and made several new friends.

Levi & I are both planning to participate this year; I hope several more of you can join us for any of the three days. Bring your portable forge, tools, and some project steel. Or just show up and share our fire and tools. If you want to camp out, that will be OK too; there is plenty of room in this well equipped area. You should plan to provide your own meal on Friday evening.

The Williams Scout Ranch is located off of Highway 412 twenty six and 1/2 miles west of the Super Wal-Mart in Enid or 3 miles east of the Hwy 8 / Hwy 412 intersection – Cleo Springs-Aline turnoff. Look for a large radio tower on the N. side of Hwy 412 and a Williams Scout Ranch sign with an arrow pointing south. Turn south down this road for about 3 miles and veer left following the signs to the GSPR event site.

John (JB) Mingus is the Scout contact for this event.

Phone (580) 242-0778 X 29
Mobile (580) 548-4485
john.mingus@linde.com

More emails concerning demonstration opportunities...

I got a note from Kaye Bond, Perry Cherokee Strip Museum Director, asking for demo smiths for the 2010 Rural Heritage Festival.

This family event will be held Saturday, May 1. The museum is on the west side of Perry just off I-35 on Fir Ave. Take I-35 Exit No.186 (the North Perry Exit) and turn East on Fir Avenue. Look for the museum on the north side of Fir across from Braum's. In addition to the outdoor smithies, there will a number of children's events (including a May Pole). Past events have included antique tractors and stationary engines, a rope maker, a sign maker that used branding iron letters, a cow trail camp site, a chuck wagon cooking demo, and classes in the one-room school house. Saltfork members and their families are welcome to join in the fun. Bring your portable forge and tools or just show up and share the forge and anvil with me. I should have a fire going by 9 AM; things usually wind down around 4 PM. Jim Carothers

2010
GRAPEVINE BLACKSMITH DAY
Hosted by the North Texas Blacksmith's Association
and William Fray Stoddard, Grapevine's resident blacksmith

SATURDAY, MARCH 20, 2010

Location: **The Blacksmith Shop**
Heritage Center
707 South Main Street
Grapevine, Texas 76051

Time: 8:00 am to 4:00 pm

Admission: Free

SCHEDULE OF ACTIVITIES

6:00 am – 8:00 am..... Coffee and Breakfast, Cowboy Chuckwagon
6:00 am – 8:00 am..... Set up forging stations
9:00 am..... Introduction to Grapevine Blacksmith Shop
..... North Texas Blacksmith Association
..... **Saltfork Blacksmiths**
..... Vetro Glassblowers, David Gappa
..... Archie St.Clair, Grapevine resident artist (sculptor)
9:30 am..... Blacksmithing demonstration by Will Fray Stoddard
10:00 am..... Introduction of Mayor William D. Tate
..... Declaration of 2010 Blacksmith Day in Grapevine
..... GRAPEVINE MASONIC LODGE #288 A.F. & A.M - W.M. Donnie Mahan
..... Glassblowing
..... Individual Forging
..... Vendors – Anyang
..... Blacksmith Tailgating
10:30 am – 2:00 pm..... 'Iron in the Hat Auction' (Open to the Public)
..... **Introduction of Grapevine Artists Judges**
..... Forging competition rules
..... Forges started
11:00 am - Noon..... Forging Competition
..... Ridin' For The Brand Cowboy Church Band & Cowboy Poetry
..... Glassblowing/Blacksmith joint project announced
Noon..... 'Cowboy Chuckwagon' lunch (Cowboy potroast, beans cornbread, coffee, tea and dessert)
..... Open to Blacksmiths and their guests only - donation for food & Cowboy Cookin
Noon..... **Judging of Forging Competition**
12:30 pm..... Anyang forging hammer demonstration – James Johnson
12:30 pm – 2:00 pm..... Live Horseshoeing demonstration – David Rice
12:30pm..... BLACKSMITH GOLF TOURNAMENT
1:00 pm..... Joint Blacksmithing/Glassblowing projects
1:00 pm..... **Competition judging announcement – awards**
..... **Grapevine Art Associations announcements**
1:00 pm..... Guest Demonstrations
1:00 pm..... Power Hammer Project Demonstrations – Will Stoddard
1:00 pm..... Competition projects – voluntary entry into 'Iron in the Hall Auction'
..... One-hour deadline for Iron in the Hat – announcement
2:00 pm..... 'Iron in the Hat' Auction ends

2:00 pm..... Glassblowing/Blacksmithing projects offered for sale to the public
..... Blacksmith Tailgating to the public
2:30 pm..... Open forging for blacksmiths and beginner assistance
..... Q & A from the public (horseshoeing, blacksmithing, glassblowing, sculpture)
..... Kid smiths – projects and practice for the public
3:00 pm – 6:00 pm..... Open forge

Happy Trails,
Will

SOUTH CENTRAL MEETING DATES

January 16, 2010
Host: JC Banks
Phone # 580-482-3209
Trade item:

February 20, 2009
Host: Gerald Franklin
Phone #: 580-252-6002
Trade item: a riveted item

March 20, 2010
Host: Byron Doner
Phone #

April 17, 2010 **STATE PICNIC NORMAN OK**

May 15, 2010
Host:
Phone #
Trade item:

June 19, 2010
Host:
Phone #:

July 17, 2010
Host: Alex Scrudder
Phone #: 580-550-0882

August 21, 2010
Host:
Phone #:

Sept. 18, 2010
Host:
Phone #:

October 16-17, 2010 **Host: : SCABA Conference Perry, Okla.**

November 20, 2010
Host: Bill and Diana Davis
Phone #: 580-549-6824
Trade item: door knocker

December 18 2010
Host:
Phone #:

SOUTH EAST MEETING DATES

January 2, 2010
Host:
Phone #:

February 6 2010
Host: Eddie Horton
Phone #: 580-513-8370

March 6, 2010
Host:
Phone #:

April 3, 2010
State Picnic Month

May 1, 2010
Host:
Phone #

June 5 2010
Host:
Phone #:

July 3, 2010
Host:
Phone #:

August 7, 2010
Host:
Phone #:

Sept. 4, 2010
Host:
Phone

October 2, 2010
Host:
Phone:

November 6, 2010
Host: open
Phone #:

December 4, 2010
Host:
Phone #

NORTH EAST MEETING DATES

January 9, 2010
Host: Gary Gloden
Phone #
Trade item; something made at meeting

February 13, 2010
Host: Bill Kendall
Trade item. A heart

March 13, 2010
Host: Dan Cowart
Trade items: a 4 leaf clover or something

April 10, 2010
STATE PICNIC MONTH

May 8 2010
Host:
Phone #:

June 12, 2010
Host:
Phone #:
Trade item:

July 10, 2010
Host:
Phone #:

August 14, 2010
Host:
Phone#
Trade item

Sept. 11, 2010
Host:
Phone #:
Trade item

October 9, 2010
Host:
Phone#

November 13, 2010
Host:
Phone #:

December 11, 2010
Host: Charlie McGee
Phone #: 918-245-7279
Trade item: angel

NORTH WEST MEETING DATES

January 23, 2010
Host: Charlie Todd
Phone# 580-242-0105
Trade item; anything forged

February 27th, 2010
Host: Mandell Greteman
Phone # 580-515-1292
Trade item; tool

March 27, 2010
Host: Mike George
Phone #: 580-327-5235
Trade item; Flower

April 24, 2010
STATE PICNIC MONTH

May 22, 2010
Host: Gary Seigrist
Phone #:580-225-3007
Trade item: hardy tool

June 26, 2010
Host: Ron Lehenbauer
Phone #:580-758-1126
Trade item; something western

July 24, 2010
Host:
Phone #:

