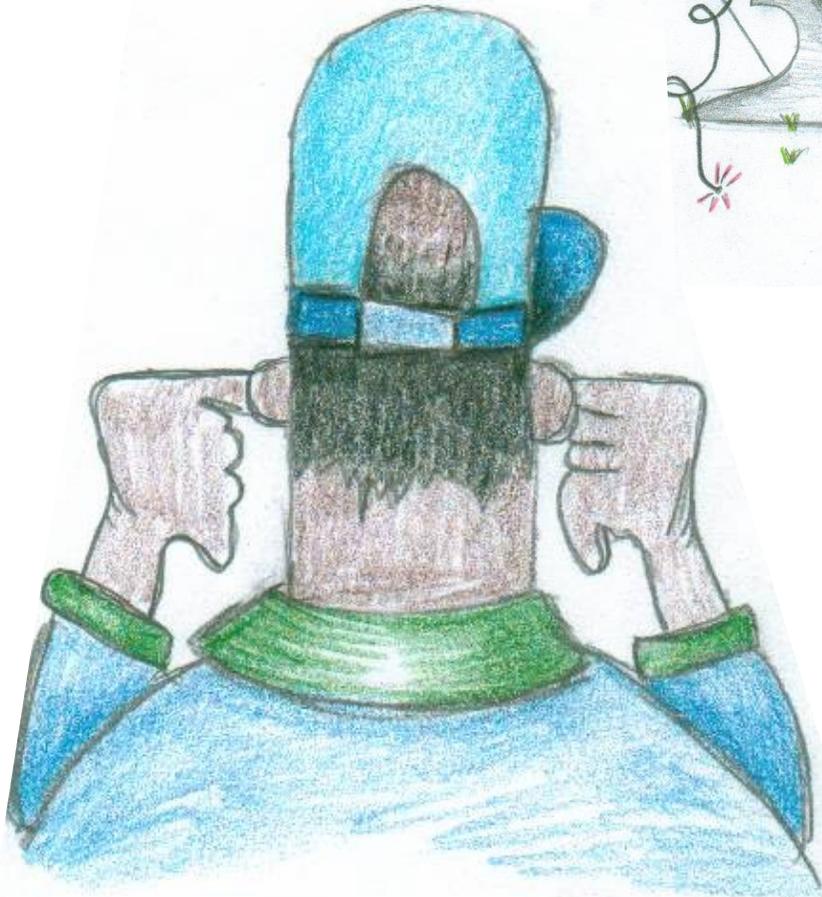
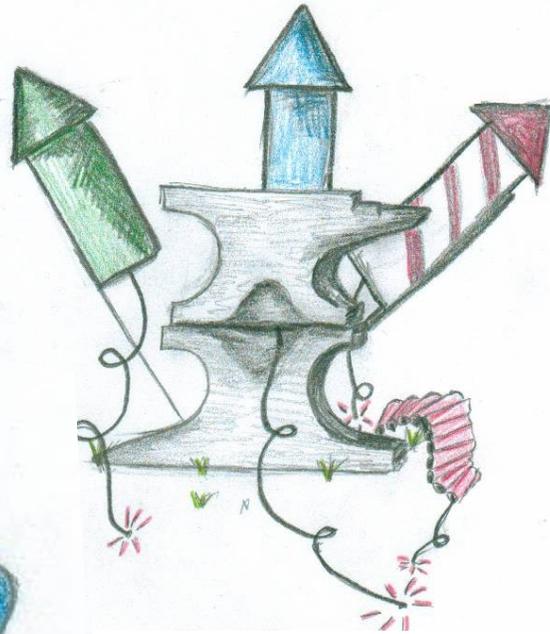


Saltfork Craftsmen Artist-Blacksmith Association

January 2011

Happy New Year



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The Saltfork Craftsmen Artist-Blacksmith Association, a non-profit organization of amateur and professional artist and craftsmen, publishes this newsletter monthly. Our purposes are the sharing of knowledge, education and to promote a more general appreciation of the fine craftsmanship everywhere. We are a chapter of the Artist-Blacksmith Association of North America.

