

# Saltfork Craftsmen

Artist-Blacksmith  
Association

August 2007



Loom work (Beading) by Teresa Gabrish

Saltfork Craftsmen  
Artist-Blacksmith Association  
Officers and Directors

Visit our Saltfork Craftsmen Website:  
[www.saltforkcraftsmen.org](http://www.saltforkcraftsmen.org)

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9501 Frontier, Perry Ok. 73077  
[frontiershop@wildblue.net](mailto:frontiershop@wildblue.net)

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Events coordinator: Bill Davis 580-549-6824  
[Lazyassforge@tds.net](mailto:Lazyassforge@tds.net)

The Saltfork Craftsmen Artist-Blacksmith Association, a non-profit organization of amateur and professional artist and craftsmen, publishes this newsletter monthly. Our purposes are the sharing of knowledge, education and to promote a more general appreciation of the fine craftsmanship everywhere. We are a chapter of the Artist-Blacksmith Association of North America.

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Trading Post

**For Sale:**

¾" round bar of 5160 (\$3.30 per foot plus shipping)  
¾" and 1" round bar of 52100 (\$6.00 and \$9.45 per foot plus shipping) Contact Ray Kirk,  
[ray@rakerknives.com](mailto:ray@rakerknives.com) or 1-918-456-1519

-----  
Army surplus round nosed pliers that make good scroll pliers for small items. They are 6" long \$5.00 each plus shipping. I also tie broomcorn brooms on your handle or mine. \$20.00 plus shipping. Contact Diana Davis, [lazyassforge@tds.net](mailto:lazyassforge@tds.net) or 1-580-549-6824

-----  
Rebuilt Little Giant Trip Hammers! Better than New! 25#-\$3495; 50#-\$4595; Misc. leg vices and hand cranked and electric blowers. Contact Mike George at 1-580-327-5235 or [Mike-marideth@sbcglobal.net](mailto:Mike-marideth@sbcglobal.net)

**Wanted:**

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Advertising Coal Hammers, Contact Mike George at 1-580-327-5235 or [Mike-Marideth@sbcglobal.net](mailto:Mike-Marideth@sbcglobal.net)

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Hossfeld Universal Bender Model #2, with Precision Hydraulic Power Attachments. All instruction manuals & Catalogs. Numerous dies \$1300.00 Contact Mike Boos. [mlpbboos@cox.net](mailto:mlpbboos@cox.net) or 918-357-1043

**Send your ads to Diana Davis, 23966 NE Wolf Rd. Fletcher, Okla. 73541 or email them to [lazyassforge@tds.net](mailto:lazyassforge@tds.net)**

# Saltfork Craftsmen

Artist-Blacksmith Association  
Membership Application  
April 2007 thru March 2008

Please accept my application

Date: \_\_\_\_\_

First Name \_\_\_\_\_ Last Name \_\_\_\_\_

Married? \_\_\_ Yes \_\_\_ No Spouses Name \_\_\_\_\_

Address \_\_\_\_\_

City \_\_\_\_\_ State \_\_\_\_\_ ZIP \_\_\_\_\_

Home Phone (\_\_\_\_) \_\_\_\_\_ Work Phone (\_\_\_\_) \_\_\_\_\_

E-Mail \_\_\_\_\_ ABANA Member? \_\_\_ Yes \_\_\_ No

I have enclosed \$20.00 for dues to March 30, 2008

Signed \_\_\_\_\_

Return to: Saltfork Craftsmen, 1227 Fourth St. Alva, Ok 73717



Name: \_\_\_\_\_

Email: \_\_\_\_\_

Address: \_\_\_\_\_

www url: \_\_\_\_\_

City: \_\_\_\_\_

Phone: \_\_\_\_\_

State: \_\_\_\_\_ Zip: \_\_\_\_\_

Fax: \_\_\_\_\_

Country: \_\_\_\_\_

## TYPE OF MEMBERSHIP:

- |   |  |
|---|--|
| <input type="checkbox"/> NEW MEMBER           | <input type="checkbox"/> RENEWAL               |
| <input type="checkbox"/> Regular - \$55.00    | <input type="checkbox"/> Contributing-\$100.00 |
| <input type="checkbox"/> Student- \$45.00     | <input type="checkbox"/> Library-\$45.00       |
| <input type="checkbox"/> Senior (65+) \$50.00 | <input type="checkbox"/> Foreign-\$65.00       |

## CREDIT CARD INFORMATION:

VISA  Mastercard Expiration Date: \_\_\_\_\_

Card Number: \_\_\_\_\_

Submit check, money order -U.S. Banks only, or by credit card:

ABANA Chapter Affiliation: \_\_\_\_\_

PO Box 3425  
Knoxville, TN 37927-3425  
Phone: 865.546.7733 Fax: 865.215.9964

## Club Coal

Saltfork Craftsmen have Arkansas coal for sale. The coal is \$95/ton to members and \$145/ton to non-members.

Bring your own containers. Contact Tom Nelson at 1-580-862-7691 to make arrangements to pick up a load. **DO NOT CALL AFTER 9 P.M.** If you make arrangement well in advance, Tom can load your truck or trailer with his skid steer loader. Otherwise you will need to bring a shovel. The coal can be weighed out at the Douglas Coop Elevator scales. The coal is in large chunks; bring something to break up the coal into manageable size pieces.