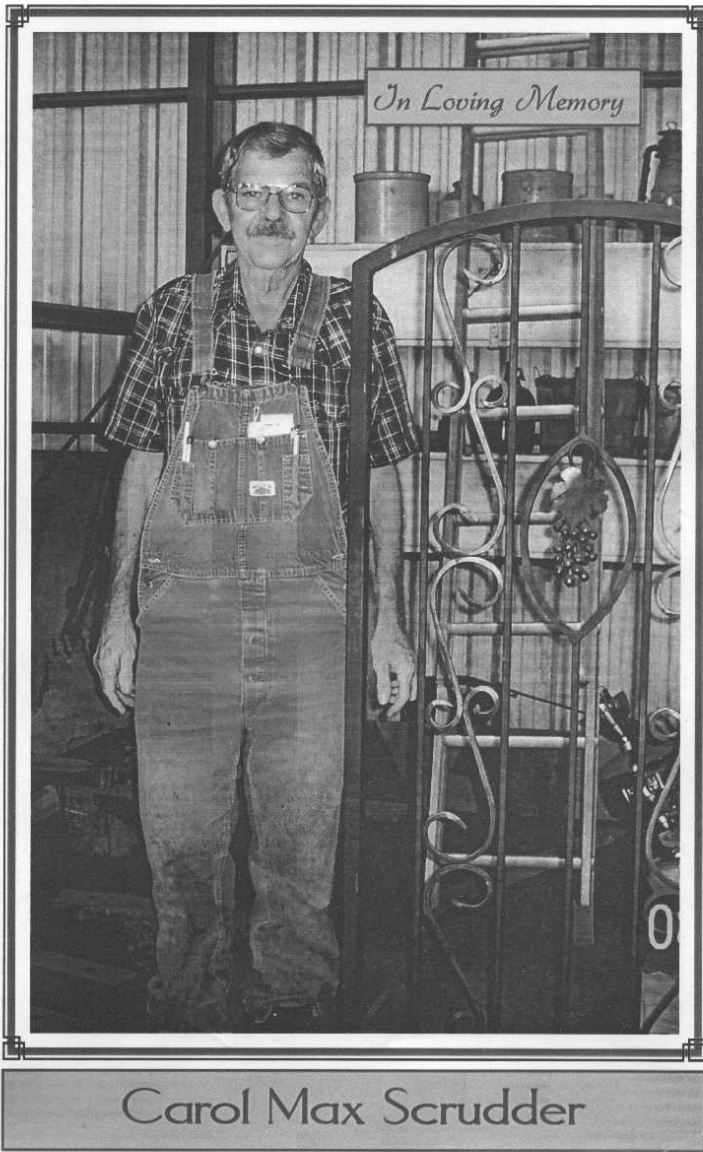
August 28, 2010
Host:
Phone #:

Sept. 25, 2010
Host: Gary Seigrist (Elk city)
Phone #: 580-225-3007
Trade item; something from a horseshoe

October 23, 2010
Host:
Phone #.

November 27, 2010
Host: Tom Nelson
Phone #: 580-862-7691

December 25, 2010
Merry Christmas



The Max Scrudder family wishes to give a special thank you to Larry Mills for organizing the gathering of metal flowers for Max's service and to each and every one of you who brought those great works of art. To JC Banks, bless you for the picture of Max demonstrating to the Cyril Kids and the wonderful letter about him helping you. The letter reads:

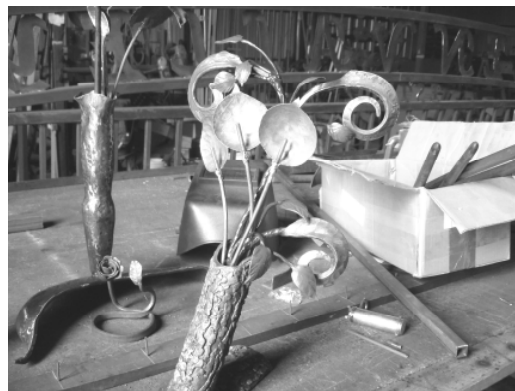
"In April 2003, I attended the Hobart Antique Tractor Show, and I met Max Scrudder at a blacksmithing exhibit. I have always been interested in Blacksmithing, but didn't know there was an organization of blacksmiths. Max gave me a newsletter and encouraged me to attend a regional meeting. In May, Renee and I attended a meeting at Blanchard at Terry Jenkins's shop, and Max handed me a hammer and a piece of metal and told me he was going to teach me how to make a rose. This is the rose I made at that meeting-my first blacksmithing project. Since then Max has been an encourager, teacher, problem solver and a good friend, always willing to help with any project or idea. Max has left a legacy of friendship and service through his help and encouragement of many friends and members of the blacksmith community. He will be greatly missed. JC Banks"

To each of you who came to be with us at the service and those who were unable to come. We pray that the Good Lord blesses you beyond measures as He has us of Max's family. Check in your Bible folks, Blacksmithing is mentioned there along with great lessons on how to have a good life here on earth and an eternal life with God.

Alex (grandson) and I hope to see you all here at Scrudders Metal Works for the coming July meeting.

Yours,

Ann Scrudder



Southeast Meeting at Fort Towson

Gerald Franklin

The February Southeast Regional meeting was held on February 6th at Fort Towson near Hugo, OK. The host of the meeting was Eddie Horton who is on the staff at Fort Towson. I started out about 6AM loaded with equipment and coal and looked forward a pretty nice 3-hour drive just about straight east of my place. Construction on I-35 surprised me. The Hwy 70 exit off I-35 is closed for re-build and I had to drive about twenty miles out of the way to get back to US 70. Naturally, I arrived at the fort later than expected, anxious to get unloaded and get to work.

We were set up in front of the Museum Shop with plenty of room so we had plenty of room to work and a place to get out of the rain if need be. There were three forges set up; Omar Reed from Fort Gibson, Howard Bost, a Saltfork member from Paris, TX, and mine. We all forged different things. I mainly concentrated on hand-held tools for the blacksmith shop that the Ft Towson staff is planning to build.

Over all, there were over thirty people there. Many were members, but there were several folks there who had not seen smiths work at a coal forge and seemed very interested in what we were doing. Robert Wallace from Hugo provided an excellent lunch that he cooked over an open fire, chuck-wagon-style. This was some good stuff: great stew, cornbread, and cobbler, all with that good “camp-fire flavor”. There were no trade items but after hearing about the club’s trade item program, Eddie thought that it would be good to have a trade item for future meetings.

We had a good meeting and the Fort Towson folks are definitely enthused about hosting more meetings so that we can hopefully create some more smithing interest in the SE corner of the state.



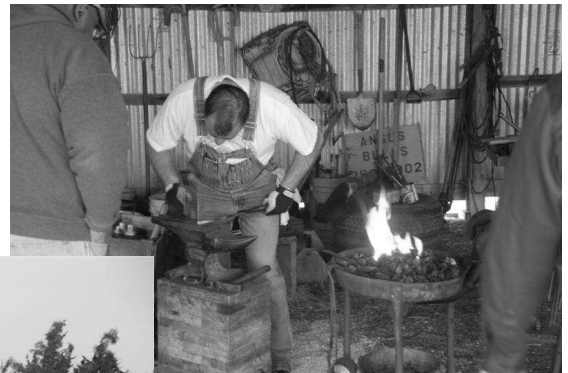
February S/C Meeting Notes

We held the South Central meeting for February on the 20th at Gerald and Frankie Franklin's place east of Duncan. The weather was windy and cool but not really too bad for February. We had some moisture predicted but it didn't arrive until after the meeting was over so the weather wasn't really much of a factor. I'm sure that the threat of precipitation kept a few folks away, though, and it's understandable that people are a little reluctant to start out on a long drive with the prospect of snow and ice looking them in the face. This is especially true this winter with the sort of weather we've been having.

As usual, Frankie fed us well with stew/chili/cornbread and the attendees went all out in bringing deserts. I think we ate enough cake, pie, and banana pudding to put two or three dentist's kids through college.

We had a total of nine trade items. The item was a something that incorporated a rivet. There were tongs and other tools, wall plaques and hooks, and even Damascus jewelry on the table.

There were several new members and some folks at the meeting that we don't see regularly and it was good to visit with them. We also had many members of the Board of Directors drive a long way to help us conduct the club's business at a Board of Directors Meeting. These board members work hard to keep the wheels on the operation. In addition to the elected board members, there are also our two conference co-chairs, David Seigris and Dan Cowart who came to take part in the BOD meeting and we want to thank them for taking the time to come.



SCABA MEMBERSHIP LIST

2/21/2010

This section has been prepared so you can remove it and keep it handy.

