

# Saltfork Craftsmen Artist-Blacksmith Association

August 2009



William Tanneberg, SCABA member from North Freedom WI. Sent me this picture of the grave marker that he made for his wife's grave. Being a metal worker, he wanted to make something more personal to symbolize the love they had shared during the 43 years of marriage than "a cold piece of stone."

The structure weighs approximately 900 pounds and is constructed of steel and brass and stands about 6 feet tall. It took him between 80 and 100 hours to complete.

**Saltfork Craftsmen  
Artist-Blacksmith Association  
Officers and Directors**

President: Gerald Franklin 580-467-8667  
Rt. 3 Box 239J, Duncan, Ok 73533  
franklin@gci-wireless.net

Vice-President/events: Bill Davis 580-549-6824  
23966 NE Wolf Rd  
Fletcher, Okla. 73541  
lazyassforge@hughes.net

Sec-Treas. Mike George 580-327-5235  
1227 4<sup>th</sup> St. Alva, Ok. 73717  
mike-marideth@sbcglobal.net

Director/website: JC Banks 580-482-3209  
16007 S. CR 206 Altus, Ok. 73521  
jc.banks@okstate.edu

Director: Byron Doner 405-650-7520  
6520 Alameda, Norman Okla.  
byrondoner@earthlink.net

Director/swage blocks: Bill Kendall 918-742-7836  
1756 E. 59<sup>th</sup> St Tulsa Ok. 74105  
wwkendall@aol.com

Director: Richard Dyer 918-582-5065  
1119 S Birmingham Pl. Tulsa, Ok. 74104  
irondyer@aol.com

**Assignments:**

Editor: Diana Davis 580-549-6824  
23966 NE Wolf Rd Fletcher, Ok 73541  
Diana-copperrose@hughes.net

Librarian  
Bill Malsom 918-440-4318  
21450 N. 4020 Rd. Bartlesville, Ok 74006  
billmalsom@hotmail.com  
918-440-4318

Workshop Coordinator 580-688-3555  
dseigrist2004@yahoo.com

The Saltfork Craftsmen Artist-Blacksmith Association, a non-profit organization of amateur and professional artist and craftsmen, publishes this newsletter monthly. Our purposes are the sharing of knowledge, education and to promote a more general appreciation of the fine craftsmanship everywhere. We are a chapter of the Artist-Blacksmith Association of North America.

Material from this newsletter may be freely copied without permission for non-profit purposes. Please credit the author and this publication.

**Visit our Saltfork Craftsmen Website:**  
[www.saltforkcraftsmen.org](http://www.saltforkcraftsmen.org)

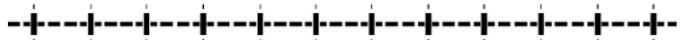
**Trading Post**

**For Sale:**

ANVILS: **400#** Arm & Hammer serial # 34008. Face has some torch mark damage on the heel, but is repairable. \$2000. **100#** Kohlswa Excellent condition. \$500. **100#** Cast anvil with a tool steel face. (I think it's a Vulcan, but there are no marks on it. ) \$200 LEG VICES; Good screws and good condition overall. \$75 and up. HAND CRANK GRINDERS; Several different sizes. Most have stones. Great for demos. \$25 and up. Buffalo rivet forge; Sheet metal pan and blower. Good demo size Ready to go \$225. Two ;hand crank Champion blowers-one with stand. \$100 and \$125.  
Call 580-862-7691 (before 9:00 P.M. Please)



Army surplus round nosed pliers that make good scroll pliers for small items. They are 6" long \$5.00 each plus shipping. I also tie brooms on your handle or mine. \$20.00 plus shipping. Diana Davis 580-549-6824 or lazyassforge@tds.net



Due to health problems, I have decided not to rebuild any more Little Giant hammers. I have for sale: One decent used 100# hammer (\$3,500), one completely rebuilt 50# hammer (\$4,500). One early style rebuildable 50# hammer (\$1750), and one transition style rebuildable 50# hammer (\$2,250). I have some miscellaneous parts, dies, babbitt mandrels, and etc. for sale. Contact Mike George at 580-327-5235 (home), 580-829-1968 (cell) or Mike-marideth@sbcglobal.net



**Wanted:**

Advertising Coal Hammers, Contact Mike George at 1-580-327-5235 or o Mike-Marideth@sbcglobal.net

## Lake Texoma Demo

### Club Coal

Saltfork Craftsmen has coal for sale. Coal is in 1-2" size pieces. The coal is \$140.00/ton or .07 /pound to members .No sales to non-members.

#### NW Region coal location:

Bring your own containers. Contact Tom Nelson at 1-580-862-7691 to make arrangements to pick up a load. **DO NOT CALL AFTER 9 P.M.** If you make arrangement well in advance, Tom can load your truck or trailer with his skid steer loader. Otherwise you will need to bring a shovel. The coal can be weighed out at the Douglas Coop Elevator scales.

**S/C Region coal location:** Coal is in 1-2" size pieces. Bring your own container. The coal is at Max Scrudder's place in Mountain View. Contact Max for load out instructions. Max Scrudder can be contacted at (405) 226-9951

**NE Region coal location:** Dan Cowart also has coal to sell. He can be contacted at dacowart@dishmail.net or Cowart-Pat@gmail.com

New shipment of swage blocks now in.  
\$80. plus shipping to members.  
\$100.00 plus shipping to non-members  
Contact Bill Kendall for more information

Send your ads to the Editor by the 20th of each month. Ads will run for 60 days unless requested.

## MEETING SCHEDULE

### July

**SE Regional meeting (Aug 1st)** Hosted by Omar Reed. This meeting will be held at the Fort Towson historical site.

**NE Regional meeting (Aug 8th)** Hosted by Omar Reed at the Fort Gibson historical site. Lunch is provided but bring a side dish to help out. Omar said that there really is no trade items but the plan is to work on hinges.

**S/C Regional meeting (Aug 15th)** Hosted by Richard Simpson's shop. Lunch provided but bring a side dish. Trade items is a eating utensil. There is also a board meeting at this meeting.

**NW Regional meeting (Aug 22nd)** Open

**We need members to step forward and agree to host meeting. I wish to thank Dan Cowart for helping with the NW regions meeting dates.**

We found ourselves on the way to a church camp at lake Texoma on Wednesday, July 15<sup>th</sup>. Our odyssey began around noon and we reached our destination around 3:00 in the heat of the afternoon. We found a shady spot and set up to demonstrate to a group of kids that Megan Doner, one of Korny's daughters, asked us to do. We drew an attentive, iron hungry group of lookers-on that came to us in two waves 45 minutes apart. In all we saw and demoed for about 40 kids and camp counselors. They were a good group that were glad to see us and learn about what blacksmiths do. When we finally did leave around 6:30 we left them wanting more. It was a good day and a good opportunity to further knowledge about blacksmithing and the Saltfork Craftsmen.

Tony Cable



## President's Notes

Gerald Franklin

I want to thank Diana Davis and Aniela Hadick for the work that they have done in putting together a roster of demonstrators for the Oklahoma State Fair in September. It has been no small task to contact people and answer the many questions that people have about the event. The Fair is coming up soon and we are looking forward to our club's participation. This is the first time that we have been invited to demo at the fair and it gives us a good opportunity to put our craft before such a large group of people in one place. Hopefully we will be able to convince some folks that this is a craft that is worth getting into. We should be able to sell some of our forged items, too, and that will help to support our "habit" from a coal and gas money standpoint. Of course, the selling of stuff is not mandatory so if you want to come out and help us demonstrate to the public, that's fine, too.