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Visit our Saltfork Craftsmen Website:

Editor's notes for 2011

As you read this we are all looking forward to a new year. There is a lot of planning and scheduling that is in the works already. It will not be long before we will all be busy with public demonstrations and attending conferences and schools.

The first order of business this year is the paying of your dues and the second is the election of members to the board. We have 4 seats that are up for reelection. We also need anyone that is interested in setting on the board to get their names into Mike George so they can be added to the ballot. The board is always looking for new blood and new ideas. All you have to do to set on the board is be a member in good standing. You need to be willing and able to participate in the 4 required board meeting each year.

Now for the fun part of each year. If you are into Medieval fairs then mark your calendar for the first weekend in April for the Norman Medieval fair. Saltfork has been represented at the Norman fair for several years and look forward to it each year. Norman is one of the few Medieval fairs where it doesn't cost anything to attend. If three days is not enough for you then follow the caravan of Medieval smiths to the Muskogee Castle in May for 4 weekends of fun, smithing and everything that goes with it. There is a cost to attend but well worth the cost and drive.

The SCABA picnic will be held at Byron Doner's house in Norman on April 16th. We moved it to Byron's house because the fair ground was booked up. The club is arranging for the meat and the organizers will be letting everyone know what other items will be needed as plans get further along.

The SCABA will be participating at the State fair again this year. The fair committee will be setting up schedules for demonstrators and plans to allow members to sell their work during the fair even if they are unable to demonstrate.

Our biggest event each year is the conference. It is scheduled on the 3rd weekend in October in Perry, Oklahoma. Please start on your auction items and tools for the tool box soon. We will be calling for the tools earlier this year so we will have a completed box to take around to events to help sell tickets. I know that a lot of members wish to wait until the conference to get their tools to us, but it would be a great help if we had them as early in the year as possible.

As you can see, we have a very busy year ahead. There will be calls for volunteer to staff committees and workshops. Please make your new years resolution to be "MORE ACTIVE" in the club.

Dickens on the Boulevard Annual Event, Claremore, OK. Nov. 19-20, 2010

We enjoyed two evenings of blacksmithing demonstrations and fun at the "Dickens on the Boulevard" event. We were invited by the Gallery of the Arts' owner John David Wolf. With Saltfork Craftsmen's website earmarked on his computer, he contacted Dan Cowart. At Dan's suggestion he then contacted Mike Krukoski about setting up for the event. Armed with several others who enjoy blacksmithing, we prepared for the event with much practice and some trepidation.

SCABA was represented at this event by Mike, Christine and Elora (17) Krukoski, James Maberry and daughter Treanna (14), and Matthew Goyer(19). Along with two others: Cole Johnson (15), and Christine's nephew, Luke Jaster, who is a junior at MU at Rolla, in metallurgy engineering. Matthew Goyer, a SCABA member, has been blacksmithing for the past six years, starting at age thirteen. James Maberry works for AXH, as welder and structural fitter. Mike is a professional forklift technician, specializing in modification.

We set up on the street in front of the Gallery of the Arts store. A silver smith and a potter were also invited to demonstrate; they set up in the store front windows. Setting up at least a half hour earlier than the start of the event, we began our fires. The winds were strong and cold at first, but within an hour they had slowed down. As people began to arrive we were ready to start. With our tools lined up, our fires blazing and everyone eager to see what we were doing, we began our projects.

We set up a display table, with hooks, flesh forks, roses, letter openers, sconces and a few other items of interest. We also placed Saltfork's Newsletters in a three ring binder on the table for browsing. Those who were interested and asked for more information were given cards with Saltfork's website on them. Adults and children alike enjoyed examining the different items that were set out. A lot of good questions were asked by adults as well as children.