1)	Harvey Adams, Jr. -single-	5506 Yacht Club Dr.	Dickinson TX 77539	713-818-5794	>10
2)	Vic Alford & Catrena	P.O. Box 244	Coweta OK 74429	918-486-3460	>10
3)	James Allcorn & Cindy	870 41st SE	Paris TX 75462	903-785-2608	>11
4)	Richard Allen & Betty	6825 Hwy. 277 North	Abilene TX 79601	325-823-2001	>10
5)	Ronno "Andy" Anderson	19150 E. College	Coyle OK 73027	405-586-9937	>10
6)	Ron Ashley & Patricia	3182 Rogue River Dr.	Eagle Point OR 97524-7745	541-830-0247	>10
7)	Jason Axtell & LaWana	1131 E. Archer St.	Tulsa OK 74120	918-294-3007	>11
8)	Wes Baker & Patty	2099 County Rd. 1420	Alex OK 73002	405-823-2701	>10
9)	Dennis Banks & Teresa	309 Parkview	Elk City OK 73644	580-225-7580	>11
10)	J.C. Banks & Renee	16007 S. County Rd. 206	Altus OK 73521	580-482-3209	>12
11)	Chip Barkman & Michelle	7120 FM 559	Texarkana TX 75503	903-832-6227	>11
12)	Roy Barnhart, Jr. & Sharon	P.O. Box 296	Colcord OK 74338	918-326-4322	>11
13)	Lynn Bartlett & Elizabeth	9560 N. 165 th E. Ave.	Owasso OK 74055-8327	918-272-3500	>11
14)	Buster Base & Rose	1205 N. 3rd St.	Salina KS 67401	785-827-5557	>10
15)	Jerry Basler & Christina	4644 Apache Rd. NE	Piedmont OK 73078	no phone	>11
16)	Charlie Bateman -single-	6201 Edgewood Ave.	Woodbury MN	651-739-2086	>11
17)	Mike Bazay & Casie	38884 E. 21st St. South	Porter OK 74454	918-483-9882	>10
18)	Don Beighle & Dorothy	11901 S. Mustang Rd.	Mustang OK 73064	405-376-3146	>12
19)	Roy Bell & Kathy	509 S. 6th	Clinton OK 73601	580-789-0673	>11
20)	Chuck Bennett & Helen	2335 Highway 102	Dalhart TX 79022	806-384-2250	>11
21)	Jim Black -single-	P.O. Box 784	Arkadelphia AR 71923	870-245-8785	>11
22)	Glenda Blakeslee -single-	P.O. Box 1874	Muskogee OK 74402	918-682-2268	>10
23)	Don Bland	4905 Mission	Derby KS 67037	316-788-1623	>10
24)	Richard Blasius & Christine	2920 Manor Rd.	Yukon OK 73099	405-324-2017	>10
25)	Doug Bliss & Linda (Peachie)	46606 Hardesty Rd.	Shawnee OK 74801	405-997-5436	>11
26)	Howard Bost & Linda	3388 County Rd. 34430	Sumner TX 75486	903-785-0864	>10
27)	Roland Bowman -single-	35001 E. County Rd. 1680	Wynnewood OK 73098-9676	405-655-5089	>11
28)	Cody Briggs -single-	1106 Santa Fe	Alva OK 73717	580-748-0209	>10
29)	Patrick Briggs & Jaelyn	12375 SW 200th	Douglas KS 67039	316-747-2659	>11
30)	Terry Brooks & Dawn Gay	44445 Jackson Rd.	Alva OK 73717	580-327-2295	LT
31)	Gerald Brostek -single-	205 N. Anthony	Muskogee OK 74403	918-687-1927	>11
32)	John Burns -single-	50965 McClain Rd.	Alva OK 73717	580-829-4521	LT
33)	Gary Butler & Ann	3310 Hwy 24	Paris TX 75462	903-785-9545	>11
34)	Tony Cable & Carol	2812 Land Run Rd.	Moore OK 73160	405-793-9626	>10
35)	Cary Coleman & Lisa	P.O. Box 52	Sterling OK 73567	580-357-2674	>10
36)	Glenn Campbell -single-	6109 Calcutta Ct.	Arlington TX 76016	817-457-3146	>11
37)	Dick Carlson & Irma	19700 Redwing Blvd.	Hastings MN 55033	651-437-3329	>10
38)	Jim Carothers & Sherill	9501 Frontier	Perry OK 73077	580-336-9213	>11
39)	Mark Carter & Kimberly	34509 Hazel Dell Rd.	McLoud OK 74851	405-964-5754	>11
40)	Jerry Cathey & Sheri	3221 Glenwood Ct.	Duncan OK 73533	580-255-6625	>11
41)	Jay Chalfant & Carolyn	Rt. 2, Box 99	Cheyenne OK 73628	580-497-2530	>10
42)	Cory Charlton -single-	Rt. 2, Box 188B	Minco OK 73059	405-352-4878	>10
43)	Jack Chartier & Nita	16818 S. 305th E. Ave.	Coweta OK 74429	918-486-2347	>11
44)	Gordon Christensen & Sherry	8623 N. 2530 Rd.	Thomas OK 73669	580-661-2854	>10
45)	Robin Clay & Linda	2820 Ash Park	Ft. Worth TX 76118	817-595-1576	>10
46)	Lynn Clowdus & Eileen	804 S. Meno Ave.	Meno OK 73760	580-776-2225	>11
47)	Mark Coatney & Linda	401 S. Gray Pl.(P.O. Box 421)	Chouteau OK 74337	918-476-6755	>11
48)	Earl Collins & June	1150 Casey Rd.	Forsyth MO 65653-5056	417-546-2852	>11
49)	Cedric Cope & Betty	1085 Pride Circle	Paris TX 75460	903-784-5351	>10

50)	Dorothy Courtright -single-	115 E. Georgia(P.O. Box 454)	Temple OK 73568	580-342-6915	>10
51)	Danny Cowart & Pat	10380 N. 4010 Road	Wann OK 74083	918-440-0653	>11
52)	Tracy Cowart & Tammy	9911 N. 117th E. Ave.	Owasso OK 74055	918-376-2382	>10
53)	Doug Cox -single-	946 S. Main St.	Paris TX 75460	903-669-9949	>10
54)	Deena Craighead & Cliff	915 Sutter	Fairview OK 73737	580-227-2624	>10
55)	Justin Cranford & Bobbie	25565 CR 1580	Stonewall OK 74871	405-922-6866	>10
56)	Jimmie Crenshaw & Mary	1011 Sunset Circle	Yale OK 74085	918-387-2851	>10
57)	Johnnie Curl & Jo Anna	5009 S. Broadview St.	Wichita KS 67210	620-228-3126	>10
58)	Bob Curnell & Nancy	1902 Star Dust Way	Walland TN 37886	865-983-2404	>11
59)	Kim Dale & Keitha	Rt. 1, Box 81	Jet OK 73749	580-626-4754	LT
60)	Tommie Daniel & Becky	3717 SW 16th	Newcastle OK 73065	405-392-4521	>11
61)	Kevin Davenport -single-	P.O. Box 11214	Jackson Hole WY 83002	307-690-6544	>11
62)	Bill Davis & Diana	23966 NE Wolf Rd.	Fletcher OK 73541	580-549-6824	>10
63)	Tommy Dean & Susan	P.O. Box 1237	Hallsville TX 75650	903-660-3479	>11
64)	Roger Degner & Deb	P.O. Box 27	Franklin MN 55333	507-557-2259	>10
65)	Jonathon Denton & Melody	2051 E. Mohr Lane	Mustang OK 73064	405-818-6620	>11
66)	Jim Dickey -single-	2329 W. 47th Place	Tulsa, Ok. 74107-7734	580-334-5011	LT
67)	Byron Doner & Carol	6520 Alameda	Norman OK 73026-0840	405-329-5635	>14
68)	Ken Doner & Debbie	18700 E. Indian Hills Rd.	Newalla OK 74857	405-321-2038	>10
69)	David Droigk -single-	3721 SE Velma Dr.	Bartlesville OK 74006	918-332-6501	>10
70)	Bill & Donna Dove	14900 Spencer Mtn. Dr.	Jones OK 73049	405-396-3052	>11
71)	Jim Dyer -single-	291 Forest Lane Rd.	Ardmore OK 73401	580-653-2243	>11
72)	Richard Dyer & Teresa	1119 S. Birmingham Pl.	Tulsa OK 74104	918-582-5065	>11
73)	Steven Dyer -single-	1118 S. Birmingham Pl.	Tulsa OK 74104	918-584-3664	>10
74)	Joe Eaton & Barbara	11237 W 9 Hwy	Stigler OK 74462	918-967-8912	>10
75)	David Edwards & Betty	3008 Hacienda Court	Emporia KS 66801	620-343-1947	>11
76)	David Egan & Kathy	451 Gip Annie Rd.	Harrison AR 72601	870-741-9895	>10
77)	Bill Epps 36428-177-R-2	P.O. Box 5000	Oakdale LA 71463	none	>11
78)	Keith Ent & Marie	1315 Choctaw	Alva OK 73717	580-227-5221	>10
79)	Terry Farquar -single-	1105 N. Sylvania HC	Ft. Worth TX 76111	none	>11
80)	Howard Foust & Barbara	400 Fager	Haysville KS 67060	316-522-0264	>10
81)	Gerald Franklin & Frankie	Rt. 3, Box 239J	Duncan OK 73533	580-252-6002	>11
82)	Jim Frazee -single-	2013 Seneca Dr.	Enid OK 73703	580-237-6087	>11
83)	Gabriel Friedman & Melissa	814 NW 31st	Oklahoma City OK 73118-7273	405-818-4786	>10
84)	Tim Fugate & Karen	825 S. Seneca	Bartlesville OK 74003-5128	918-336-4717	>11
85)	Dennis Fuller & Kathleen Andrews	6162 S. 209th W. Ave	Sand Springs OK 74063	918-248-7203	>10
86)	Teresa Gabrish -single-	9777 N Council Rd, Apt 517	Oklahoma City OK 73162	405-401-2887	>10
87)	Mark Galloway -single-	1720 Wilshire Dr.	Duncan OK 73533	580-252-5559	>10
88)	Don Garner & Deana	23713 E. 860 Rd.	Thomas OK 73669	580-661-2607	>11
89)	Gregory George -single-	Rt. 1, Box 209	Mountainview OK 73062	580-347-2570	>11
90)	Mike George & Marideth	1227 Fourth St.	Alva OK 73717	580-327-5235	LT
91)	Gary Gloden & Diane	16606 S. 97th W. Ave.	Sapulpa OK 74066	918-221-5015	>14
92)	Jack Gordon & Maggie	619 N. Shallow Brook	Stillwater OK 74075	405-372-0452	>10
93)	Mark Gough & Jan	9732 Dare Lane	Norman OK 73026	405-364-0244	>10
94)	Bob Graham & Barbara	4904 Larissa Lane	Oklahoma City OK 73112	405-947-7872	>10
95)	Matthew Goyer -single-	17578 E. 90th St. N.	Owasso OK 74055	918-272-8424	>10
96)	Ray Greb & Lynda	Rt. 2, Box 76	Okeene OK 73763	580-822-4813	>11
97)	Mandell Greteman, Sr. & LaQuita	Rt. 2, Box 130	Foss OK 73647	580-515-1292	>11
98)	John Gries & Toni	2453 N. Belmont St.	Wichita KS 67220-2830	316-683-5595	>11