Speaking of sales to the public, I remember a few years ago that some tax people approached some of our smiths at a public event. They were asking about how the smiths planned to pay sales tax on the items that they sold. I don't remember any of the gory details about the exchange between the smiths and the "revenooers", or what the outcome was (if any). But I thought that since we are getting ready to sell at one of the largest public events in the state that I'd check with the Oklahoma Tax Commission to see what the requirements are for sales such as ours. The short answer is that any person who sells something to somebody else is responsible for paying sales tax on the money received. This is a very simplistic way of stating the law, but you get the idea. The lady that I spoke with at the OTC was very helpful and told me that there were two ways for an individual to report (spelled P-A-Y) sales tax from stuff that he/she sells. One way is for the individual to apply for a sales tax permit and file the report (pay) on a monthly or a semi-annual basis. She said that if a person was averaging less than \$50 per month that the OTC would authorize payment under the semi-annual schedule. If you owe more than \$50 per month, the OTC will look for a monthly payment. The second and simplest method involves the "casual" payment by folks who only take in sales taxable income once or twice a year (a blacksmith at the fair, maybe??). This tax is reported on the same form as the folks with sales tax permits use except that the word "casual" is used instead of a permit number on the form. The form is the OTC Form 13-23 available for download on the OTC website.

So, where am I going with this? The main point is that I wanted you to think about what your answer would be if you are approached at some demo site where you just sold something and the next person who walks up asks you about how you plan to handle the sales tax. You have several options for an answer, but whatever answer you give should probably be a believable one as opposed to pretending that you don't speak English. You could say that you have an individual sales tax permit and you file the Form 13-23 monthly/semi-annually. You could say that you file the Form 13-23 as a "casual" reporter (payer). I'm not saying what you should say, I'm just suggesting that you have some sort of answer available. By the way, there will be a few copies of the Form 13-23 available at the State Fair site. Not in public view, mind you, but they will be there just in case. Hopefully we will not need to pull on out to show somebody. If you want to go armed with your own copy of Form 13-23 to any other demo you attend, it can be downloaded from the OTC website.

So, now for the disclaimers: I am not telling you that you should or should not pay sales tax on stuff you sell. That's between you and the OTC, so, with apologies to the late Walter Cronkite, "That's the way it is."

## MEDIAVAL FAIR



June 26, 2009

Dear Saltfork Craftsmen Artist Blacksmith Association:

I would like to once again thank you for participating in this year's Medieval Fair, held April 3-5 at Reaves Park in Norman, Oklahoma. The blacksmithing demonstrations provided special insights into an important aspect of life in the Middle Ages. Your demonstrations were authentic, educational and a real highlight for the estimated 300,000 people attending the fair. It was, as always, a pleasure working with you. We look forward to having you participate again next year.

Sincerely,

Linda Linn  
Coordinator, Medieval Fair

## Southeast Meeting at Calvin,OK

Gerald Franklin

On July 4<sup>th</sup> Richard Simpson and I went to Calvin, OK (between Ada and McAlester) for a Southeast region mini-meeting. The meeting was held in conjunction with Calvin's July 4<sup>th</sup> Parade and Old Time Swap Meet. Our host for the meeting was Tony Baker of Calvin. Tony had requested a smithing demonstrator for the event and I suggested that we just turn it into a Saltfork meeting. Unfortunately, we didn't have the lead-time to get the word out to the SCABA membership in time for a good turnout of smiths.

Richard and I set up inside the grounds of the Old Time Swap Meet and before we could even get set up, folks were there trying to buy anvils, vises, tools, etc. We had to explain that we were there to WORK with the stuff, not sell it.

We had pretty good crowds of people around for most of the day, that is until the rain hit. I don't remember the last time I saw rain on July 4<sup>th</sup> but I certainly saw it in Calvin. There was a lot of interest in Richard's and my set up and I'm pretty sure that we picked up some members in the surrounding area. I'll keep in touch with Mr. Baker to see if we can hold more meetings there in the future.



### SCABA Board of Directors Meeting

The next SCABA board of directors meeting will be held at 1:00 P.M. at the August S/C meeting on August 15th. The meeting is hosted by Richard Simpson at his place near Blanchard, Ok.

This is the same time/place that we held last year's "conference final" meeting. Again this year, it will be the last formal BOD meeting before the conference in Oct so please plan to come and take part.

An agenda will be emailed out to all the BOD members if possible before the meeting. If any of you has some other item that needs to be put on the agenda, please get it to me by early August.

Thanks....

Gerald Franklin

Check out the list below and sign up to make a tool for the tool box. We have a very nice box made by JC Banks from oak. As many of these tools as we can get made will be added to the box and raffled off at the 2009 SCABA conference in October.

## SCABA TOOL BOX AND TOOLS for 2009

<b>Tool/Item</b>	<b>Maker/Buyer</b>	<b>Cost/Value</b>
Box	JC Banks	
Hardware for toolbox	Mike George	
Cross peen hammer	Clay Reamy	
Straight peen hammer	Clay Reamy	
Rounding hammer	Clay Reamy	
Tongs:		
1/4 v-bit	Clay Reamy	
3/8 v-bit	Clay Reamy	
1/2 v-bit	Clay Reamy	
3/4 v-bit		
1/4 flat	Clay Reamy	
3/8 flat	Clay Reamy	
1/2 flat	Clay Reamy	
3/4 flat		
Scrolling		
Side grip	Reamy	
Pick up tongs	Reamy	
Fire tools (Shovel, rake, poker)	Reamy shovel and poker	
Hot cut hardie		
Cold cut hardie		
Twisting wrench		
Treadle/Hand Hammer Tooling	JC Banks	
Set of punches and holder		
Center punch		
Chisel, large		
Chisel, small		
Chisel, hot slit		
Slitting chisel		
Hold Down	Dan Cowart	
Flat wire brush w/handle		
File, flat bastard cut w/handle		
File, half round w/handle		
Set of monkey tools		
Rivet backing tool		
Rivet setting tool		
Hacksaw		
Bolster plate		
Square		
Dividers/Compass		
Scribe		
Bending forks		
Spring swage (necking down)		
Flux spoon	Jim Carothers	
Metal folding ruler 24" or 72"		
Soapstone		
Ball tool (round blunt nose punch)		
Hook Ruler		
Iron Mountain Flux	Jim Carothers	
Finishing Wax + Borax		
Nail Header	Dan Cowart	
Dual Caliper		
Total value to date:		