Matthew demonstrated making beautiful table roses; James made crosses, Mike repaired or created tools, Cole made S hooks; Luke made a hat/coat rack and bottle opener; Elora made nails for children; Treanna made her first cross from square stock; and Christine made hat racks. We had asked everyone beforehand to have at least three different projects to demonstrate, so everyone was prepared to do something all evening. The first night we had two forges, one anvil and we shared the tools. The second night, we had three forges, three anvils and plenty of tools among us. Taking turns, we each were able to demonstrate, while the others turned the hand cranked blower or answered questions at the table. Everyone was kept busy, yet enjoyed themselves, laughed and joked throughout the evening among ourselves and with those visiting our booth.

By the end of the evening some of us had opportunities for further jobs with potential customers. It was a great delight to talk with the people, answer questions and give crosses or nails to children. After thanking J. David Wolf, we were asked to consider returning again for the next down town event in the spring and again for the "Dickens on the Boulevard" annual event. Over all we had fun, learned a lot and shared with people the importance of continuing the art of blacksmithing.

By Christine Krukoski

SOUTH CENTRAL REGIONAL PAGE

Meeting dates:

January 15, 2011

Host: Bill Davis
Phone # 580-549-6824
Trade item: spoon

February 19, 2011

Host: Gerald Franklin
Phone #: 580-252-6002
Trade item: a critter

March 19, 2011

Host:
Phone #

April 16, 2011

Host: Byron Doner
Phone #

May 21, 2011

Host:
Phone #
Trade item:

June 18, 2011

Host:
Trade items

July 16, 2011

Host: Terry Jenkins
Phone # 405-476-6091
Trade item: Fork

August 20, 2011

Host: Richard Simpson
Phone # 405-334-7413
Trade item: camp item

Sept. 17, 2011

Host:
Phone #:

October 15-16, 2011

SCABA Conference Perry, Okla.

November 19, 2011

Host: Bill and Diana Davis
Phone #: 580-549-6824
Trade item:

December 17 2011

Host:
Trade item:

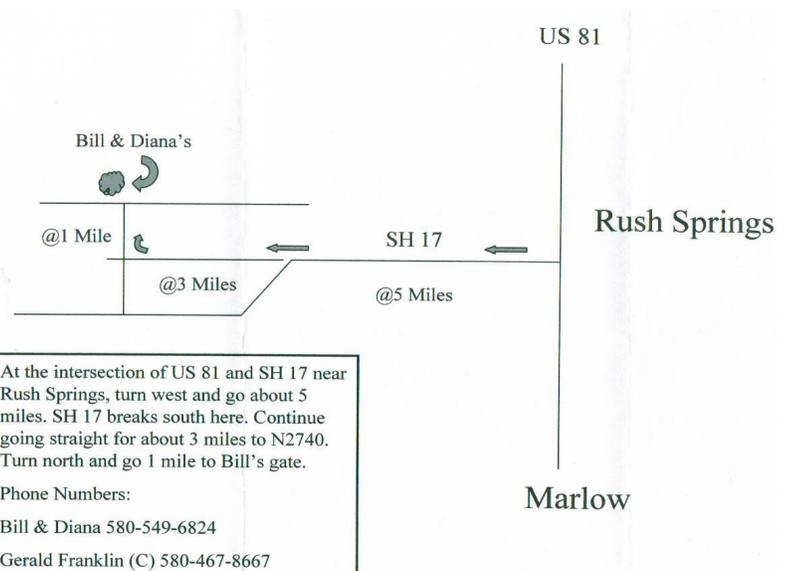
Gerald Franklin hosted the meeting for this region. He had a cool, breezy day but a great turnout anyway. Frankie and Gerald always have a good meeting and lunch was perfect for the day with stew and cornbread that helped keep away the chills.

Gerald got a call from the Lawton Constitution and one of their reporters and a photographer came and spent the day watching different people forging or just discussion how to do something. The Lawton Constitution is planning a article in their Life styles section.

There was some confusion about the trade item (the editors fault) but we had a nice selection of boot scrapers and two critters.

There were two forges outside and Gerald had his coal forge going inside and Ron Lehenbauer brought a single burner propane forge that he built and demonstrated a steak turner. We had a some potential members come to the meeting. Forges were kept busy and the coffee pot full until about 2:30 when it started to wind down.