99)	Charlie Groom -single-	15618 E. 99th St. North	Owasso OK 74055	918-272-2200	>10
100)	Brad Gungoll & Leah	P.O. Box 1549	Enid OK 73702	580-234-8360	>09
101)	Craig Guy & Gayle	13617 Lakeshore Dr.	Piedmont OK 73078	405-373-3222	>11
102)	Aniela Hadick & Kent	10818 Newey Ave.	Oklahoma City OK 73150	405-869-2043	>10
103)	Leroy Haight & Edith	Rt. 3, Box 227	Alva OK 73717	580-327-2511	LT
104)	Adam Hall & Sarah	395 Fir St.	Perry OK 73077	580-336-0038	>11
105)	Calais ABo@ Hall & Verna	2185 County Rd. 1300	Blanchard OK 73010	405-485-2690	>11
106)	Clayton Hall & Judith	14252 E. 122nd St. N.	Collinsville OK 74021	918-605-6241	>11
107)	Maurice Hamburger-single-	12630 N. 38 th Ave.	Phoenix AZ 85029	602-938-7905	>10
108)	Mark Hamill -single-	HC 69, Box 253	Hugo OK 74743	580-317-3700	>11
109)	Allen Hamm -single-	742 CR 5005	Blue Ridge TX 75424	972-752-5737	>10
110)	Myron Hanson & Barbara	4015 Dodd Rd.	Eagan MN 55123-1612	651-454-3984	>11
111)	Benny Hardage & Jama	5204 Hickory Grove Rd.	Bismark AR 71929	501-865-2508	>11
112)	Jeff Harrelson & Lisa	P.O. Box 135	Medicine Park OK 73557-0135	281-795-0169	>10
113)	Richard Hart & Grace	422 Bryan Dr.	Enid OK 73701	580-541-8236	>10
114)	Allen Heinrichs & Sheryl	525 E. Franks St.	Norman OK 73071-6036	405-364-8157	>10
115)	Billy Helton & Carrie	18633 S. Fern Pl.	Claremore OK 74019	918-341-0263	>10
116)	Lyndel Hines & Leona	908 E. Hwy 7 Rd.	Marlow OK 73055	580-658-5690	>10
117)	Mike Hines -single-	17330 E. Britton Rd	Jones OK 73049	405-413-1623	>10
118)	Tee Hines & Darla	21803 Ann Circle	Magnolia TX 77355	281-356-1340	>11
119)	Bill Hoag & Gayle	P.O. Box 276	Jones OK 73049	405-399-2316	>11
120)	Eddie Horton & Ruthie	Route 1, Box 105	Vallient OK 74764	580-873-2601	>11
121)	Butch Howey	P.O. Box 299	Maize KS 67101	316-722-4456	>10
122)	Fred Hunholz & Ethylene	122 E. Northrup	Midwest City OK 73110	405-737-3627	>11
123)	Dorvan Ivey & Debra	P.O. Box 331	Hammon OK 73650	580-473-2761	>11
124)	Terry Jenkins & Karen	222 N. Washington	Blanchard OK 73010	405-485-2394	>10
125)	Bruce Junker & Peggy	P.O. Box 11	Fairbury NE 68352-0011	402-230-9008	>11
126)	Richard Kamp & Carla	1289 Robertridge Dr.	St. Charles MO 63304	636-926-0600	>10
127)	Bill Kendall & Jan	1756 E. 59 th St.	Tulsa OK 74105	918-742-7836	>10
128)	Bob Kennemer & Lynn	1201 Lynnwood	Elk City OK 73644	580-225-3361	>10
129)	David King & DeEtte	4105 E. Blue Ridge Rd.	Edmond OK 73034	405-348-0476	>11
130)	Billy Klapper & Roberta	1231 S. Finley	Pampa TX 79065	806-665-2740	>11
131)	Jack Klutts & Barbara	RR 4, Box 49-AE	Okemah OK 74859	918-623-1626	>11
132)	Terry Koch & Judy	1379 E. 143rd St.	Glenpool OK 74033	918-322-3996	>10
133)	Steven Knisely -single-	516 Babb Dr.	Midwest City OK 73110	405-361-0389	>10
134)	Chris Krohn & Kelly	P.O. Box 470211	Tulsa OK 74147	918-695-6720	>10
135)	David Kroier -single-	10905 NE 10th St.	Midwest City OK 73130	405-769-4787	>10
136)	Mike Lancaster & Cindy	P.O. Box 20436	Amarillo TX 79114	806-282-8053	>10
137)	Jerry Latham & Patricia	8638 E. Highlands Ave.	Scottsdale AZ 85251	480-874-1569	>10
138)	Keith Latham -single-	5511 Floyd	Amarillo TX 79106	806-355-5511	>10
139)	Ron Lehenbauer & Evelyn	Rt. 1, Box 67	Waukomis OK 73773	580-758-1126	>11
140)	Ken Lewis & Kathy	19440 W. 81st St. South	Sapulpa OK 74066	918-224-9021	>10
141)	Lee Liles	7781 Hwy 177 N.	Sulphur OK 73086	580-618-4445	>10
142)	David Lindley & Wendi	1315 W. Gore Blvd	Lawton OK 73507	580-248-4674	>11
143)	David Lowry & Christine	31586 Creek Dr.	Kemp TX 75143	903-498-7245	>10
144)	Mickey Maddox & Reva	31353 County Rd. 430	Alva OK 73717	580-327-3020	>12
145)	Major County Historical Society	P.O. Box 555	Fairview OK 73737	580-227-2265	>11
146)	Bill Malsom -single-	21450 N. 4020 Rd.	Bartlesville OK 74006	918-333-4398	>12
147)	Bob Marrs & Rotha Jo	P.O. Box 1275	Sand Springs OK 74063	918-277-1944	>10