**The toolbox inside dimensions are 25" long and 11" wide.**

## Oklahoma State Fair Demo Schedule

<b>Thur. Sept. 17</b>	<b>1:00-6:30</b>	Mark Carter (405)964-5754 Gerald Franklin (580)467-8667 Jim Carothers (580)336-9213
<b>Fri. Sept. 18</b>	<b>1:00-6:30</b>	Brahk Hadick (405)406-3705 Tony Cable (405)793-9626 Terry Jenkins (405)485-2394
<b>Sat. Sept. 19</b>	<b>11:30-6:30</b>	Brahk Hadick Kent Hadick Tony Cable
<b>Sun. Sept. 20</b>	<b>11:30-6:30</b>	Brahk Hadick Tony Cable Jim Carothers
<b>Mon. Sept. 21(School tour)</b>	<b>9:00-6:30</b>	Kent Hadick Mandell Greteman (580)515-1292 Ron Lehenbauer
<b>Tue. Sept. 22 (School tour)</b>	<b>9:00-6:30</b>	Mark Carter Gerald Franklin Ron Lehenbauer Gary Martin
<b>Wed. Sept. 23</b>	<b>1:00-6:30</b>	David Seigris (580)688-3555 Doug Bliss (405)997-5436 Linda Bliss
<b>Thur. Sept. 24 (School tour)</b>	<b>9:00-6:30</b>	David Seigris Gary Martin (405)359-8342 Terry Jenkins
<b>Fri. Sept. 25 (School tour)</b>	<b>9:00-6:30</b>	Brahk Hadick David Seigris Terry Jenkins
<b>Sat. Sept. 26</b>	<b>11:30-6:30</b>	Brahk Hadick Kent Hadick Mark Carter
<b>Sun. Sept. 27</b>	<b>11:30-6:30</b>	Brahk Hadick Kent Hadick ?????????????

*If you have questions about this event or wish to help out contact Diana Davis or Anelia Hadick. We could use all the help we can get for this. This is our first year to attempt a public demo of this length.( 10 days in a row)*

## SCABA Workshops

<b>Title:</b>	<b>Date:</b>	<b>Instructor:</b>	<b>Location:</b>	<b>Status:</b>	<b>Cost:</b>
Project Design	29 Aug 09	Max Scrudder	Mt View, OK	7 open seats	\$25
Repousse	6 – 9 Nov 4 day workshop	Mark and Mindy Gardner	Altus, OK	5 open seats	\$250
Power Hammer Use and Tooling	14 Nov 09	Richard Dyer	Tulsa, OK	5 open seats	\$ To be deter- mined

### **Project Design:**

Max Scrudder will show us how as a professional blacksmith how he does project design and various factors he must take into consideration when putting together a project. He said we'd even have enough time to put together a small project at the end of his lecture.

### **Power Hammer Use and Tooling:**

Richard Dyer from his many years of experience as a professional blacksmith will show us some of the tooling and techniques he uses in commercial production of forged items with the use of a Little Giant power hammer.

### **Repousse/Chasing Workshop – We have a class locked on.**

We are up to 7 folks enrolled in the class so far, that means the price is down to \$250! The class will be held in Altus, OK from 6 – 9 November, that's a Friday thru Monday. If 12 signup, the cost would be about \$145 per person, plus meals and lodging.

The first day will be tool making and the next three are repousse work. Mark will be bringing special treadle hammers that are very helpful with this kind of work. The treadle hammers will be for sale at \$1,350 each after the workshop. Buying a treadle hammer isn't required, he brings them for the students and if you want to purchase one he'll sell it. Their website is [www.floodplainforge.com](http://www.floodplainforge.com).

The more students we have the less it costs:

8	\$217	9	\$195	10	\$175
11	\$160	12	\$145		

Plus your meals and lodging

To sign up for any of these workshops call or email and then send a check to me.

David Seigrist  
P.O. Box 163  
Hollis, OK 73550  
(580) 381-0085      [dseigrist2004@yahoo.com](mailto:dseigrist2004@yahoo.com)

SCABA membership as of June 30 2009

Last name	First name	City	State	Zip	Phone	date
Underwood	Richard	Fairbanks	AK	99709	907-458-9320	3/10
Wolfe	James	Parrish	Al	35580	205-717-8913	3/10
Black	James	Arkadelphia	AR	71923	870-245-8785	3/10
Egan	David	Harrison	Ar	72601	870-741-9895	M-10
Truoiolo	Joe &	Harrison	Ar	72601	870-420-3913	3/10
Taylor	Terry	Centerton	Ar	72719	479-795-2521	3/10
Todd	Hardy	Huntsville	AR	72740	479-665-2249	3/10
Latham	Jerry	Scottsdale	AZ	85251	480-874-1569	M-10
Hamburger	Maurice	Phoenix	AZ	85029	602-938-7905	M-10
MeGee	George	Placerville	CA	95667	530-622-3919	3/10
Schumann	Charles	Alto Pass	IL	62905	618-893-2090	3/10
Stafford	Don	Pennville	IN	47369-0246	260-729-7579	M-10
Olsom	Floyd	Tonganoxie	KS	66086	913-724-3020	M-10
Edwards	David	Emporia	KS	66801	620-343-1947	M-10
Roy	Jon	Douglas	KS	67039	316-746-2213	3/10
Vossberg	Lynn	Douglas	Ks	67039	316-200-8608	3/10
Moffet	William	Rosehill	KS	67133	316-992-3362	3/10
Gries	John	Wichita	KS	67220	316-683-5595	M-10
Base	Buster	Salina	Ks	67401	785-827-5557	3/10
Ralzlaff	Ronald	Hutchinson	Ks	67501	620-663-2578	3/10
Spotts	Douglas	Hutchingson	KS	67502	620-662-7135	3/10
Bill Epps	No.36428-177	Oakdale	LA	71463		3/10
Robertson	Nathan	Max	MN	56659	218-659-4590	m-10
Kamp	Richard	St.charles	MO	63304	636-926-0600	M-10
Collins	Earl	Forsyth	Mo	65653	417-546-2852	3/10
Junker	Bruce	Fairbury	NE	68352	402-230-9008	3/10
Thumma	John B.	Vanderwagon	NM	87326	505-778-5932	3/10
Hines	Mike	Jones	Ok	73049	405-413-1623	M-10
Smith	Bill	Lawton	Ok	73507	580-355-5618	M-10
Taylor	Deedie	Duncan	Ok	73533	580-656-3355	M-10
Newell	Carolyn	Elk City	Ok	73644	580-225-2544	M-10
Christensen	Gordon	Thomas	Ok	73669	580-661-2854	M-10
Briggs	Cody	Alva	Ok	73717	580-748-0209	M-10
Ent	Keith	Alva	Ok	73717	580-227-5221	M-10
Koch	Terry	Glenpool	Ok	74033	918-322-3996	M-10
Stevens	Glenn	Keifer	Ok	74041		M-10
Pastore	Joe	Owasso	Ok	74055	918-639-0130	M-10
Dickey	Jim	Tulsa	Ok	74107		Lt
Tedlock	Christopher	Henryetta	Ok	74437	918-652-8260	M-10
Smith	David	Tahlequah	Ok	74464	918-431-1691	M-10
Hall	Calias	Blanchard	Ok	73010	405-485-2690	m-10
Jenkins	Terry	Blanchard	Ok	73010	405-485-2394	m-10
Peters	Eulan E.	Blanchard	Ok	73010	405-485-3940	3/10
Simpson	Richard	Blanchard	Ok	73010	405-344-7413	3/10
Stevens	Charles	Bradley	Ok	73011	405-320-1255	3/10
Scott	Brain	Carnegie	Ok	73015	580-774-8317	M-10