We hope that everyone will try to make the next meeting which is scheduled for January 15th at the home of Bill and Diana Davis. Trade item is a spoon. Lunch is provided but bring a side dish. Map below.



December S/C Meeting Notes

By Gerald Franklin

We held the South Central meeting for December on the 18th at Gerald and Frankie Franklin's place east of Duncan. The weather was windy and cool but not really too bad for this time of year. We had some moisture on Friday, both rain and snow, but things were pretty well dry by meeting time.

As usual, Frankie fed us well with stew and cornbread and the attendees went all out in bringing desserts. I think we ate enough cookies, cake, pie, and cherry cheesecake to put everybody into sugar shock. We fed about thirty-five folks but at least five folks had to leave before lunch so I'm sure we had an attendance of around forty head at one point in time.

We had a total of eight trade items. The item was either a boot scraper or a "critter". We normally don't have two different trade items but I messed up and wound up with a confusing combination. We did, however, have a nice mix of scrapers/critters. Some folks brought a critter, others a boot scraper and others brought a boot scraper with a "critter" incorporated into the design. Despite the confusion there was a lot of nice work on the trade table. Somebody brought a puzzle and left it with Frankie. It's a neat puzzle (I believe it's called the "Conestoga Playmate") so who ever left it, please contact me (580-467-8667) so I can thank you.

Last month at Bill and Diana Davis' meeting, a writer from the *Lawton Constitution* came to gather material for a newspaper article. It turned out that she needs more pictures for an expanded article so both the writer and a photographer showed up at this month's meeting to shoot some pics. I'm glad the press has an interest in what we do.

There were several new members and potential new members who came. We saw a lot of folks with a hammer in their hand for the first time and they left the meeting with some of their first forged items and hopefully with a new appreciation for smithing. We want to thank everybody for taking the time to come and take part in the meeting.

NORTH EAST REGIONAL PAGE

Meeting dates:

January 8, 2011

Host: Gary Gloden
Phone # 918-321-5015
Trade item; made from horseshoe

February 12, 2011

Host: Gerald Brostek
Trade item. Valentine

March 12, 2011

Host: Dan Cowart
Trade items: Spoon

April 09, 2011

Host: Omar Reed at Ft. Gibson
Trade items:

May 14 2011

Host: James Maberry
Phone #: 918-636-7773
Trade item; cooking utensil

June 11, 2011

Host: Mike Krudoski
Phone #:918-789-2484
Trade item:

July 9, 2011

Host: Clayton Hall
Phone #918-605-6241
Trade item;

August 13, 2011

Host: Bill Kendall
Phone# 918-742-7836
Trade item

Sept. 10, 2011

Host: Dan Cowart at Pawhuska, Ok
Phone # 918-440-0653
Trade item: Leaf

October 2011

State conference

November 12, 2011

Host: Matt Goyer
Phone # 918-272-8424
Trade item:

December 10, 2011

Host: Charlie McGee
Phone #: 918-245-7279
Trade item: ladle

On Dec. 11th , Bill Kendal hosted the NE Regional meeting and held an anvil repair workshop. There were four anvils brought in for repairs. One, brought by Ron Lehenbauer, and one of the others, (not sure who brought it, only needed minor repairs but one needed a lot of the face replaced.



They started out by looking at each anvil and deciding what to fix and how to start. Each anvil had to have all the pits and chips cleaned by grinding so that the new welds would bond. Once that was done they were heated up and the welding done. As they built up the layers of welding, they had to be chipped or ground so that any pores were filled in the next welding step. Different ones took turns



welding on the more damaged anvil. Once they were built up enough, they were ground down to the desired finish.

Lunch was on your own at the local Pizza place but I brought some stew and corn-bread and anyone that wish to partake was welcome to try it. Many of us enjoyed the stew along with some pumpkin bread that Gerald Brostek's brought for us. We also had lots of donuts and coffee to keep us warm.



Don Cowart conducted some club sales of hats, cups and the car tags while the evaluation of the anvils was going on.