148)	Andy Martin & Sharon	Rt. 1, Box 233	Terlton OK 74081	918-757-4141	>11
149)	Gary Martin & June	4516 Bobwhite	Edmond OK 73034	405-359-8342	>11
150)	Mike McCallum & Jeanette	12514 E. 17 th St.	Tulsa OK 74128	918-437-4342	>11
151)	Ed McCormack -single-	15100 N. 270 Rd.	Okmulgee OK 74447	918-735-9844	>11
152)	Charlie McGee & Karen	210 Wildcat Hill Rd.	Skiatook OK 74070	918-245-7279	>11
153)	Michael McLaughlin -single-	122 Milwaukee Ave.	Lawson MO 64062-9332	816-580-3442	>11
154)	Butch McMullen & Mary	614 N. Taylor	Enid OK 73703	580-233-1107	>11
155)	Joe Meador & Kendra	711 S. 9th St.	Chickasha OK 73018	405-222-1716	>10
156)	Alan Medders -single-	615 N. Watkins	Elk City OK 73644	580-225-5752	>10
157)	George Megee & Sue	3749 Eldorado Rd.	Placerville CA 95667-8257	530-622-3919	>11
158)	Nathan Merritt & Laci	11626 NE 225th St.	Fletcher OK 73541	580-365-4247	>11
159)	Joepaul Meyers -single-	P.O. Box 261	Checotah OK 74426	918-424-5545	>11
160)	Raymond Milligan & Ann	220 S. Willow St.	Stratford OK 74872	580-759-2586	>11
161)	Bill Moffet & Audra	1201 N. McCaskey Dr.	Rosehill KS 67133-9353	316-992-3362	>10
162)	Lindsey Moms	411 NW Dearborn	Lawton OK 73507	580-514-9683	>10
163)	Jim Moreau & Sharon	5200 S. Ranch Dr.	Ponca City OK 74601	580-765-5322	>11
164)	Larry Morefield & Linda	P.O. Box 136	Medicine Park OK 73557	580-529-3081	>13
165)	Tom Morrison & Betty	3330 S. Hiram	Wichita KS 67217	316-943-2685	>10
166)	Tom Nelson & Nancy	9000 S. 150th St.	Douglas OK 73733	580-862-7691	>10
167)	Carolyn Newell -single-	1613 W. Ave. E	Elk City OK 73644	580-225-2544	>10
168)	Chris Nidey	155 Herring Dr.	Elk City OK 73644	580-225-5696	>10
169)	Rickey Nusbaum & Donette	2908 S.E. 24 th St.	Newcastle OK 73065	405-387-2853	>11
170)	Charlie Ogle & Elizabeth	614 N. Imo Rd.	Enid OK 73703	580-233-8743	>10
171)	George Oldham & Billie	6708 S. Villa	Oklahoma City OK 73159	405-681-9325	>10
172)	Floyd Olson & Dale	18226 182 nd St.	Tonganoxie KS 66086	913-724-3020	>11
173)	Jim Oney & Verina	40987 County Rd. 200	Alva OK 73717	580-621-3311	1.1
174)	Bob Orrell & Peggy	Rt. 1, Box 326	Terlton OK 74081	918-865-8286	>10
175)	Jerry Pace & Karan	102 W. 6th	Owasso OK 74055	918-272-3063	>10
176)	Joe Pastore & Toni	15008 E. 89th Place N.	Owasso OK 74055	918-639-0130	>10
177)	Lawrence Patterson & Nelda	Route 1, Box 63	Manchester OK 73758	580-694-2316	>11
178)	Christopher Pendley & Kathy	1714 NW Dearborn	Lawton OK 73501	580-595-9802	>10
179)	Pamela Perry & mom, Carol	P.O. Box 7602	Moore OK 73153	???	>10
180)	Lou Persons & Cindy	4816 N. Miller Ave.	Oklahoma City OK 73112-8230	405-947-4564	>10
181)	Eulan (Pete) Peters & Cindy	28631 Meridian Ave.	Blanchard OK 73010	405-485-3940	>11
182)	Tracy Phillips & Patti	20242 N. Hwy. 77	Mulhall OK 73063	405-649-2559	>10
183)	William Phillips & Angela	P.O. Box 87, 279 E. 113 Hwy	Indianola OK 74442	918-823-4224	>11
184)	Paul Piccola & Linda	563 County Rd. 2917	Hughes Springs TX 75656	903-639-3349	>11
185)	Mike Porter & Paulette	1501 Copper Creek Dr.	Mustang OK 73064	405-376-9837	>11
186)	Keith Potts	394801 W. 2800 Rd.	Ochelata OK 74051	918-440-4827	>10
187)	John Powell & Cindy	Rt. 1, Box 6030	Foster OK 73434	580-658-5849	>10
188)	Lanny Powers & Claudette	2414 E. Hwy 80, #260	Mesquite TX 75149	903-874-5288	>10
189)	Ray Purdy & Lisa	155 33rd NW	Paris TX 75460	903-739-9027	>10
190)	Ronald Ratzlaff -single-	710 W. 17 th	Hutchinson KS 67501	620-663-2578	>10
191)	John Raleigh & Sheila	Route 1, Box 20	Cordell OK 73632	580-832-5767	>11
192)	Clay Reamy -single-	10112 S. 250th E. Ave.	Broken Arrow OK 74014	918-486-4017	>10
193)	Omar Reed -single-	3649 Club Estate Rd., #2	Muskogee OK 74403-1761	918-478-4088	>10
194)	Darryel Reigh & Phyllis	3325 Red Rock Rd.	Oklahoma City OK 73120	405-755-1891	>10
195)	Mary Jane Repp & Eddie	Rt. 2, Box 460	Ft. Cobb OK 73038	405-643-5012	>10
196)	Rusty Rhoads & Wanda	10627 N. 2230 Rd.	Clinton OK 73601	580-363-3005	>10

197)	Bob Richardson & Brenda	701 Westridge Dr.	Yukon OK 73099	405-820-1466	>10
198)	John Robbins & Ann	HC 64, Box 5120	Eufaula, OK 74432	918-618-4800	>11
199)	Larry Robbins & Marilee	21108 US Hwy 62	Headrick OK 73549	580-482-5700	>10
200)	Nathan Robertson -single-	52765 Robertson Rd.	Max MN 56659	218-659-4590	>10
201)	Jon Roy & Oleita	11186 SW 210th St.	Douglass KS 67039	316-746-2213	>10
202)	Levi Rutledge -single-	Summerfield 8	Woodward OK 73801	580-256-8512	LT
203)	Greg Sanders & Cindy	7523 170 Ave. South	Sabin MN 56580	218-585-4252	>10
204)	Moses Schilling	4117 NW 62nd Terrace	Oklahoma City OK 73112	405-250-7530	>10
205)	Mike Schroeder & Judy	3803 S. Prairie Rd.	Stillwater OK 74074	405-372-8908	>11
206)	Charles Schumann & Beverly	2855 Skyline Dr.	Alto Pass IL 62905	618-893-2090	>11
207)	Louis Schupbach & Janis	28541 County Rd. 370	Alva OK 73717	580-327-2542	LT
208)	Brian Scott -single-	Rt. 1, Box 77	Carnegie OK 73015	580-637-2305	>11
209)	James Scott & ??	35782 Lake St.	Cohasset MN 55721	218-328-5018	>10
210)	Jeff Scott & Fonda	304 E. Almond	Lexington OK 73051	405-527-2970	>10
211)	Alex Scudder -single-	P.O. Box 205	Mountain View OK 73062	580-550-0882	>11
212)	David Seigrist & Chuleeporn	P.O. Box 163	Hollis OK 73550	580-688-3555	>10
213)	Gary Seigrist & Ann	507 N. Randall	Elk City OK 73644	580-225-3007	>10
214)	Hastings Shade & Loretta	13186 N. 413 Road	Hulbert OK 74441	918-722-2266	>10
215)	Frank Sheldon & ??	P.O. Box 46	Princeton TX 75407-0046	972-658-3251	>11
216)	Phil Shelton & Janie	100 N. Main	Borger TX 79007	806-273-9792	>11
217)	Richard Simpson & LaQuita	P.O. Box 1001	Blanchard OK 73010	405-344-7413	>10
218)	Bill Smith & Terry	2007 NW Taft	Lawton OK 73507	580-355-5618	>10
219)	David Smith & Mary	16398 N. Fred Smith Rd.	Tahlequah OK 74464	918-431-1691	>10
220)	Dennis Smith & ???	3992 Reno Springs Rd.	Reeds Spring MO 65737	417-699-5008	>10
221)	Kevin Smith -single-	Rt. 1, Box 52	Hammon OK 73650	580-473-2799	>11
222)	Joe Smith & Leah	Rt. 2, Box 110	Leedey OK 73654	580-488-3869	>11
223)	Pat Smith & Brandi	P.O. Box 721	Ringling OK 73456	580-662-2468	>11
224)	Robert Smith & Bekki	Rt. 4, Box 69DA	Okemah OK 74859	918-633-8328	>10
225)	Ronnie Smith & ??	P.O. Box 124	Savanna OK 74565	918-548-3846	>11
226)	Wayne Smith & Dixie	1031 Second St.	Alva OK 73717	580-327-1453	>11
227)	Douglas Spotts & Karen	813 W. 19 th St.	Hutchinson KS 67502	620-662-7135	>11
228)	Don Stafford & Beth	P.O. Box 246	Pennville IN 47369-0246	260-729-7579	>10
229)	Charles Stevens & MaryKay	P.O. Box 37	Bradley OK 73011	405-320-1255	>10
230)	Glen Stephens & Donna	14302 S. 65 West Ave.	Kiefer OK 74041	918-321-5224	>11
231)	Raymond Stokes & Gladys	1647 Road 99	Sidney NE 69162	308-254-3738	>11
232)	Robert Stokes -single-	363 County Rd. 4873	Newark TX 76071	817-988-5001	>10
233)	Chuck Stone & Kathy	309 County Rd. 4850	Newark TX 76071	817-489-3580	>10
234)	Elmer Stone & Phyllis	P.O. Box 129	Noble OK 73068	405-872-3989	>11
235)	Larry Strohm & Mary Lou	10837 Lakeside Dr.	Quinlan TX 75474	903-356-2453	>10
236)	Mike Sweany & Cathy	634 S. 193rd W. Ave	Sand Springs OK 74063	918-245-8460	>10
237)	Gundar Swenke	1501 Hillcrest Dr.	Bartlesville OK 74003	918-338-2217	>10
238)	Dustin Sypher & Lisa	2300 Rd. 14	Coldwater KS 67029	620-582-2787	>11
239)	William Tanneberg -single-	E11043 Armory View Rd.	North Freedom WI	608-370-2211	>12
240)	Roy Tate & Shara	401751 W. 2100 Rd.	Bartlesville OK 74006	918-331-9387	>12
241)	Deedie Taylor & Paulette	1212 44th St.	Duncan OK 73533	580-656-3355	>11
242)	Terry Taylor & Bonnie	12712 Bush Rd.	Centerton AR 72719	479-795-2521	>11
243)	Christopher Tedlock -single-	14735 Cedar Rd.	Henryetta OK 74437	918-652-8260	>10
244)	Jeff Tedlock & Glenda	14741 Cedar Rd.	Henryetta OK 74437	918-650-5668	>11
245)	Art Terry & Bernie	P.O. Box 544	Stonewall OK 74871	580-320-1937	>10