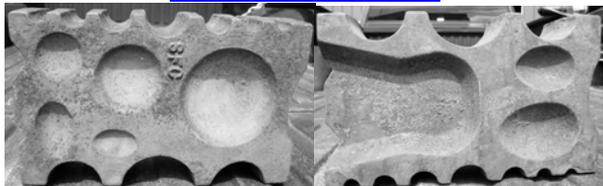
**S/C Region coal location:** Coal is in 1-2" size pieces. Bring your own container. The coal is at Max Scrudder's place in Mountain View. Contact Max for load out instructions.

Cost for this coal is .06/pound or \$120.00/ton. **NO SALES** to non-members.

Max Scrudder can be contacted at (405) 226-9951

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Saltfork Craftsmen Swage Blocks \$95.00 each plus shipping. SCABA members can purchase one block for a special members price of \$75.00

Contact Mike George at 1-580-327-5235 or [mike-marideth@sbcglobal.net](mailto:mike-marideth@sbcglobal.net) or Bill Kendall at 1-918-742-7836 or [wwkendall@aol.com](mailto:wwkendall@aol.com)



Bill and Diana Davis have a few blocks available for those in the S/C region.

## Library List

Title
SCABA Conf - 2002 - Bill Bastas
A Traditional Suite: Sword Making, Set Hammer
A Water Powered Smithy
ABANA Comes of Age - 1994 NOMM Exhibit
ABANA Comes of Age - 1994 NOMM Exhibit
Basic Blacksmithing - Hershel House (Part 1)
Basic Blacksmithing - Hershel House (Part 2)
Basic Blacksmithing - Hershel House (Part 3)
Forge Welding - Bob Patrick
SCABA Conf - 1997 - Frank Turley (Tools)
Hammerman in Williamsburg
Jerry Darnell - 18th Century Lighting (Part 1)
Jerry Darnell - 18th Century Lighting (Part 2)
Jerry Darnell - 18th Century Lighting (Part 3)
Jerry Darnell - 18th Century Hdw - Latches

Jerry Darnell - 18th Century Hdw - Hinges
Jerry Darnell - 18th Century Hdw - Pintles
SCABA Conf - 2001 - Jim & Kathleen Poor
Jim Hrisoulas - Damascus Pt 1
Jim Hrisoulas - Damascus Pt 2
Omey's 2002 - Kendall & Dyer - Table
SCABA Conf - 1998 - D. Steigler - Baskets
SCABA Conf - 1998 - R. Gunter - Hammers
SCABA Conf - 1998 - D. Steigler - Iris & Finishes
SCABA Conf - 1998 - R. Gunter - Hollow Forging
SCABA Conf - 1998 - D. Steigler - Repousse'
SCABA Conf - 1998 - R. Gunter - Scrolls
Samuel Yellin's Legacy
Omey's - 1997 - Ted Sawyer
Omey's - 1997
The Loveless Legend
Tom Smith at Hartdner, KS
Yellin Foundation & Manfred Bredohl
Allen Rogers - Projects
Forge & Anvil - Various Episodes
Unknown Conference - Unknown Smiths
Broom Making for the Blacksmith
Elmer Roush: Colonial American Hdw & Fixtures
European Masters & The Woodwright's Shop
ABANA Gallery Exhibit - 1992
Doug Merkel: Misc Projects
Doug Merkel: Nail Header
Doug Merkel: Sawtooth Trammel
Doug Merkel: Tomahawk & Misc
Doug Merkel: Hammers
Blacksmith's Journal Techniques - 1
Blacksmith's Journal Techniques - 2
Bill Epps - Tongs
Bill Epps - Animal Heads
Bill Epps - Animal Heads
Bill Epps - Birds & Bugs
Bill Epps - Leaves & Flowers
(RD1) 1990 Metal Madness
(RD2) Ivan Bailey & Paul Hubler
(RD9) 1992 BAM Ozark Conference
(RD69) 2002 UMBA Conference
(RD79) 2003 UMBA Conference
Knifemaking With William White
(RD 82) Wagon Wheel, Marble Inlay, Strikers
National Museum of Horse Shoeing Tools
SCABA Conf - 2004 - Don MacKay
SCABA Conf - 2004 - Bob Patrick
SCABA Conf - 2005 - Peter Happny
SCABA Conf - 2005 - Brian Gilbert
SCABA Conf - 2006 - Tal Harris
SCABA Conf - 2006 - Ed & Brian Brazeal
SCABA South Central Meetings - 2004

## Meeting schedule

### August

**SE Regional meeting (Aug. 4<sup>th</sup>)** The meeting will be held again at the fair grounds in Paris Texas. The business of the meeting will be to plan for RRV Fair activities and schedule demonstrators. The fair should be a great opportunity for demonstrators to sell their wares as this fair attracts many thousands of people. For more information, please call Gary Butler at (903) 785-9545. **ALL HELP WELCOME. WE NEED ALL THE HELP WE CAN GET.**

**NE Regional meeting (Aug. 11<sup>th</sup>)** The meeting will be hosted by the T-Town Metal Men. Bill Kendall's shop is located at 5245 S. Peoria Ave. Tulsa, Ok. (behind the Ferguson Plumbing Store). The trade item will be a serving size spoon. Bill Kendall and family will provide something to eat but please bring a side dish or desert to help out.

**South/Central meeting (Aug 18<sup>th</sup>)** Hosted by Gregory George. The meeting will be held at Max Scrudgers new shop in Mountain View. Address is 290 N. 1<sup>st</sup> (Same location from last month) A meal will be provided but please bring a side dish or desert to help out. The trade item is anything made with a fuller or swage.