SCABA membership as of June 30 2009

Meador	Joe	Chickasha	Ok	73018		3/10
Doner	Byron	Norman	Ok	73026	405-329-5635	3/14
Gough	Mark	Norman	Ok	73026	405-364-0244	M-10
Wahington	Aubrey	Norman	Ok	73026	405-329-9755	3/10
King	David	Edmond	Ok	73034	405-348-0476	3/10
Martin	Gary	Edmond	Ok	73034	405-359-8342	3/10
Repp	Mary Jane	Ft. Cobb	Ok	73038	405-643-5012	3/10
Hoag	Bill	Jones	Ok	73049	405-399-2316	3/10
Scott	Jeff	Lexington	Ok	73051	405-527-2970	3/10
Hines	Lyndel	Marlow	Ok	73055	580-658-5690	M-10
Charlton	Cory	Minco	Ok	73059	405-352-4878	3/10
George	Gregory	Mountain View	Ok	73062	580-347-2570	3/10
Scudder	Max	Mountain View	Ok	73062	405-226-9951	m-10
Porter	Mike	Mustang	Ok	73064	405-376-9837	3/10
Nusbaum	Rickey	Newcastle	Ok	73065	405-387-2853	3/10
Stone	Elmer C.	Noble	Ok	73068	405-872-3989	3/10
Tucker	Loncie	Noble	Ok	73068	405-366-1411	3/10
Heinrichs	Allen	Norman	Ok	73071	405-364-8157	3/10
Carothers	Jim	Perry	Ok	73077	580-336-9213	3/10
Guy	Craig	Piedmont	Ok	73078	405-373-3222	3/10
Blasius	Richard	Yukon	Ok	73099	405-324-2017	3/10
Hunholz	Fred	Midwest City	Ok	73110	405-737-3627	m-11
Knisely	Steven	Midwest City	Ok	73110	405-737-6994	M-10
Persons	Lou	Oklahoma city	Ok	73112	405-947-4564	M-10
Vaughan	Mark	Okla, City	Ok	73118	405-528-5237	3/10
Kroier	David	Midwest City	Ok	73130	405-769-4787	M-10
Hadick	Aniela	Oklahoma City	Ok	73150	405-869-2043	3/10
Perry	Michelle	Moore	Ok	73153		M-10
Oldham	George	Oklahoma City	Ok	73159	405-681-9325	3/10
Cable	Tony	Moore	Ok	73160	405-793-9626	3/10
Gabrish	Teresa	Oklahoma City	Ok	73162	580-458-7180	M-10
Dyer	Jim	Ardmore	Ok	73401	580-653-2243	3/10
Powell	CJ	Foster	Ok	73434	580-658-5849	M-10
Powell	John	Foster	Ok	73434	580-641-1882	M-10
Harrelson	Jeff	Lawton	Ok	73507	281-795-0169	m-10
Moms	Lindsey	Lawton	Ok	73507	580-514-9683	3/10
Banks	JC	Altus	Ok	73521	580-482-3209	m-11
Cathy	Jerry	Duncan	Ok	73533	580-255-6625	M-10
Franklin	Gerald	Duncan	Ok	73533	580-252-6002	3/10
Galloway	Mark	Duncan	Ok	73533	580-252-5559	3/10
Whatley	J.T.	Duncan	Ok	73533	580-255-4383	M-10
Davis	Bill	Fletcher	Ok	73541	580-549-6824	3/10
Robbins	Larry	Headrick	Ok	73549	580-482-5700	M-10
Seigris	David	Hollis	Ok	73550	580-688-3555	3/10
Morefield	Larry	Medicine Park	Ok	73557	580-529-3081	3/13
Courtright	Dorothy	Temple	Ok	73568	580-342-6915	3/10
Vardell	Ricky	Temple	Ok	73568	580-342-5191	3/10

SCABA membership as of June 30 2009

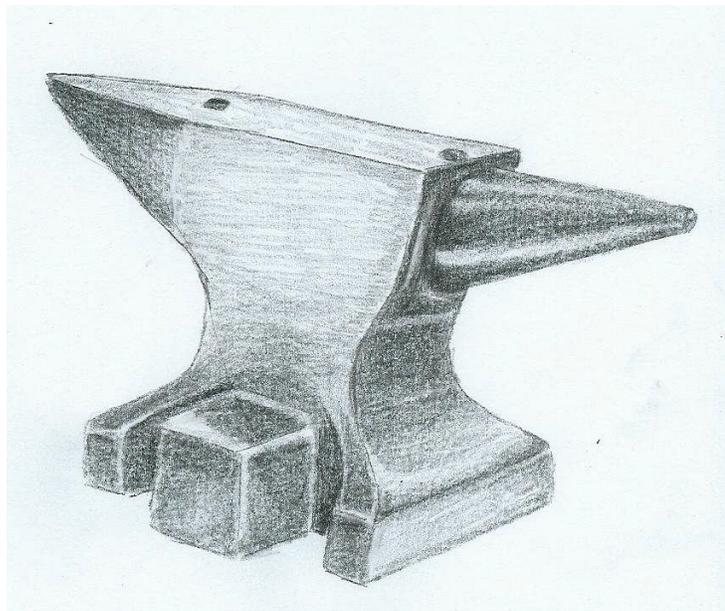
Bell	Roy	Clinton	Ok	73601	580-789-0673	3/10
Rhoads	Rusty	Clinton	Ok	73601	580-323-3005	m-10
Kennemar	Bob	Elk City	Ok	73644	580-225-3361	m-10
Nidey	Chris	Elk City	Ok	73644	580-225-5696	3/10
Seigrist	Gary	Elk City	Ok	73644	580-225-3007	m-10
Word	Billy	Elk City	Ok	73644	580-225-2194	3/10
Greteman Sr.	Mandell E.	Foss	Ok	73647	580-515-1292	m-10
Ivey	Dorvan	Hammon	Ok	73650	580-473-2761	m-10
Smith	Joe	Leedy	Ok	73654	580-488-3869	3/11
Garner	Don	Thomas	Ok	73669	580-661-2607	M-11
Hart	Richard	Enid	Ok	73701	580-541-8236	3/10
Todd	Charlie	Enid	Ok	73701	580-242-0105	m-11
Frazee	James	Enid	Ok	73703	580-237-6087	3/10
McMullen	Butch	Enid	Ok	73703	580-233-1107	3/10
Brooks	Terry	Alva	Ok	73717	580-327-2295	Lt
Burns	John	Alva	Ok	73717	580-829-4521	Lt
Geroge	Mike	Alva	Ok	73717	580-327-5235	Lt
Haight	Leroy	Alva	Ok	73717	580-327-2511	Lt
Maddox	Mickey	Alva	Ok	73717	580-327-3020	3/10
Omey	Jim	Alva	Ok	73717	580-621-3311	Lt
Schupbach	Louis	Alva	Ok	73717	580-327-2542	Lt
Smith	Wayne	Alva	Ok	73717	580-327-1453	3/10
Thomas JR	Brian	Alva	Ok	73717	580-327-8089	3/10
Nelson	Tom	Douglas	Ok	73733	580-862-7691	M-10
Dale	Kim	Jet	Ok	73749	580-626-4754	Lt
Winn	Richard	Jet	Ok	73749	580-626-4592	3/10
Paterson	Dean	Manchester	Ok	73758	580-654-2316	3/10
Clowdus	Lynn	Meno	Ok	73760	580-776-2225	3/10
Voss	Fred	Okarche	Ok	73762	405-263-4637	m-11
Greb	Ray	Okeene	Ok	73763	580-822-4813	M-10
Lehenbauer	Ron	Waukomis	Ok	73773	580-758-1126	3/11
Rutledge	Levi	Woodward	Ok	73801	580-256-8512	Lt
Fugate	Tim	Bartlesville	Ok	74003	918-336-4717	3/11
Swenke	Gundar	Bartlesville	Ok	74003	918-338-2217	3/10
Malsom	Bill	Bartlesville	Ok	74006	918-333-4398	m-12
Tate	Roy	Bartlesville	Ok	74006	918-331-9387	3/10
Helton	Billy	Claremore	Ok	74019	918-341-0263	3/10
Hall	Clayton	Collinsville	Ok	74021	918-605-6241	3/10
Moss	Dwayne	Mannford	Ok	74044	918-865-2030	3/10
Turnipseed	Lonnie	Mannford	Ok	74044	918-865-4449	M-10
Bartlett	Lynn	Owasso	Ok	74055	918-272-3500	M-10
Cowart	Tracy	Owasso	Ok	74055	918-376-2382	3/10
Groom	Charlie	Tulsa	Ok	74055	918-272-2200	3/10
Pace	Jerry	Owassa	Ok	74055	918-272-3063	3/10
Winston	Matthew	Perkins	Ok	74059	405-372-6707	3/10
Sweany	Mike	Sand Springs	Ok	74063	918-245-8460	3/10
Gloden	Gary	Sapulpa	Ok	74066	918-321-5015	3/14