After everyone got started working on their anvils Bill did a little demonstrating on the side. Bill Davis brought some forks and showed anyone interested in it, how to make a grasshopper out of the fork. Before long there were grasshoppers everywhere. No stray fork will be safe now.



Please try to attend next month's meeting.

Meeting is hosted by Gary Gloden. Trade item is something made from a Horse-shoe. Lunch is provided but bring a side dish. Map in back of newsletter.



NORTH WEST MEETING DATES

January 22, 2011

Host:

Phone#

Trade item;

February 26th, 2011

Host: Mandell Greteman

Phone # 580-515-1292

March 26, 2011

Host: Dorvan Ivey

Phone #:

Trade item;

April 23, 2011

Host:

Phone #

Trade item:

May 28, 2011

Host:

Phone #:

June 25, 2011

Host:

Phone #:

Trade item;

July 23, 2011

Host:

Phone #:

August 27, 2011

Host: Gary Seigris (Elk City Route 66 Museum)

Phone #:

Sept. 24, 2011

Host: Ron Lehenbauer (Fairview Thrashing Bee)

Phone #:

Trade item; Fire tool

October 2011

State conference

November 26, 2011

Host:

Phone #:

December 24, 2011

Merry Christmas

SOUTH EAST MEETING DATES

January 1, 2011

Host:

Phone #:

February 5, 2011

Host: Eddie Horton

Phone #: 580-873-2634

March 5, 2011

Host:

Phone #:

April 2, 2011

Host:

Phone #:

May 7, 2011

Host:

Phone #

June 4, 2011

Host:

Phone #:

July 2, 2011

Host:

Phone #:

August 6, 2011

Host:

Phone #:

Sept. 3, 2011

Host:

Phone

October 2011

SCABA Conference Perry, Okla.

November 5, 2011

Host: open

Phone #:

December 3, 2011

Host:

Phone #

SCABA Library”

VHS Titles

SCABA Conf - 2002 - Bill Bastas
A Traditional Suite: Sword Making, Set Hammer
A Water Powered Smithy
ABANA Comes of Age - 1994 NOMM Exhibit
ABANA Comes of Age - 1994 NOMM Exhibit
Basic Blacksmithing - Hershel House (Part 1)
Basic Blacksmithing - Hershel House (Part 2)
Basic Blacksmithing - Hershel House (Part 3)
Forge Welding - Bob Patrick
SCABA Conf - 1997 - Frank Turley (Tools)
Hammerman in Williamsburg
Jerry Darnell - 18th Century Lighting (Part 1)
Jerry Darnell - 18th Century Lighting (Part 2)
Jerry Darnell - 18th Century Lighting (Part 3)
Jerry Darnell - 18th Century Hdw - Latches
Jerry Darnell - 18th Century Hdw - Hinges
Jerry Darnell - 18th Century Hdw - Pintles
SCABA Conf - 2001 - Jim & Kathleen Poor
Jim Hrisoulas - Damascus Pt 1
Jim Hrisoulas - Damascus Pt 2
Omey's 2002 - Kendall & Dyer - Table
SCABA Conf - 1998 - D. Steigler - Baskets
SCABA Conf - 1998 - R. Gunter - Hammers
SCABA Conf - 1998 - D. Steigler – Iris & Finishes
SCABA Conf - 1998 - R. Gunter - Hollow Forging
SCABA Conf - 1998 - D. Steigler - Repousse'
SCABA Conf - 1998 - R. Gunter - Scrolls
Samuel Yellin's Legacy
Omey's - 1997 - Ted Sawyer
Omey's - 1997
The Loveless Legend
Tom Smith at Hartdner, KS
Yellin Foundation & Manfred Bredohl
Allen Rogers - Projects
Forge & Anvil - Various Episodes
Unknown Conference - Unknown Smiths
Broom Making for the Blacksmith
Elmer Roush: Colonial American Hdw & Fixtures
European Masters & The Woodwright's Shop
: Misc Projects
Doug Merkel: Nail Header
Doug Merkel: Sawtooth Trammel
Doug Merkel: Tomahawk & Misc
Doug Merkel: Hammers Blacksmith's Journal Techniques – 1
Blacksmith's Journal Techniques – 2
Bill Epps – Tongs
Bill Epps – Animal Heads
Bill Epps – Birds & Bugs
Bill Epps – Leaves & Flowers
1990 Metal Madness
Ivan Bailey & Paul Hubler
1992 BAM Ozark Conference
2002 UMBA Conference
2003 UMBA Conference
Knifemaking With William White
Wagon Wheel, Marble Inlay, Strikers