**NW Regional meeting (open)**

### Sept.

**SE Regional meeting (Sept. 1<sup>st</sup>) open**

**NE Regional meeting Hosted by Danny Cowart**

**South/Central meeting (Sept. 15<sup>th</sup>) Hosted by Terry Jenkins/Sulphur tractor show**

**NW Regional meeting (Sept. 22<sup>nd</sup>) Hosted by Dorvan Ivey, Hammon, Okla.**

### 2007 Demo request

- **Rush Springs Watermelon Festival (Aug 11<sup>th</sup>)**  
Dan Williams, the coordinator of the Rush Springs Watermelon fest. Has requested a Blacksmith. His contact number is 580-476-9348.
- **Red River Valley Fair (August 25-Sept. 2) Paris Texas.** Fair schedule can be viewed at [http://www.rrvfair.org/fair\\_schedule.htm](http://www.rrvfair.org/fair_schedule.htm)  
The requested demos are mostly at night 6-10 p.m. and then from 3-10 p.m. on Saturday, Sept. 1<sup>st</sup>. Contact person is Gary Butler at 903-785-9545

### ➤ **Tulsa City-County Library**

**Renaissance Faire** will host its' annual Renaissance Faire on September 8<sup>th</sup>. Steven Knisely usually attends this event but at this time cannot commit to it. If you would like to demonstrate at this event you can contact Steven or Sherri Mann at [smann@tulsalibrary.org](mailto:smann@tulsalibrary.org) or 918-596-9107 or Laura Hutchinson at (918)-250-7307

### ➤ **Sulphur tractor show**

Sept. 15, 2007. Terry Jenkins is hosting a S/C regional meeting at this event. Here again is another opportunity to show the public what blacksmithing is and to sell some of your work.

- **Okla. Antique Tractor Assoc & Classic Stock Tractor Assoc. joint show.** Sept 28-30 In Broken Arrow. At 121<sup>st</sup> & Garnett. More info at [www.oatal16.com](http://www.oatal16.com)

- **Knife show.** Ray Kirk sent me the information about an upcoming knife show. The show will be held at the Holiday Inn on 2101 So. Meridian Ave. Oklahoma City. The dates are the 3<sup>rd</sup> and 4<sup>th</sup> of November. The time is 9 till 5 on Sat and 10 till 4pm on Sunday. For table information and availability you can call Ray Kirk at 918-456-1519 or email at [ray@rakerknives.com](mailto:ray@rakerknives.com)

### SE Regional meeting at Paris

We had a great meeting on July 7<sup>th</sup> in Paris, Texas. Gary and Ann Butler hosted the meeting at the Fairgrounds in Paris. That's a great place as there is lots of room and we are always under a pavilion with facilities available. Ann has agreed to serve as the resident CHEF for our meetings, and take my work for it, she is a GOOD COOK! While our numbers were only around 14 or so, we had 6 forges working! Not bad for a hot July day.

Gerald Franklin gave a 1-1/2 hour presentation on "how to" and "not to" give a presentation or demonstration before the public. This was especially good for our group as we are just getting started and have been asked to demo all week

long at the upcoming Red River Valley Fair in the latter part of August.  
Check the calendar for upcoming meeting information.

Leo Hevrin



Tommy Dean  
and Brazos White



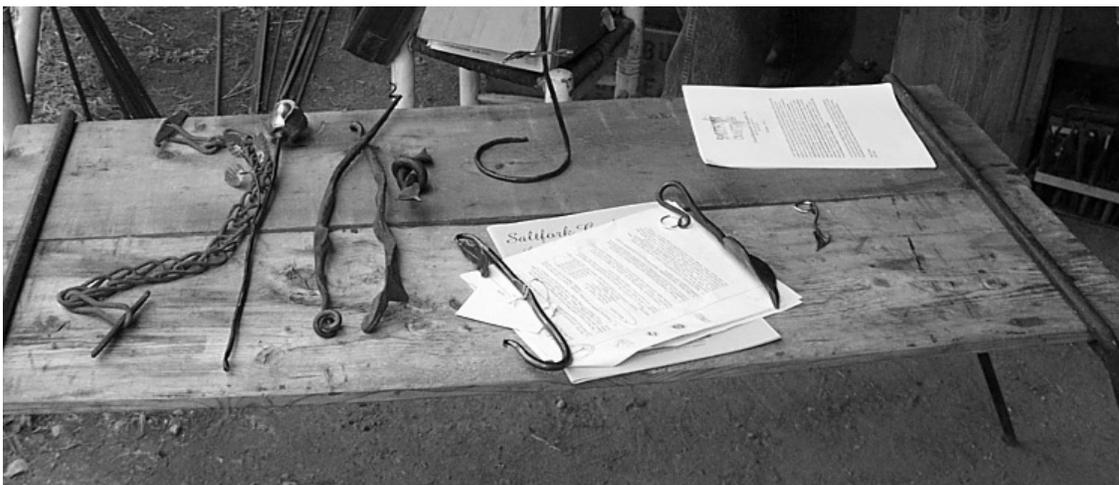
David Seigrist



Gerald Franklin



Mary Butler



Trade items along with some old ironwork.