SCABA membership as of June 30 2009

Lewis	Ken	Sapulpa	Ok	74066	918-224-9021	3/10
McGee	Charlie	Skiatook	OK	74070	918-245-7279	M-10
Williamson	Virgil	Skiatook	Ok	74070	918-288-7645	3/10
Schroeder	Mike	Stillwater	Ok	74074	405-372-8908	3/10
Gordon	Jack	Stillwater	Ok	74075	405-372-0452	3/10
Martin	Andy	Terlton	Ok	74081	918-757-4141	M-10
Orrell	Bob	Terlton	Ok	74081	918-865-8286	M-10
Cowart	Danny	Wann	Ok	74083	918-440-0653	3/11
Dyer	Richard	Tulsa	Ok	74104	918-582-5065	3/10
Dyer	Steven	Tulsa	Ok	74104	918-584-3664	3/10
Kendall	Bill	Tulsa	Ok	74105	918-742-7836	M-10
Ward	C.J.	Tulsa	Ok	74105	918-742-6194	3/10
Walker	John	Tulsa	Ok	74114	918-747-8464	3/10
Axtell	Jason	Tulsa	Ok	74120	918-857-6132	M-10
McCallum	Mike	Tulsa	Ok	74128	918-437-4342	3/10
Krohn	Chris	Tulsa	Ok	74147	918-695-6720	3/10
Coatney	Mark	Chouteau	Ok	74337	918-476-6755	M-10
Barnhart	Roy	Colcord	Ok	74338	918-326-4322	3/10
Brostek	Gerald	Muskogee	Ok	74403	918-687-1927	M-10
Alford	Vic	Coweta	Ok	74429	918-486-3460	m-10
Chartier	Jack	Coweta	Ok	74429	918-486-2347	3/10
Robbins	John	Eufaula	Ok	74432	918-618-4800	3/10
Tedlock	Jeff	Henryetta	Ok	74437	918-650-5668	3/10
McCormack	Ed	Okmulgee	Ok	74447	918-733-9844	3/10
Eaton	Joe	Stigler	Ok	74462	918-967-8912	3/10
Meyers, CJF	Joepaul	McAlester	Ok	74502	918-424-5545	3/10
Hamill	Mark	Hugo	Ok	74743	580-317-3700	3/10
Bliss	Doug	Shawnee	Ok	74801	405-997-5436	3/10
Carter	Mark	McCloud	Ok	74851	405-964-5754	3/10
Doner	Ken	Newalla	Ok	74857	405-321-2038	M-10
Klutts	Jack	Okemah	Ok	74859	918-623-1626	M-10
Cranford	Justin	Stonewall	Ok	74871	405-922-6866	m-10
Terry	Art	Stonewall	Ok	74871	580-520-1937	M-10
Milligan	Raymond	Stratford	Ok	74872	580-759-2586	3/10
Turnbull	John	Wellston	Ok	74881	405-356-2980	M-10
Curnell	Bob	Walland	TN	37886	865-983-2404	M-10
Lancaster	Mike	Amarillo	Tx	79114	806-282-8053	M-10
Zickrick	Fred	Denison	Tx	75020	903-465-5937	3/10
Thomas	Page	Fairview	Tx	75069	972-562-2017	3/10
Lowry	David	Kemp	Tx	75143	903-498-7245	3/10
Powers	Lanny	Mesquite	Tx	75149	972-284-3113	3/10
Watson	Ferris	Royse City	TX	75189	972-636-9283	3/10
Urban	Larry	Dallas	Tx	75218	214-328-3083	3/10
Sheldon	Frank	Princeton	Tx	75407	972-658-3251	m-10
Hamm	Allen	Blue Ridge	Tx	75424	972-752-5737	3/10
Cope	Cedric	Paris	Tx	75460	903-784-5351	3/10
Cox	Doug	Paris	Tx	75460	903-669-9949	3/10

SCABA membership as of June 30 2009

Puroy	Ray	Paris	Tx	75460	903-739-9027	3/10
Allcorn	James	Paris	Tx	75462	903-785-2608	m-10
Butler	Gary	Paris	Tx	75462	903-785-9545	3/10
Strohm	Larry	Quinlan	Tx	75474	903-356-2453	3/10
White	Brazos	Roxton	TX	75477	903-346-3204	M-10
White	Melvin	Roxton	TX	75477	903-346-3204	M-10
Bost	Howard	Sumner	Tx	75486	903-785-0864	3/10
Barkman	Chip	Texarkana	Tx	75503	903-832-6227	3/10
Dean	Thomas	Hallsville	Tx	75650	903-736-8990	3/10
Piccola	Paul	Huges Springs	Tx	75656	903-639-3349	3/10
Campbell	Glenn	Arlington	Tx	76016	817-457-3146	3/10
White	Jim	Mansfield	TX	76063	817-329-5297	3/10
Stokes	Robert	Newark	Tx	76071	817-988-5001	m-10
WTF Gunwork		Fort Worth	Tx	76111	940-206-6824	M-10
Hines	Tee	Magnolia	TX	77355	281-356-1340	M-10
Shelton	Phil	Borger	Tx	79007	806-273-9792	m-10
Klapper	Billy	Pampa	Tx	79065	806-665-2740	3/10
Latham	Keith	Amarillo	Tx	79106	806-355-5511	M-10
Allen	Richard	Abilene	Tx	79601	325-677-7105	m-10
Tolbert	John	Midland	Tx	79707	432-695-4544	M-10
Tanneberg	William	North Freedom	WI	53957	608-370-2211	3/10



## NORTH EAST REGIONAL MEETING DATES

January 10, 2009  
Host: Gary Gloden

February 14, 2009  
Host: Bill Kendall

March 14, 2009  
Host: Dan Cowart

April 11, 2009  
Host: Open Easter Weekend  
Phone #:

May 16, 2009  
Host: *State meeting*  
Phone #:

June 13, 2009  
Host:  
Phone #:  
Trade item:

July 11, 2009  
Host: Mike Sweany  
Phone #:

August 8, 2009  
Host: Omar Reed at Fort Gibson  
Phone#  
Will be working on hinges

Sept. 12, 2009  
Host: Dan Cowart (Pawhuska Blacksmith shop)  
Phone #:  
Trade item something Indian, (feather, leaf, etc.)