246)	Steve Tevebaugh & Ladonna	Rt. 1, Box 158-8	Comanche OK 73529	580-439-6306	>11
247)	Brian Thomas, Jr. -single-	629 13th St.	Alva OK 73717	580-327-8089	>10
248)	Page Thomas & Caryetta	1231 Camino Real	Fairview TX 75069-9795	972-562-2017	>10
249)	John Thumma & Toni	P.O. Box 176	Vanderwagon NM 87326	505-778-5932	>11
250)	Charlie Todd & Dixie	701 E. Cornell	Enid OK 73701	580-242-0105	>11
251)	Hardy Todd & Mary	829 Madison 2230	Huntsville AR 72740	479-665-2249	>11
252)	John Tolbert & Denise	1804 Bates St.	Midland TX 79707	432-695-4544	>11
253)	Joe Truoiolo & Terrie	10736 Gibbs Rd.	Harrison AR 72601	870-420-3913	>10
254)	Loncie Tucker & Amber	20000 Cedar Lane	Noble OK 73068	405-366-1411	>11
255)	John Turnbull & Jean	990348 S. 3340 Rd.	Wellston OK 74881	405-356-2980	>11
256)	Lonnie Turnipseed & Stacy	128 Birch Dr.	Mannford OK 74094	918-865-4449	>10
257)	Dick Underwood & Patsy	1616 College Rd.	Fairbanks AK 99709	907-458-9230	>11
258)	Larry Urban -single-	8823 San Leandro Dr.	Dallas TX 75218	214-328-3083	>11
259)	Ricky Vardell & Nikki	P.O. Box 336	Temple OK 73568	580-342-5191	>11
260)	Mark Vaughan & Andrea	906 NW 39 th St.	Oklahoma City OK 73118	405-528-5237	>10
261)	Fred Voss & Veronique	411 West Iowa, Box 618	Okarche OK 73762	405-263-4637	>12
262)	Lynn Vossberg -single-	7295 SW 170th	Douglas KS 67039	316-200-8608	>10
263)	Cody Walker & Sherrie	P.O. Box 426	Vega TX 79092	806-267-0300	>10
264)	John Walker & Denise	2104 S. Marion Ave.	Tulsa OK 74114	918-747-8464	>11
265)	C.J. Ward & Maria	3924 S. Madison Ave.	Tulsa OK 74105	918-742-6194	>10
266)	Aubrey Washington -single-	7751 E. Rock Creek Rd.	Norman OK 73026	405-329-9755	>11
267)	Ferris Watson & Mary	1209 E. Hwy 66	Royce City TX 75189	972-636-9383	>10
268)	J.T. Whatley & Sandra	Rt. 1, Box 126A	Duncan OK 73533	580-255-4383	>11
269)	Brazos White -single-	10502 FM 38 S.	Roxton TX 75477	903-346-3204	>10
270)	Donald White & Carolyn	432 White Trail	Oden AR 71961	870-326-5597	>10
271)	Jim White -single-	P.O. Box 1249	Mansfield TX 76063	817-329-5297	>11
272)	Larry White & Dawn	P.O. Box 113	Cedaredge CO 81413	970-856-7836	>10
273)	Melvin White & Melissa	10502 FM 38 S.	Roxton TX 75477	903-346-3204	>10
274)	Wayne Whitnah & Ruth Ann	19636 E. County Rd. 1500	Lindsey OK 73052	405-756-2736	>10
275)	Eddy Williams -single-	608 N. Locust (P.O. Box 383)	Granite OK 73547	580-535-4873	>11
276)	Virgil Williamson & Shirley	13165 N. 68 W. Ave.	Skiatook OK 74070	918-288-7645	>11
277)	Matt Wills & Eva	1201 Edgewood Dr.	Wellington KS 67152	620-326-9987	>10
278)	Richard Winn & Norma	Rt. 1, Box 20	Jet OK 73749	580-626-4592	>10
279)	Matthew Winston & Joyce	1104 E. 92nd	Perkins OK 74059	405-372-6707	>10
280)	James Wolfe Jr. & LaRue	900 Thompson Rd.	Parrish AL 35580	205-717-8913	>10
281)	Billy Word	1710 W. Avenue D	Elk City OK 73644	580-225-2194	>10
282)	Fred Zickrick & Marilyn	926 N. Morton St.	Denison TX 75020	903-465-5937	>10

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REMOVE AND KEEP
HANDY

President's Notes

Gerald Franklin

I want to start this month's comments with a direct cut-and-paste from last month. "We have a couple of big events on the near horizon – in March we have the election of members to serve on the Board of Directors and the annual statewide meeting/picnic is scheduled for April. We have some good candidates who have already agreed to having their names on this year's ballot and if you would like to have your name added to the ballot, contact our Secretary/Treasurer, Mike George soon. The ballot will be mailed out in the March newsletter. So when you get the ballot, fill it out and mail it in for goodness sake! In past years, we have only had about thirty ballots returned. With a membership of well over 200 people to get such a small number of ballots cast is poor to say the least, so take this opportunity to support the club in a way that will take very little of your time."

Last year, we took blank ballots around to meetings for people to fill out. You can't count on that happening again this year so when you find the ballot in this newsletter, fill it out and mail it in before you forget about it.

The Board of Directors met on Feb 20 and discussed several items of club business. It always surprises me how much business our club has to take care of. The minutes of this meeting will be in the next newsletter so I won't clutter up this section with a lot of detail. I do want to mention, however, that Mike George shared an email with the board concerning Rick and Teresa Dyer's son, R.J., who is pretty sick and has undergone some extensive surgery. Please remember the Dyer family in your thoughts and prayers.

Since I started this column with a quote from last month, let me end with a cut-and-paste from the last newsletter, too...

- **Pay your dues.** Memberships expire on March 30 and newsletters will stop for those who haven't renewed their memberships.
- **Remember your tongs.** Three Kings Day, January 6th was the agreed upon delivery date for the participants in the Christmas Tong Exchange to deliver tongs. If you haven't delivered your tongs yet, do it now. Please don't put your exchange partner in an uncomfortable situation by having to ASK that you send your tongs.
- **Schedule a meeting.** Diana Davis keeps the calendar to schedule the 2010 regional meetings. She runs this list on a first come, first served basis so if you have a particular date in mind that you would like to schedule, let Diana know.
- **ABANA Conference.** The 2010 ABANA Conference will be held in Memphis in June. This is one of the closest locations to Oklahoma in recent years. Register early for a price break.

Kiwanis Hears about the Artist-Blacksmith Profession

Gerald Franklin an artist-blacksmith spoke to the Duncan Chisholm Trail Kiwanis Club on Tuesday, January 19 on the profession of blacksmithing. Gerald works out of the Black Bull Forge, an artist-blacksmith forging studio near Duncan. Gerald began his presentation by explaining that man has always found ways of making tools during the Stone Age, Bronze Age, and the Iron Age. During these periods men had to make stone and metal items to work with and to use as military items.