## South/Central Meeting at Mt. View

Max and Ann Scrudder hosted the July South/Central meeting at their new shop in Mountain View, OK on July 21. There were several forges going and smiths from all over the state were pretty busy for most of the morning putting together a fine set of trade items. Max had chosen a wall hanger for the trade item and there were six nice examples on the table. There was other forging going on, too. Patrick Sain forged a neat pot tipper, and David Seigrist finished off a pair of courting' candle stands.

At noon, we were treated to a lunch of the finest brisket this side of the Mississippi along with enough beans and tater salad to hurt a person. If someone left hungry, it was his or her own fault as Max and Ann really put on a feed, as usual.

Max's new shop is really a piece of work. Lots of space and plenty of doors show that Max did a lot of hard work during the planning stages. Temperature was in the low 90's outside but inside it was comfortable since we had a good breeze blowing through the entire shop cooling things off.

Our thanks to Max and Ann for putting up with us again and we look forward to going to Mountain View again next month for Gregory George's meeting which will also be held at Max's shop.



**Jeff and George check out the library**



**Some of the Trade Items**



**Max's new shop building in Mountain View.**

## SCABA board meeting

The next Saltfork Craftsmen ABA Board of Directors meeting will be at 2P.M. on August 26<sup>th</sup> at the Noble County Fairgrounds in Perry.

This is an open meeting; all Saltfork members are invited to attend. We will be finalizing the details and duties associated with putting on the 2007 Saltfork Annual Conference as well as attending to other club business.

If you have not already made your plans to attend the Annual Conference the weekend of October 13-14, you should be doing so very soon. If you need a motel room, it would be good to get it booked now. Like many communities this Centennial year, there are a number of activities going on in Perry as well as quite a bit of construction work. Even if you do not know at this time whether or not you are going to attend the Conference, it would be wise to book a room now. You can always cancel it later.

Jim Carothers (President)

Editor note. Please make sure you truly plan to attend the conference before you book a room. You holding a room you don't really think you will use in the end could cause a fellow member to have to book a more expensive room or one farther away than necessary.

## Conference family classes

We have three classes that will be held during the conference. Anyone can take these classes and right now there is no limit in class size.

Organizer request that you register for these classes when you send in your conference registration this way we can try to get a advance count of students so that the teachers can make sure they have enough supplies for everyone interested in taking the classes.

Saturday morning there will be a bead stringing class. Student will be making a pair of earrings for pierced ears. Teresa Gabrish is teaching this class.

Saturday afternoon, Sharon Martin will be teaching a homemade soap class. Please feel free to bring any scent (make sure it is used for making soap) that you would like to bring and use or share with other students.

Sunday morning, Sherill Carothers will be teaching a beginning scrapbook making class. If

you have supplies like scissors, paper cutters, adhesives, etc. you will want to bring them. Also you will want to bring a few pictures to get started with. Scrap booking has become a very popular activity and there are many books that you can read but nothing can take the place of first hand instruction. This can be said about all the classes offered at this year's conference.

There will be more on these classes in the conference flyer along with cost and exact start times. This is just to let you know what classes we have arranged for your enjoyment this year.

*Diana Davis*

## Conference toolbox

We have a commitment from Adam Hall to build us another toolbox for the conference. Now we need people to come forward and make some tools to put in it. So far only one member has contacted me with a request to make a tool. New member Chip Barkman has volunteered to make a 2-1/2 pound cross pein hammer. I also have a box of borax and a can of wax that was given to me at a meeting to go into the box.

Here is a reminder of the tools that were in last years box.

- Rounding hammer
- Bending and twisting wrenches
- Slitting chisels
- Punches
- Hacksaw
- Wire brush
- Files
- Several types of tongs
- Cross pein hammer
- Hardie tools
- Fire tending tools

Anything that you use when you work at your forge can be put into this box. We would like to have hand made items but YOU do not have to be the one that made it. There are some nice tools out there that are being made and sold by others. If you like the looks of the tools then they would be good enough for our box,

We are running out of time for this project. Before you know it the Conference will be here. As soon as we know that we have a box and tools to put into it. We will get the tickets printed up and out for sale. I will keep you posted on the progress.

Editor

# Three ways to make an Herb Chopper

By Bob Ehrenberger

When I had one of my regular customers request that I make her an herb chopper, I went back to an old copy of BAM (Jan-Feb 99) and found an article on it by Jim McCarty. Along with the article, Jim included some templates from Doug Merkel (found on the next page). Well Doug's templates required cutting a blank using a plasma or Oxy/Act torch, neither of which I have. Cutting the blank with a chisel or hot cut looked like way too much work. So I came up with my own method.

I start with a flat bar 3/16" x 2" and butcher down 1 1/2" from the end.

I take the butcher down until 5/8" or so is left.

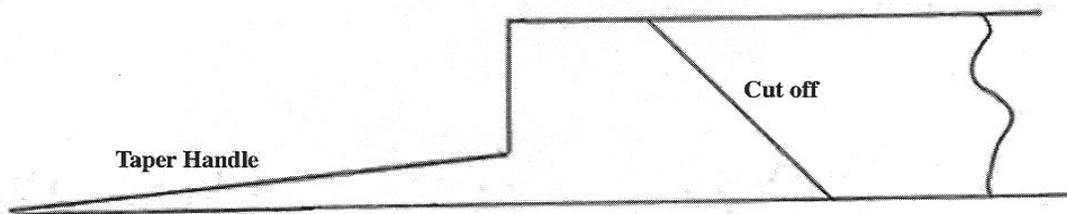
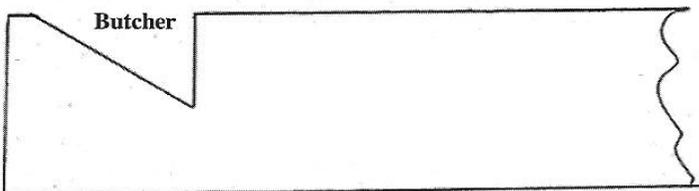
I then draw out the butchered section until it is about 8" long. This will be formed into a handle later.