October 17-18, 2009  
SCABA Conference

November 7, 2009  
Host: Dwayne Moss  
Phone #:  
Trade item

December 12, 2009  
Host: Charlie McGee  
Phone #:

## NORTH WEST REGIONAL MEETING DATES

January 24, 2009  
Host:

February 28, 2009  
Host: Ron Lehenbauer

March 28, 2009  
Host: Bob Kennemar  
Phone #:

April 25, 2009  
Host: Mike George  
Phone #:

May 16, 2009  
Host: State meeting –No regional meetings  
Phone #:

June 27, 2009  
Host:  
Phone #:

July 25, 2009  
Host:  
Phone #:

August 22, 2009  
Host:  
Phone #:

Sept. 26, 2009  
Host: Gary Seigrist (Elk city)  
Phone #:

October 17-18, 2009  
SCABA Conference

November 28, 2009  
Host: Mandell Greteman  
Phone #: 580-515-1292

December 26, 2009  
Host:  
Phone #:

## SOUTH CENTRAL REGIONAL MEETING DATES

January 17, 2009

Host: JC Banks

Phone #

February 21, 2009

Host: Gerald Franklin

Phone #:

March 21, 2009

Host: Terry Jenkins

Phone #

April 18, 2009

Host: Bob Kennemar

Phone #

May 16, 2009

Host: State picnic at Norman

No regional meetings

June 20, 2009

Host: Anelia Hadick

Phone #: 1-405-406-3705

July 18, 2009

Host: Max Scrudder

Phone #: 1-405-226-9951

August 15, 2009

Host: Richard Simpson

Phone #: 1-405-344-7413

Sept. 19, 2009

Host: Dorvan Ivy (Elk City Museum)

Phone #: 1-580-473-2761

October 17-18, 2009

Host: : SCABA Conference Perry, Okla.

November 21, 2009

Host: Bill and Diana Davis

Phone #: 580-549-6824

December 19, 2009

Host: Anelia Hadick

Phone #: 1-405-406-3705

## SOUTH EAST REGIONAL MEETING DATES

January 3, 2009

Host: Howard Bost

Phone #:1-903-785-0864

February 7, 2009

Host: Howard Bost

Phone #: 1-903-785-0864

March 7, 2009

Host: James Allcorn

Phone #:

April 4, 2009

Host: Howard Bost

Phone #: 1-903-785-0864

May 16, 2009

Host: State meeting in Norman Ok

June 6, 2009

Host: Mark Hammell

Phone #:

July 4, 2009

Host:

Phone #:

August 1, 2009

Host: Omar Reed at Fort Towsan historical site

Phone #:

Sept. 5, 2009

Host:

Phone

October 3 2009

Host:

Phone #:

November 7, 2009

Host:

Phone #:

December 5, 2009

Host:

Phone #

## Scenes from Sweany's meeting.



### Meeting at Mike Sweany's..

The morning of July 11 was already getting sweltering by the time the Northeast regional meeting at the shop of Mike Sweany got under way. The propane forge and power hammer ran a good bit in the morning with the coal forge going out side. Sitting in the shade seemed to be the most popular pastime along with telling lies, I mean stories and drinking lots of water. We did have some excellent demonstrations. Ron Lehenbauer made two or three projects including a couple of cowboy valentine horseshoe hearts replete with animal heads. Then Mike Sweany took a turn forge welding a band saw blade and strapping band damascus billet which was forged into a knife blank by Charlie McGee. After a wonderful lunch of sloppy joes and salads, we watched Jim Carothers forge a pot hook that included forge welding. By then the heat was intense and people began to meander off to go home and find a cool spot. There were 20 people in attendance and several arrow heads were in the trade item swap.

Tony Cable

*(Thanks to Tony Cable, Mike Sweany, Gerald Franklin and Jim Carothers for their contributions to the newsletter this month)*

### Sad news....

Founding member Leroy Haight passed away on July 9th. Because of illness, Leroy had not been active in the club for the last year or so. He will be missed by all those who knew him.

## S/C Regional meeting.

The July meeting for the S/C Region was hosted by Max Scrudder at his shop in downtown Mountain View, Ok. We picked up Justin (I can't remember his last name) in Elgin at 7:30 and headed for Mountain View. Justin is not a member yet but I think that Bill D. will soon have him signed up. He has been over to the house twice already and spent several hours hammering on hot metal.

We arrived at about 9:00 and Max already had two forges going and Alex Scrudder was at one of them working on a project. Everyone that was there fell in and helped Bill unload his gas forge and anvil so that Gerald, who had also just arrived could back up to the door and unload his tools next. Everyone was soon unloaded and the forges going strong.



Bill helping Justin make a man from a RR spike.

Max's shop has a forging area along the east side where he has two forges, anvils and a power hammer that he uses to forge many of the elements that he uses to decorate his stairways, fences and gates. In the shop at this time is a large spiral staircase that he is fabricating.

Bill and Gerald set their forges up in the open area where max normally does his bending and welding. Around this area Max has his metal storage and his large bending and punching machines.



For lunch we were served some grilled burgers and franks along with all the necessary fixings. We also had more deserts that most of us needed. All in all it was a very enjoyable meal.

The trade item was a flower but there were not very many items for the trade. Gerald had a nice

flower arrangement in a vase. Gerald's flowers were made from a slug from some kind of punch press. They looked like they could be reused in many ways.



After lunch the forging continued. Bill and Justin were doing some striking. Justin caught on quickly and before long they had two knife blanks forged out. Justin was doing a great job keeping up with the signals used when striking. I even recorded a short bit of video that I hope JC will be able to get on the web site sometime in the future.



At the other forges, Tony Cable, Byron Donor and a few others were challenging each other to try to forge different items.



Some forged....



Some watched

....



Many more watched...



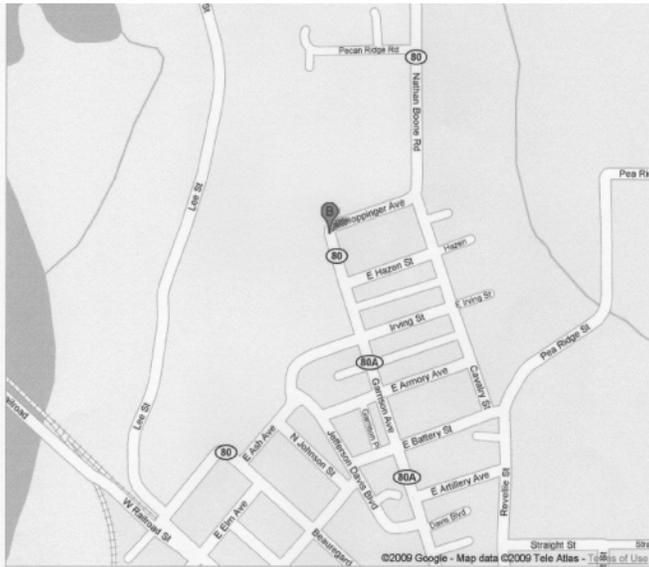
And one just wished we would all go home...