National Museum of Horse Shoeing Tools

SCABA Conf - 2004 – Don MacKay
SCABA Conf - 2004 – Bob Patrick
SCABA Conf - 2005 – Peter Happny
SCABA Conf - 2005 – Brian Gilbert
SCABA Conf - 2006 – Tal Harris
SCABA Conf - 2006 – Ed & Brian Brazeal
SCABA South Central Meetings - 2004

DVD Titles

BEMIDJI Conf. (Ward Brinegar, Jim Batson)
Power Hammer & Punch/Chisel Wrkshop (Bob Bergman)
1995 Haverhill/Guild Meeting (Roger Lowrance, John Hanks)
1994 ABANA Conf. “Yellin's Legacy”
1996 Tunnel Mill
1998 Metal Madness (Nol Putnam) (Pt. 1)
1997 BEMIDJI(Plus Remainder of '98 Metal Madness w/N. Putnam Pt.2)
Uri Hofi 5 Day Workshop (Part 1 of 3)
Uri Hofi 5 Day Workshop (Part 2 of 3)
Uri Hofi 5 Day Workshop (Part 3 of 3)
Tunnel Mill
2002 BEMIDJI
Wooden Wagon Wheel
1997 UMBA Conf. (Mike Boone & Paul Hubler)
2003 Metal Madness (Lorelei Sims & Tom Latane')
1997 BAM Ozark Conf. (Uri Hofi & Bob Bergman)
Bill Calloway
Tunnel Mill, 3 Hrs of 1998 ABANA Conf.
2005 UMBA Winter Conf. –BEMIDJI (Mike Garrett & Lou Mueller)
2005 BAM Conf. (Bill Epps)
Beginning Blacksmithing (Robb Gunter) Part 1
Beginning Blacksmithing (Robb Gunter) Part 2
Beginning Blacksmithing (Robb Gunter) Part 3
Controlled Hand Forging Series – Hammer's Blow
Accompanies Robb Gunter
1990 Metal Madness (Dorothy Stiegler, Monty Bygd, Kitty Latane', Dan Butt)
Smithing Books (*Elementary Metal Work, Forge Practice, Forging of Iron and Steel, Hand Forging & Wrought Iron, Ornamental Work, Practical Blacksmithing II & IV, Spanish Ironwork, Steel Working & Tool Dressing, The Mechanic's Textbook & Engineer's Practical Guide*)
1992 BAM Conf. (*Clay Spencer, Robb & Chad Gunter, Stan Winkler, Bob Patrick, Jerry Hoffman, Floyd Daniel, Doug Hendrickson, Fred Caylor*)
2002 UMBA Conf. (Roger Lowrance)
2003 UMBA Conf. (Bob Tuftee)
Jerry Darnell (Hinges & Pintles) & Bob Patrick (Forge Welding)
Jerry Darnell (18th Century Lighting & Door Latch)
Various Short Titles (*Hammerman in Williamsburg, A Water Powered Smithy, NOMM Exhibit - ABANA Comes of Age, Tom Smith at Hardner KS, Yellin Foundation &*

Manfred Bredohl, Samuel's Legacy, European Masters & the Woodwright's Works ABANA Gallery Exhibit - 1992

Doug Merkelhop)"

Saltfork Smithing #2 (Omey's 2002, Kendal & Dyer Table, Omey's 1997)

Saltfork Smithing #1 (Omey's 97 Ted sawyer & John Burns Silver Solder, Omey's 98 - Wagon Wheel, Ricky Nussbaum: 2004 South Central Meetings)

ABANA Series - Power Hammer Forging w/Clifton Ralph Parts 1-3

ABANA Series - Power Hammer Forging w/Clifton Ralph Parts 4 &5



Tony Cable and Dorvan Ivey working on a project at the Route 66 museum during a meeting there this summer. Tony does our printing of the newsletter each month and Dorvan Ivey is a windmill mechanic extraordinaire.