He then explained that the word “smith” originated as an English word meaning to smite. As men began to work with metal with the use of fire to work the metal, which turned black during the heating and forming process, thus these individuals became known as “Blacksmiths”.

Gerald then explained that during the early settlements of what is known as the United States, every small town had a blacksmith shop. These shops were used make or repair everything metal, from making plows for tilling the soil to wagon and machine parts and tools used by other skilled craftsmen. This was the case up until the early 20th century. He went on to explain as more productive industrial processes came in the 1920's the blacksmith trade took a drastic decline.

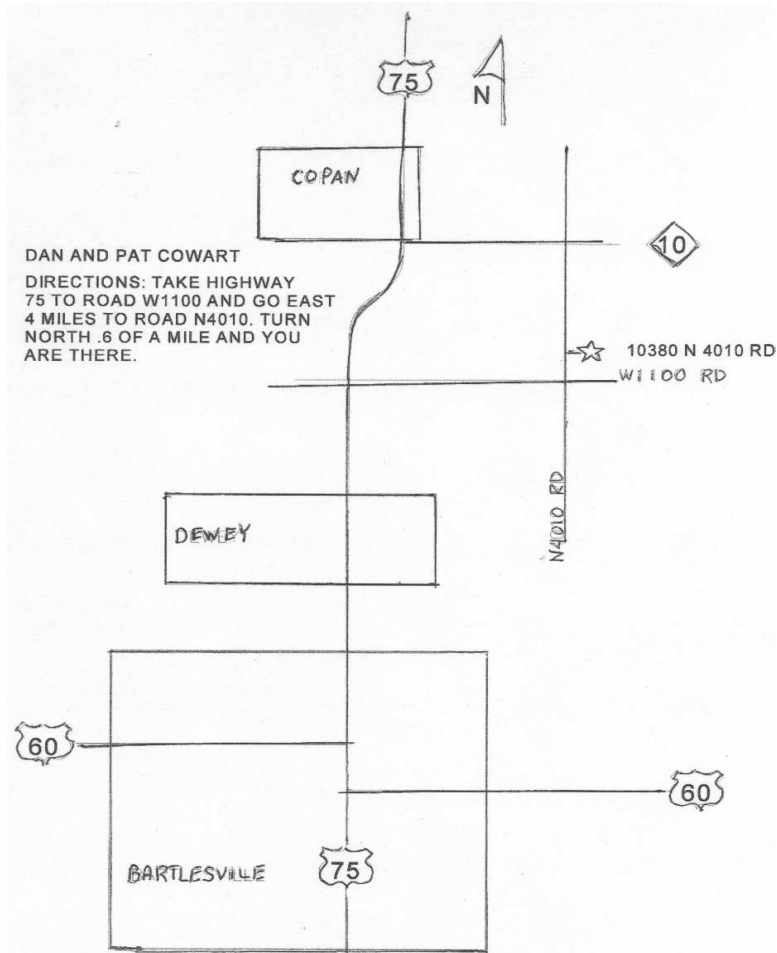
Gerald then explained that in the late 1970's the trade known today as artist-blacksmith came into being. This trade is made up of craftsmen that enjoy this craft as both a hobby and as a primary source of income. Gerald then explained that in Oklahoma an organization known as the Saltfork Craftsmen Artist-Blacksmith Association. This organization currently has 274 members with all but about 15% of the members being from Oklahoma. The organization is headquartered in Alva, Oklahoma.

Gerald then explained about what the current artist-blacksmith does today. He explained that most of the smiths make items that are one of a kind that they sell at trade shows or they make special order items. Sometime people will want a wrought iron gate made for their fence and rather than purchase it from a home improvement store, they will ask a blacksmith to make one that will be unique and unlike any others. Gerald also said these artist-blacksmiths will also be asked to repair or make reproductions of historical items. For example, He has been asked to make hinges that will be used to replace the original hinges used on a stockade door in Fort Sill's original stockade where the Indian Chief Geronimo was held as a prisoner.

Gerald does several public demonstrations around Oklahoma and North Texas as well as specialized in educational demonstrations for young people and has brought the magic of metal art to numerous school groups across and the region.

Submitted by:
Frank Sissons
Duncan Chisholm Trail Kiwanis





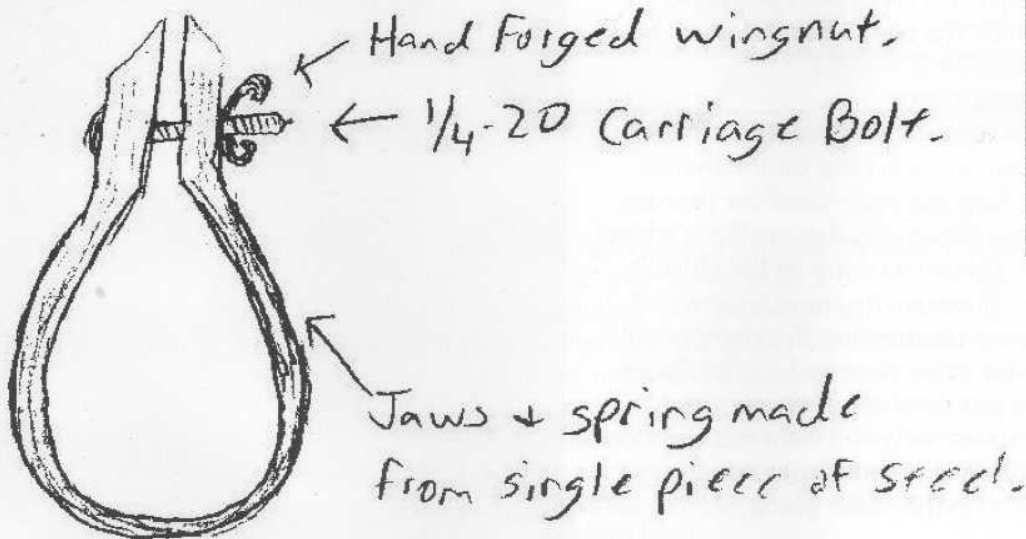
Small Hand Vise

This small vise is variously called a gunsmith vise, jewelers vise or simply a hand vise. It is a good forging exercise since it involves upsetting, drawing out, punching, slitting, drifting and file work. While commercial versions have a separate spring much like a post vise, this one has the jaws and spring made from one piece, simplifying construction. I think it would be right at home in an 18-19th century setting such as a mountain man's possibles bag.

Submitted by Bart Johnson

Materials needed:

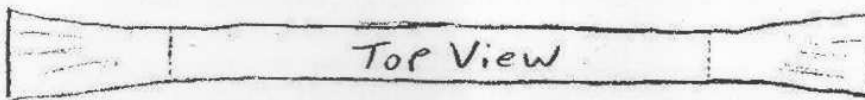
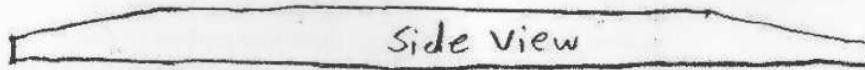
- 3/8 inch square key stock 8 inches long.
- 1/4-20 x 2-1/2 inch carriage bolt.
- 1/4 inch square mild steel for wingnut
- 1/4 inch flat washer



Small Hand Vise, continued

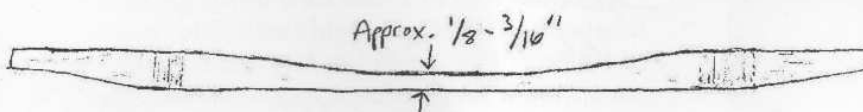
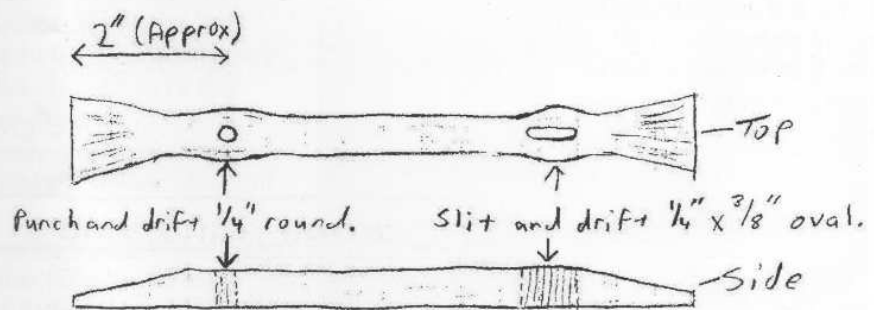
NOT TO SCALE

Upset ends of 3/8 inch key-stock to provide extra material for drawing out jaws.