**Directions to Fort Towson historic site...** Road to fort is 5.7 miles east of Fort Towson on Hwy 70 to N4380 Rd, go north approximately 1 3/4 mile.  
Or approximately 16 miles east of downtown Hugo,



**Directions to Fort Gibson historic site.**

Fort is located at 907 N Garrison St. Fort Gibson, Okla.

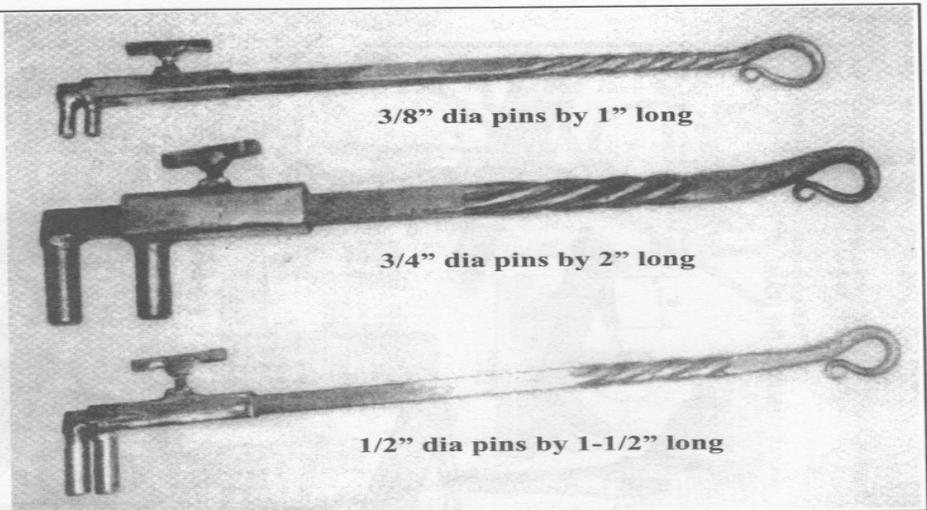


**Directions to Richard Simpons**

This 1/2 page article is reprinted from the Tuyere, Newsletter of the Illinois Valley Blacksmith Association. May/June 2009

**Adjustable Bending Forks With 18" Handles**

By Dennis Anderson



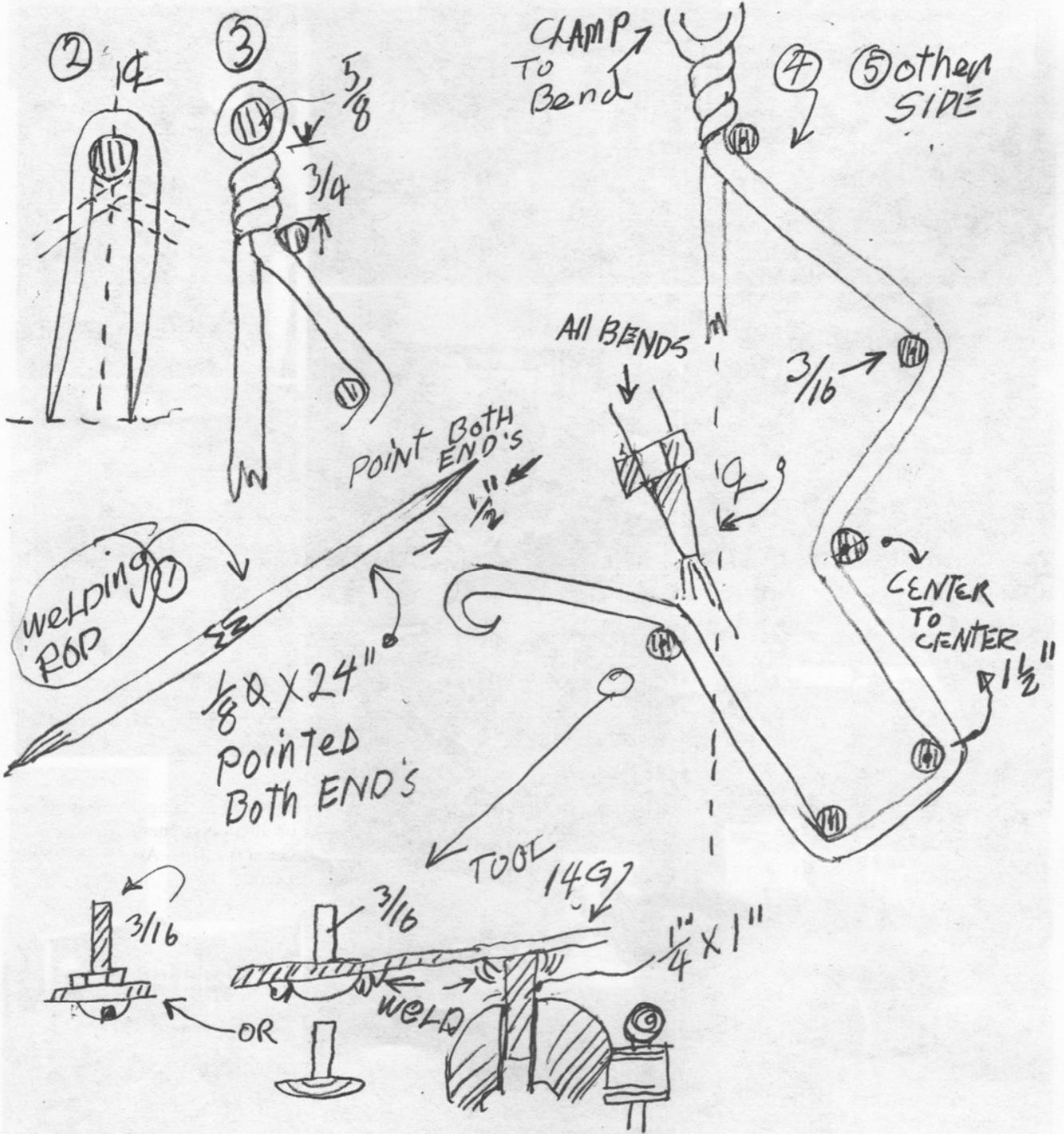
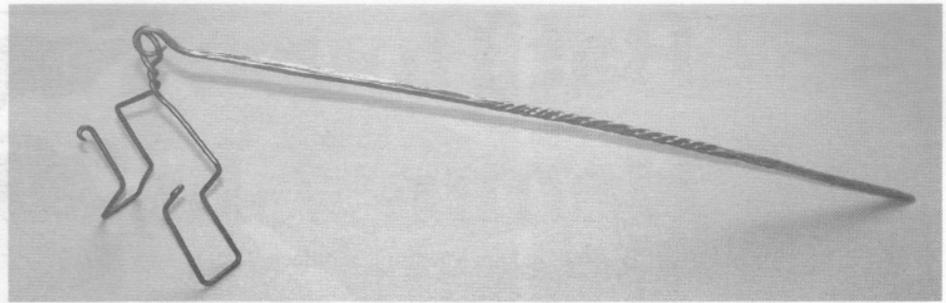
3/8" dia pins by 1" long