Librarian Contact Information:

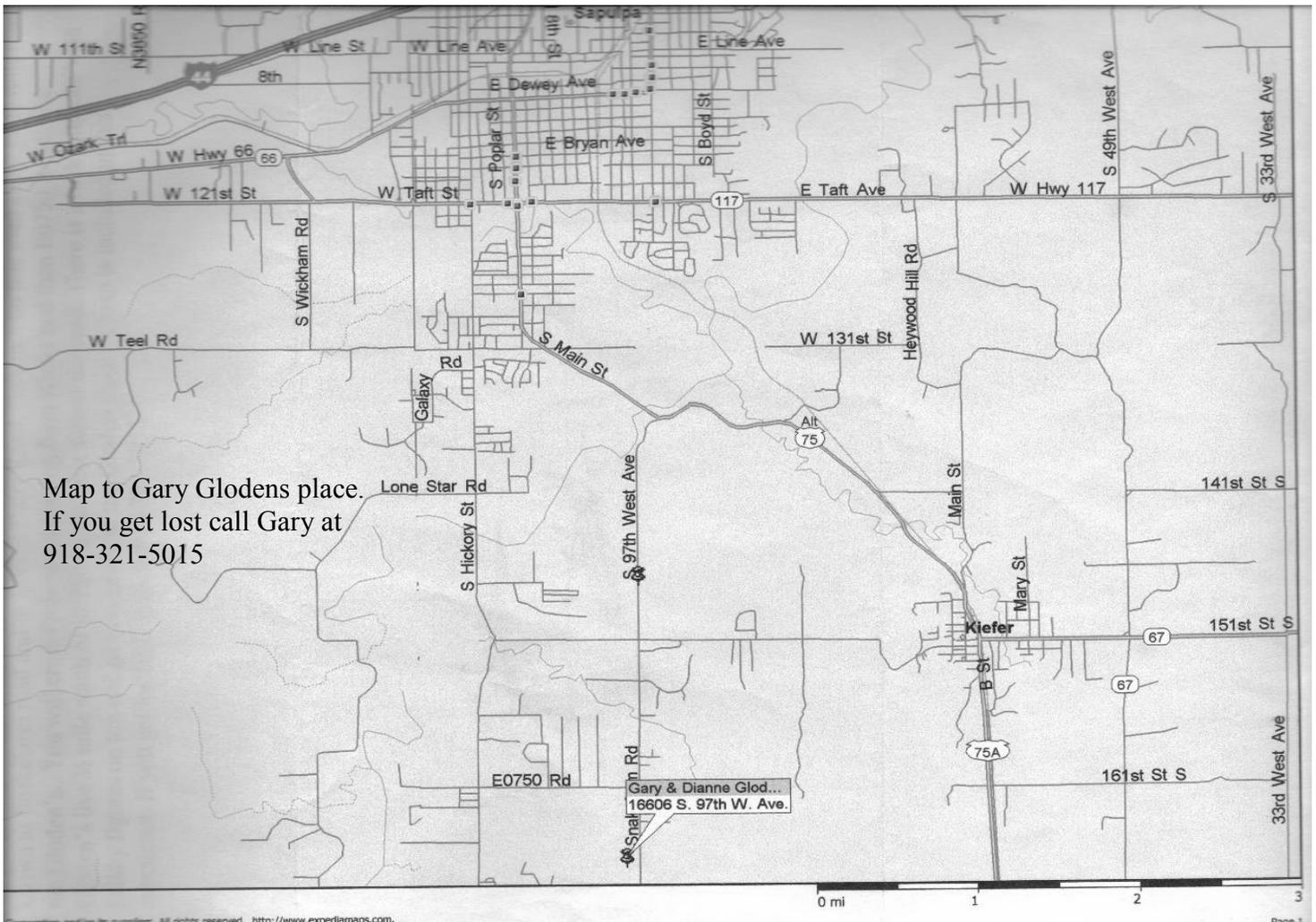
Tony Cable

2812 Land Run Road

Moore, OK 73160

(405) 793-9626

tcable@sbcglobal.net



Map to Gary Glodens place.
If you get lost call Gary at
918-321-5015

President's Notes

Gerald Franklin

Hopefully everyone has had a rewarding holiday season. It seems that as I get older, the so-called holiday season runs much longer than from Thanksgiving through New Years. But, then, the rest of the year seems to pass by at the speed of light, so I guess things have a way of leveling out.

The last Board of Directors' meeting was very productive. I will get a more detailed set of minutes in the next newsletter but for now, here's a thumbnail sketch of what went on. We spent some time talking about the slate for the 2011 election of board members. We all agreed that we need more candidates than we have had in past years so please consider serving on the board. Contact Mike George to get your name on the ballot that will come out in the March newsletter.

The Statewide Meeting/Picnic was set for April 16, 2011 at Byron and Carol Donor's place. We will firm up food and events later. We also agreed to participate in the Oklahoma State Fair again in 2011 and we all agreed that we have to do a better job in 2011 of lining up demonstrators, as we were short handed on a few days. A committee consisting of Byron Donor, Diana Davis, and Kent Hadick was proposed who will handle the club's participation in the OKSF.