I then cut the chopper loose from the bar at a 45 deg. angle. The chopper is then finished the same way that Doug Merkel does.

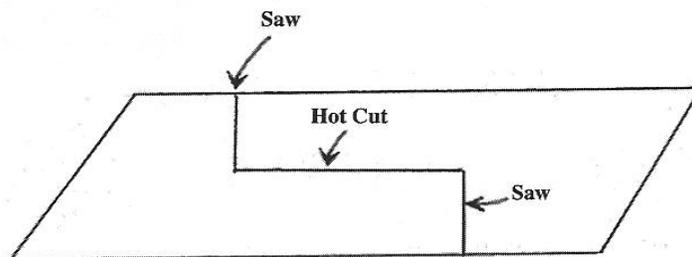
After shaping the handle there is sometimes a shunt where the butchering stops. This must be ground or filed out to prevent a problem later on.

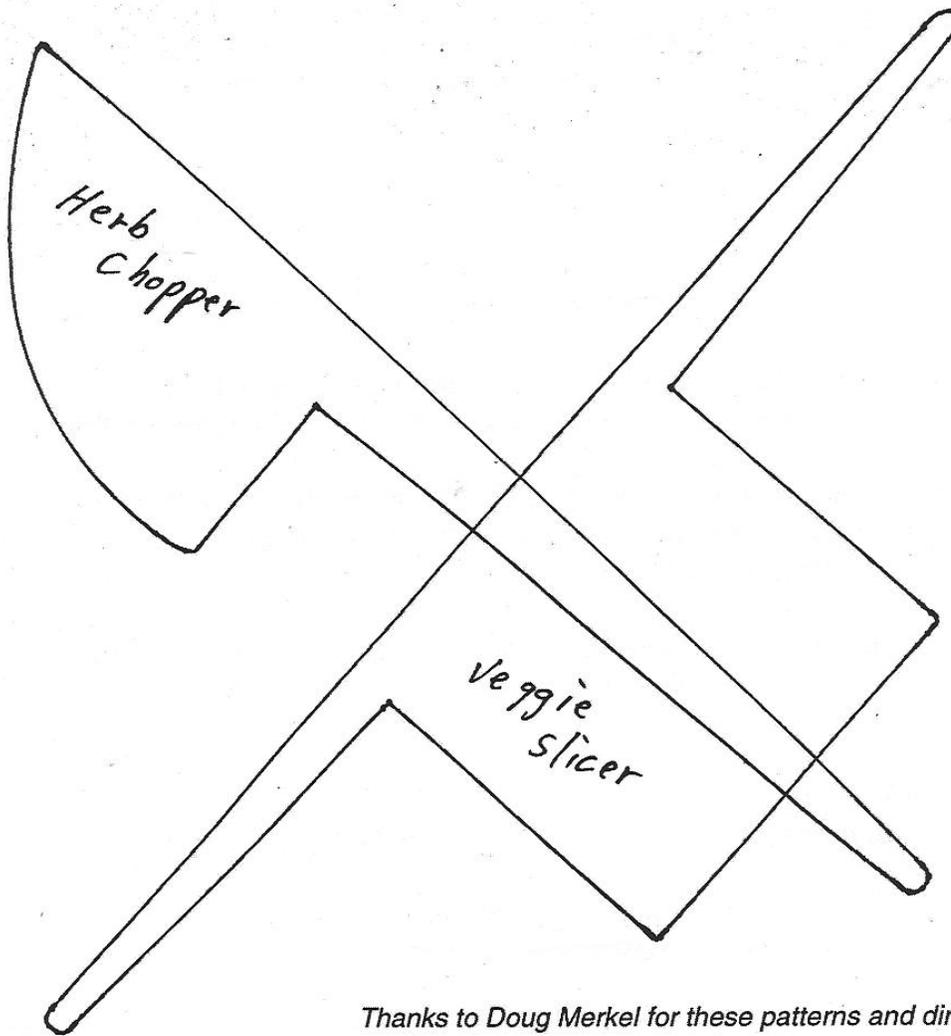


My Finished Herb Chopper



A while later I came across an article written by Doug Hendrickson. Doug had a little different approach to making his blank. He cuts a bar at a 45 deg. on both ends and then saws half way through in two places. He then separates the two blanks using a hot cut. Once the blanks are separated he tapers the handles and finishes them pretty much the same as Doug Merkel and I do.





*Thanks to Doug Merkel for these patterns and directions*

## Directions for making an herb chopper/veggie slicer:

Stock is 1/4 to 3/16 mild steel. Taper handles and round up. (You can leave profile square and twist

if you like.) Leave straight for now. Forge/taper blade, keeping flat. Bend handles into desired shape. Wire brush to remove all scale. Grind or belt sand edge profile and then taper to edge. Put final edge on with belt sander or fine file. Flame color or leave plain. If you want to finish use vegetable or olive oil. Pam spray works nice. I like to clean it real good, dry, spray with Pam and then put it in a hot oven for awhile. When you get it out, wipe it real good and let it

cool. After it sits for awhile wipe again and add more oil if necessary. Always finish food prep items with non-toxic finishes.