3/4" dia pins by 2" long

1/2" dia pins by 1-1/2" long

# Campfire Toaster

By Steve Alling, a MABA member

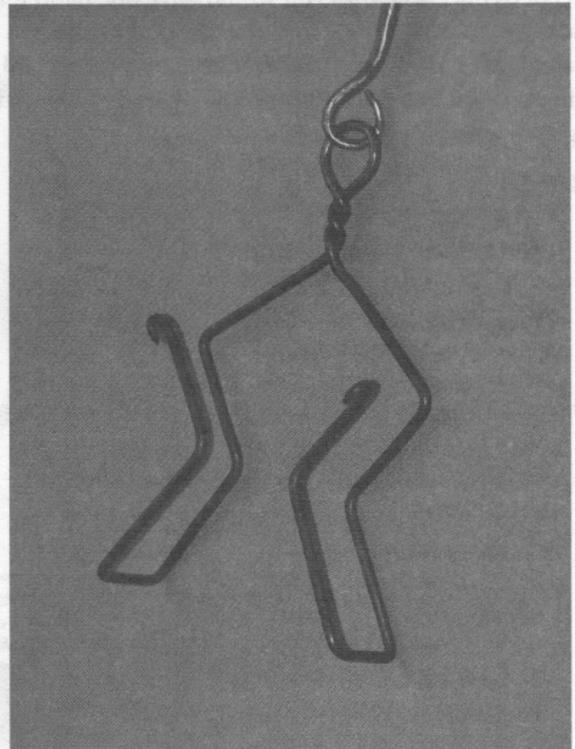
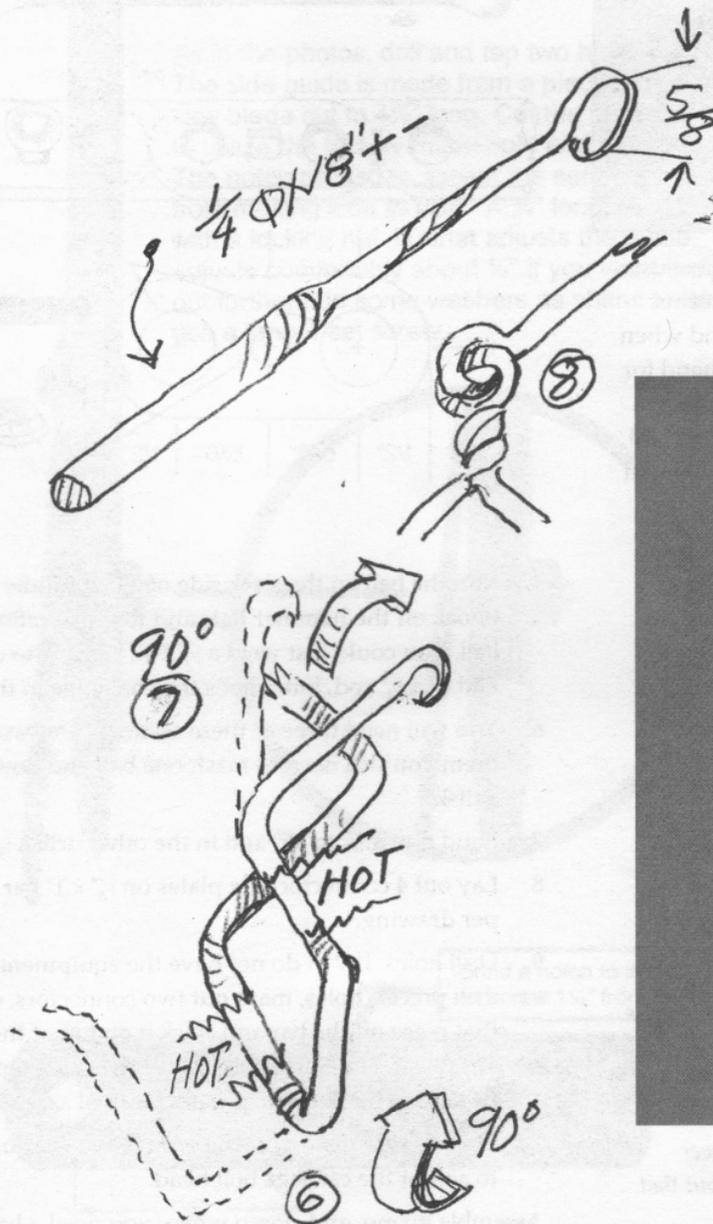


1. I used a welding rod and sharpened the ends on a sander. Hardly worth forging.
2. All the bends were made with a torch. You want to make sure the ends are even.
3. Make your twist so that you end up with the two legs straight with the twist.
4. This drawing is to scale and you need to make one to make these bends. Clamp the twist straight with the centerline and bend one of the legs as shown.
5. Flip over and bend the other side, they will cross over each other.

6. Heat and twist 90 degrees - this won't show because you're working with round stock.
7. Repeat to bring that part of the leg parallel.

Make a handle suitable length, it needs to be straight and have a roundish handle because you flip the toast by inclining the handle and rotating it. This will make the bread holder turn around.

8. Bend open the eye on the handle cold and attach the bread holder.



# Saltfork Craftsmen

Artist-Blacksmith Association  
Membership Application  
April 2009 thru March 2010

Please accept my application

Date: \_\_\_\_\_

First Name \_\_\_\_\_ Last Name \_\_\_\_\_

Married?  Yes  No Spouses Name \_\_\_\_\_

Address \_\_\_\_\_

City \_\_\_\_\_ State \_\_\_\_\_ ZIP \_\_\_\_\_

Home Phone (\_\_\_\_) \_\_\_\_\_ Work Phone (\_\_\_\_) \_\_\_\_\_

E-Mail \_\_\_\_\_ ABANA Member?  Yes  No

I have enclosed \$20.00 for dues to March 30, 2010

Signed \_\_\_\_\_

Return to: Saltfork Craftsmen, 1227 Fourth St. Alva, Ok 73717



Name: \_\_\_\_\_

Email: \_\_\_\_\_

Address: \_\_\_\_\_

www url: \_\_\_\_\_

City: \_\_\_\_\_

Phone: \_\_\_\_\_

State: \_\_\_\_\_ Zip: \_\_\_\_\_

Fax: \_\_\_\_\_

Country: \_\_\_\_\_

### TYPE OF MEMBERSHIP:

### CREDIT CARD INFORMATION:

NEW MEMBER  RENEWAL

VISA  Mastercard Expiration Date: \_\_\_\_\_

Regular - \$55.00  Contributing-\$100.00

Card Number: \_\_\_\_\_  
Submit check, money order -U.S. Banks only, or by credit card:

Student- \$45.00  Library-\$45.00

Senior (65+) \$50.00  Foreign-\$65.00

ABANA Chapter Affiliation: \_\_\_\_\_

PO Box 3425  
Knoxville, TN 37927-3425  
Phone: 865.546.7733 Fax: 865.215.9964

Saltfork Craftsmen Artist Blacksmith Assoc.Inc.  
1227 Fourth Street  
Alva, Okla. 73717-1227

U.S. POSTAGE PAID  
STERLING, OKLA  
NONPROFIT  
ORGANIZATION  
73567

Address Service Requested