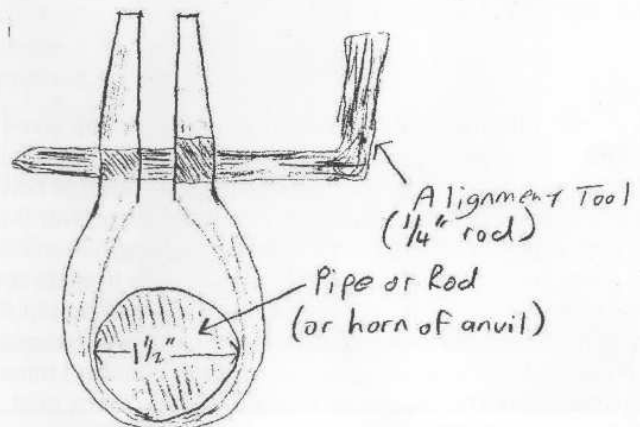
Draw out jaws as shown.

Punch and drift the hole in the "fixed" jaw to 1/4" round. Slit and drift the hole in the "moveable" jaw to 1/4" wide by 3/8" long—the moveable jaw to allow the vise to open to its full capacity. Drive the square section of the carriage bolt's shank into the round hole in the fixed jaw to create a corresponding square seat for the bolt.

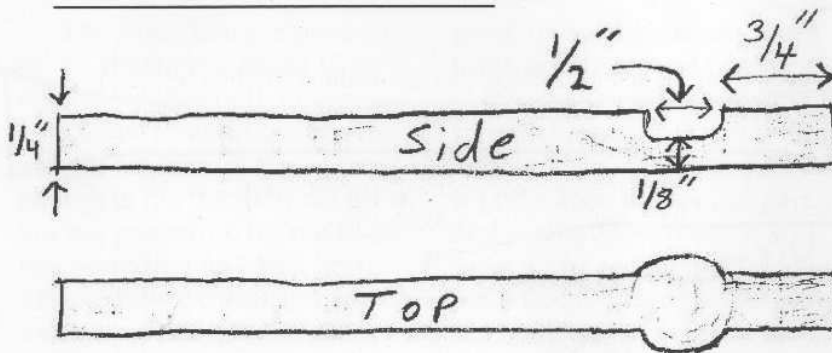


Draw out the spring of the vise at a cherry heat. Hammer only on the inside of the spring. Continue forging at a dull red heat to pack the spring.

When satisfied with the spring, heat the spring section only to a yellow heat and bend around a approximately 1-1/2 inch diameter pipe or rod. You could also use the horn of your anvil. Insert an alignment tool, which is nothing but a length of 1/4" mild steel rod, through the holes to keep the jaws in alignment. Heat and bend the jaws as necessary to maintain proper alignment. Allow the vise to air-cool. The spring does not need to be tempered.

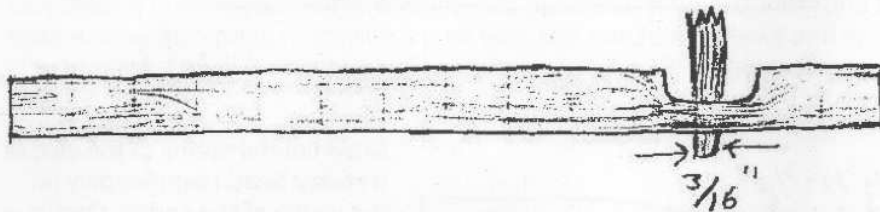
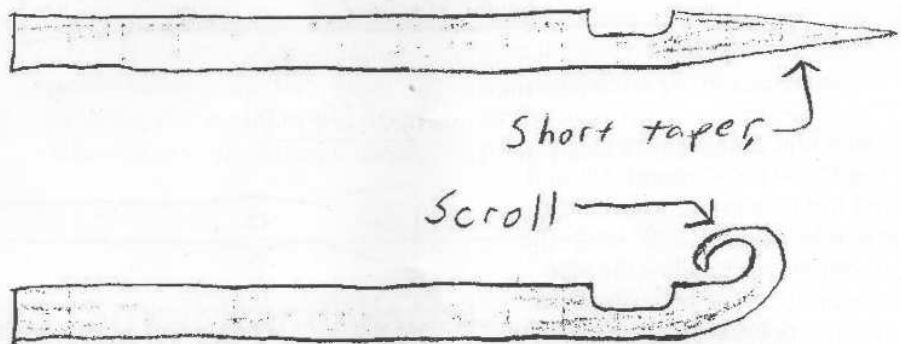


Small Hand Vise, continued



Forge the wing nut by first heating a piece of 1/4" square mild steel to yellow. Set down a section 3/4" from the end of the rod with a 1/2 inch round flat end punch. This creates a 1/2 inch diameter boss for the threaded portion of the wing nut. Forge this boss down to about 1/8 inch thickness.

Forge the end of the rod out to a short round taper and then scroll the end to form one wing of the wing-nut.



Punch a 3/16 inch hole in the center of the 1/2 inch boss.

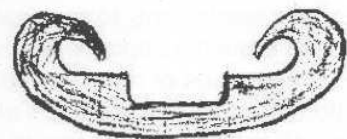
Cut the partially completed wing-nut from the rod 3/4" from the end of the boss.



Draw the other wing out to a short round taper and scroll it just like the first wing. Drill the previously punched hole out to 7/32" and thread to 1/4-20.

Finally, put the vise together by inserting the carriage bolt through both the fixed and moveable jaws. Place a 1/4 inch flat washer over the end of the bolt and thread the wing-nut onto the bolt. Tighten the wing-nut and check for alignment of the jaws. You may have to grind or file the jaws to mate properly. You may also need to adjust the oval hole in the moveable jaw to allow it to open and close smoothly. If necessary, file the square section of the bolt to properly fit the recess in the fixed jaw. You can file serrations in the jaws with a gunsmith's checkering file or a small triangle file. Finish your vise as desired. I finished mine by giving it a vigorous wirebrushing and then applying a beeswax and linseed oil mixture at a low black heat.

Bart Johnson-2009



Byron and Ken Doner attended a meeting at John Timmerkamps on Feb. 6th. His place is near Wichita Kansas. Here are some pictures of what went on....



Saltfork Craftsmen

Artists - Blacksmiths Association, Inc.

Board of Trustees Election
March 2010

There are three Trustee terms expiring this year. The three trustees whose terms are expiring are: **Gerald Franklin**
Rick Dyer J.C. Banks
Gerald Franklin is the only one who is a candidate for another term.

You may choose from the candidate list or you may write in any other persons who are members in good standing.
Please vote for only three candidates by putting a check mark on the line next to their names.

Gerald Franklin	Duncan, OK	_____
David Seigrist	Altus, OK	_____
Dan Cowart	Wann OK	_____
_____		_____
_____		_____

These candidates are all good people. Any of them will be an asset to the Club and to the Board of Trustees. There are also many more club members with knowledge and skills that would be valuable to the club. The election dead line is April 15, 2009. Please fill in your ballot as soon as possible and mail to:

Saltfork Craftsmen Ballot
1227 4th St.
Alva, OK 73717

fold

Saltfork Craftsmen
1227 4th St.
Alva, OK 73717

[stamp]

Saltfork Craftsmen 2009 Ballot
1227 4th St.
Alva OK 73717

fold

Saltfork Craftsmen

Artist-Blacksmith Association
Membership Application
April 2010 thru March 2011

Please accept my application

Date: _____

First Name _____ Last Name _____

Married? ___ Yes ___ No Spouses Name _____

Address _____

City _____ State _____ ZIP _____

Home Phone (____) _____ Work Phone (____) _____

E-Mail _____ ABANA Member? ___ Yes ___ No

I have enclosed \$20.00 for dues to March 30, 2011



ABANA

Name: _____

Email: _____

Address: _____

www url: _____

City: _____

Phone: _____

State: _____ Zip: _____

Fax: _____

Country: _____

TYPE OF MEMBERSHIP:

CREDIT CARD INFORMATION:

NEW MEMBER

RENEWAL

VISA Mastercard Expiration Date: _____

Regular - \$55.00

Contributing-\$100.00

Card Number: _____
Submit check, money order -U.S. Banks only, or by credit card:

Student- \$45.00

Library-\$45.00

Senior (65+) \$50.00

Foreign-\$65.00

ABANA Chapter Affiliation: _____

PO Box 3425

Knoxville, TN 37927-3425

Phone: 865.546.7733 Fax: 865.215.9964

Saltfork Craftsmen Artist Blacksmith Assoc.Inc.
1227 Fourth Street
Alva, Okla. 73717-1227

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ORGANIZATION
73567

Address Service Requested



Pay your dues by March 30