Note: It doesn't really matter which method you use to get started. Once you have the rough shape of the blank, the process of forging to final shape is the same. I finish mine hot, with beeswax, instead of oil.

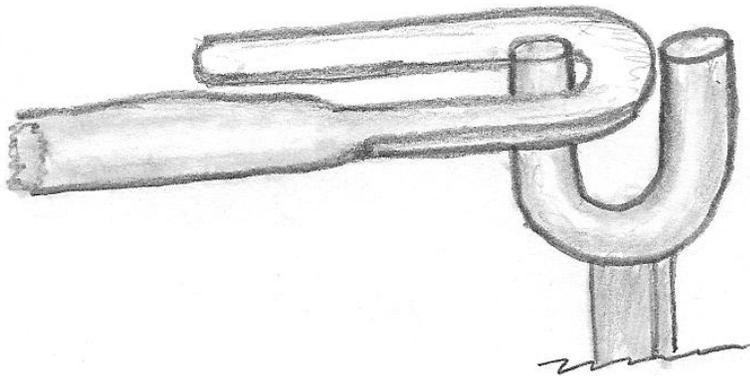
# Dutch Oven Lid Lifter

Gerald Franklin

Material: 43" of  $\frac{1}{2}$ " round stock

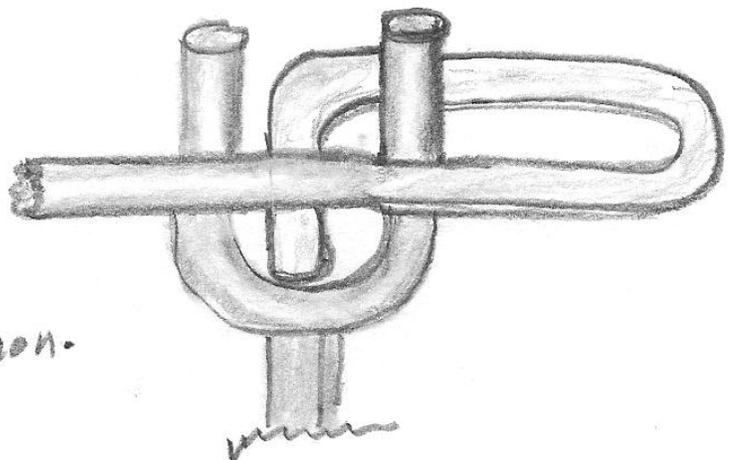


Draw out one end to a  $\frac{1}{4}$ " x  $\frac{1}{2}$ " x 11" transition

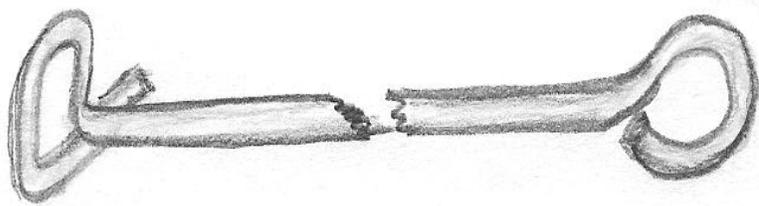
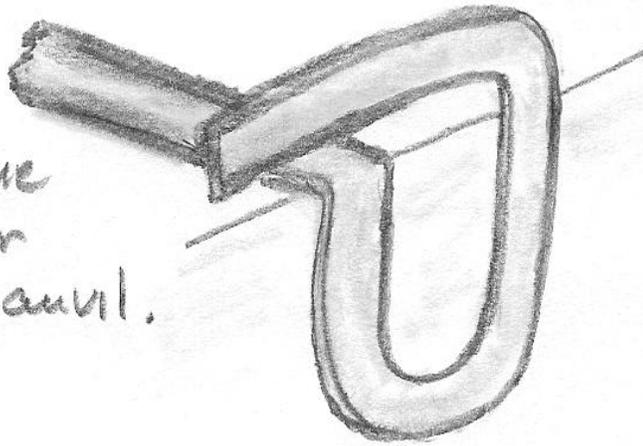


Take a  $180^\circ$  bend about 3-3 $\frac{1}{2}$ " from the transition to begin forming the tongue of the lifter.

Then bend the remainder of the drawn out portion under the bar. This bend should occur behind the transition.



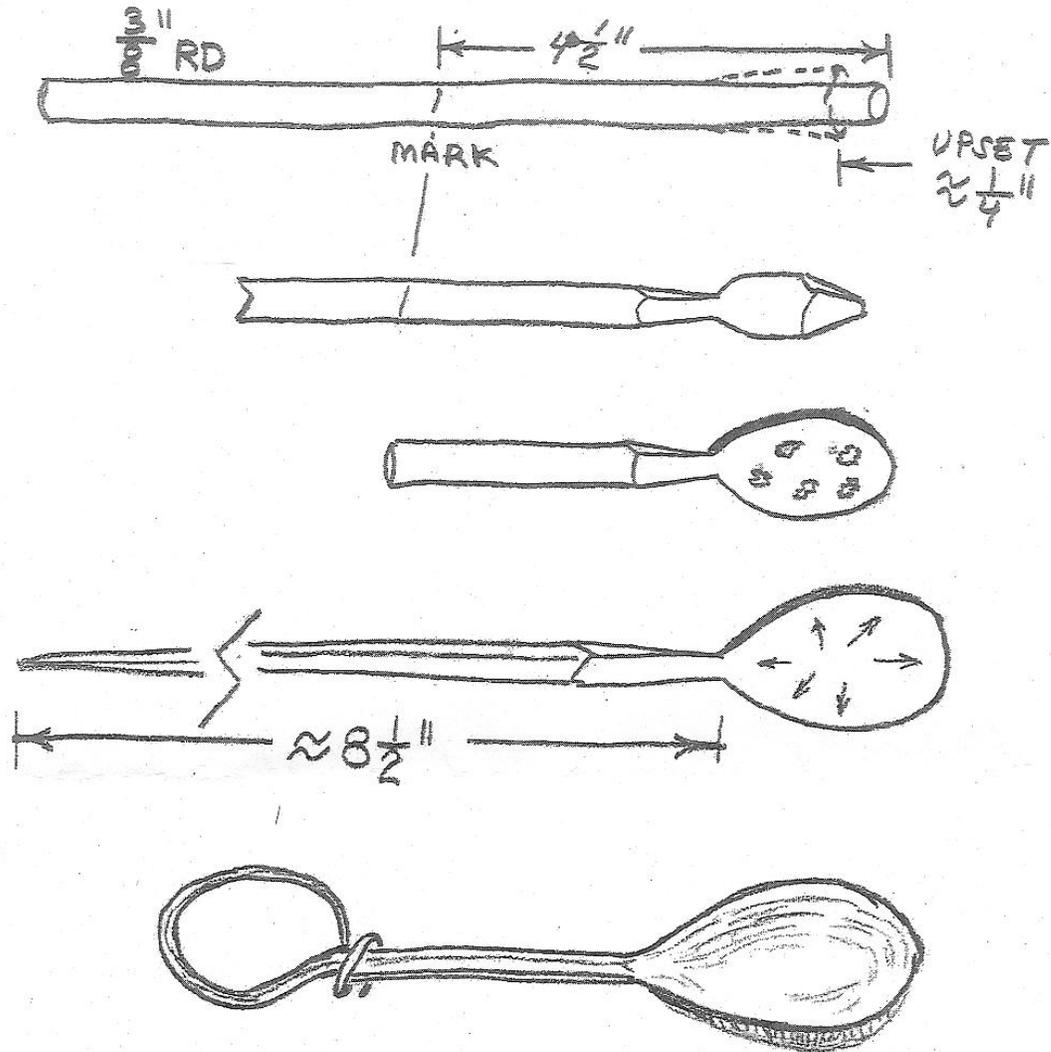
Bend the tongue  
over the far  
edge of the anvil.



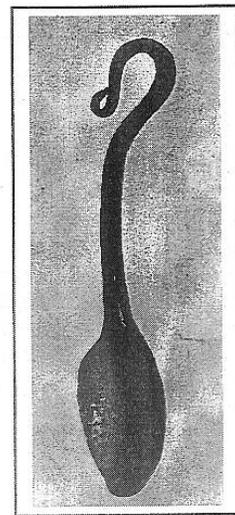
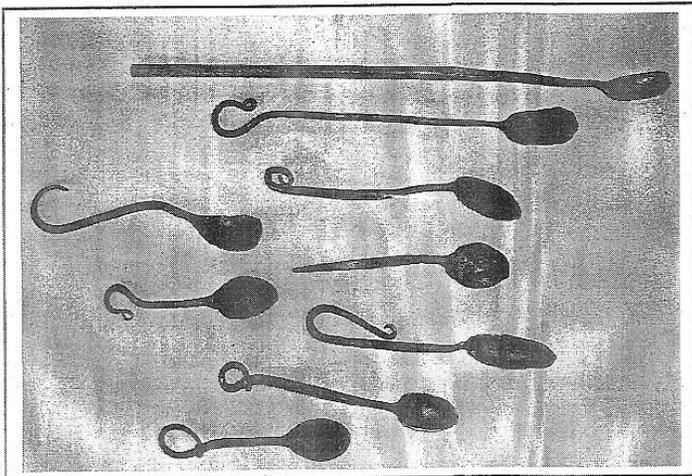
Forge a 2"  
eye on the other  
end for a handle.

Overall length  
will be about  
30"-31".

Note: For the large Lodge dutch oven lids, the  
width of the tongue should be no  
greater than 2".  $1\frac{7}{8}$ " is safer  
for a good fit.



Completed Spoons



*Members of Saltfork Craftsmen:*

*You are invited to participate in the Crescent Historical Museum Fall Fest on Oct 13, 2007. For the past two years the Museum has attempted to hold a Fall Fest, which includes having demonstrations of early settlers work skills. In the past we have had chuck wagon coking, horseshoeing, some minor forgings, soap making, bonnet making, etc. along with many old time children's games, an adult horseshoe pitching contest, local dance and singing groups. We are inviting some handmade craftsmen and food vendors to join us again this year.*

*Bottom line, we would like someone or a group who could come to the Fall Fest and effectively demonstrate the art and skill of Iron works/forging, etc. of early statehood time. We have some old time farm equipment on demo, an original school house (which we are in the process of restoring and will be offering school group activities by the first of the Year) and the main museum, which has many areas depicting early statehood times. The Festival will be a one-day event (8:00 a.m. to 5:00 p.m.) and is held as a fundraiser for the museum. The Museum it's self has been built, developed and operated through local individual donation and pledges and is opened 6 days a week by individual volunteers.*

*If you can assist, it would be greatly appreciated.*

*Sincerely*

*Bob Howard, Festival Volunteer  
RR2 Box 190  
Crescent, Ok 73028*

*Home: 405-969-2956  
Museum; 405-969-3660  
[bhoward@pldi.net](mailto:bhoward@pldi.net)*

*Frontier Country Historical Museum  
500 N Grand  
Crescent, Ok 73028  
405-969-3660*

*Saltfork Board/Newsletter/membership*

*Members of Saltfork have been invited by the Drumright Historical Society to participate in this year's Oil Patch Jamboree.*

*This event will be the weekend of October 6<sup>th</sup>. The festivities will be held at Whitlock Park; Saltfork members should plan to arrive well before 9am or after 10am to avoid the joggers. The Historical Society will have a nice shady space reserved for the centennial blacksmiths and a place to fill the slack tubs with water.*

*See*

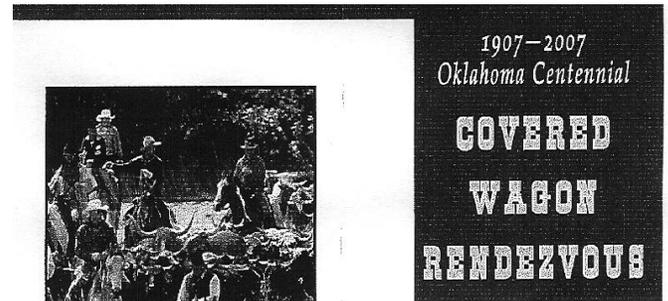
*<http://www.drumrighthistoricalsociety.org/oilpatch.htm> for more information.*

*Note that Saltfork members will not be charged a booth or set up fee.*

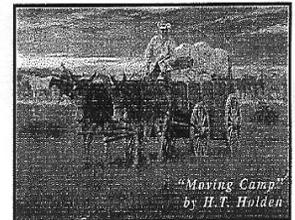
*Finding Whitlock Park:*

*From Highway 33 (Broadway) and Jones Street (4 way stop on the West side of Drumright) go south. The park is on the East side of Jones St. just a few blocks off Hwy 33.*

*Jim Carothers*



*Oklahoma's Largest Gathering of Wagons, Draft Horses & Mules*



*Move Your Camp to Enid, Oklahoma*

**MAJOR SPONSORS:**

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**Enid, Oklahoma  
September 12—15, 2007**

## PRE-REGISTRATION FORM:

Name: \_\_\_\_\_

Address: \_\_\_\_\_  
\_\_\_\_\_

Phone: \_\_\_\_\_

E-Mail: \_\_\_\_\_

Type of Wagon or Buggy: \_\_\_\_\_

If bringing horses -

What Breed: \_\_\_\_\_

Their names: \_\_\_\_\_  
\_\_\_\_\_

Guests in your party: \_\_\_\_\_

Tear off and mail to:

Covered Wagon Rendezvous

614 N. Imo Road, Enid, OK 73703

If you have questions—contact:

Dr. John Ogle at 580.233.8743 or

e-mail: [rockino@yahoo.com](mailto:rockino@yahoo.com)

For a website map and information  
on Enid: [www.enidchamber.com](http://www.enidchamber.com)

## Move Your Camp to

### Enid, Oklahoma

- ◆ All Wagons Welcome
- ◆ No Registration Fee
- ◆ Secure Camp Site with Facilities
- ◆ Daily Wagon Excursions to Area Ranches
- ◆ Great Evening Entertainment
- ◆ Free Catered Meals to Participants
- ◆ Motels and Restaurants just minutes away
- ◆ Win a place on the Chisholm Trail Cattle Drive
- ◆ Participation in the Centennial Parade of Wagons



## SCHEDULE OF ACTIVITIES

Y

Check in at Registration/Information Center for two free "Rendezvous Event Passes." Set up camp and make yourself at home!

Hitch up and take a short wagon tour of the area.

Camp site cooking for evening meal or visit local restaurants

m Entertainment by former Pro basketball player, Brent Price, and his "Sojourner Quartet" — Gospel singing at its best.

Complimentary Continental Breakfast at Registration Center.

18 mile Day Ride and stop for lunch (provided) at Holden Ranch and art studio.

Artist H.T. Holden will answer questions about painting and sculpting as you view his work in progress!

We will visit the Marvin Bules Farm where you will be amazed at the beautiful 'Round Barn'.

Enjoy a catered evening meal and entertainment.

Complimentary Continental Breakfast at Registration Center.

16 mile Day Ride with lunch (provided) at the Gungoll Ranch.

A special "Rendezvous Awards Dinner" at Groendyke Ranch and Lodge.

Complimentary Continental Breakfast at Registration Center

Harness teams, saddle horses and trail the Long Horns as we participate in the "Centennial Parade of Covered Wagons"

Public visitation to Camp Sites.

A demonstration of "Farming with Horses & Mules" (Oklahoma Draft Horse & Mule Association members)

Evening meal is a catered Chuckwagon

Cook Out at Fair Grounds Expo Center!

Ballad singer R.W. Hampton performs

"Where The West Remains" with the Enid Symphony Orchestra.



NOTE: (Purchase tickets for meal & entertainment at Expo Center box office)