We discussed the Toolbox Raffle Project and the need to get the box and tools finished earlier so that we can use them to help ticket sales. We also firmed up a Touch mark Workshop hosted by Bill Davis on July 30, 2011. More info will be coming out in future newsletters about this workshop.

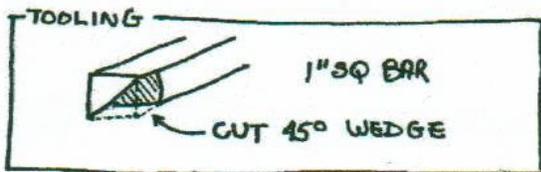
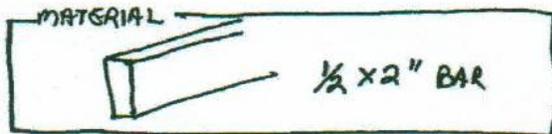
Speaking of workshops, we have a Basic Blacksmithing Workshop scheduled for January 29 in Elk City. This one is filling fast and there are only a couple of slots left so if you are interested in attending this workshop, you need to contact me at 580-467-8667.

In the mean time, contact Diana Davis to get scheduled host a meeting in 2011 and plan on attending as many of our regional meetings as you can. These meetings are where most of our individual teaching and learning takes place.

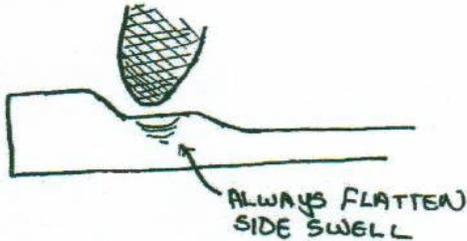
This is the "classic" scroll wrench and taken from The Hammer's Arc / the Alex Bealer blacksmiths of GA. Like you, I have used modified adjustable wrenches BUT this tool is traditional, beautiful and worth making as it is an excellent lesson in forging too!

SCROLL WRENCH

DEMONSTRATOR: MARK HOPPER
ILLUSTRATOR: JIM GUY



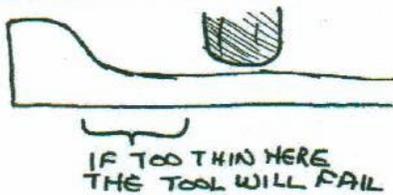
DRAW OUT HANDLE



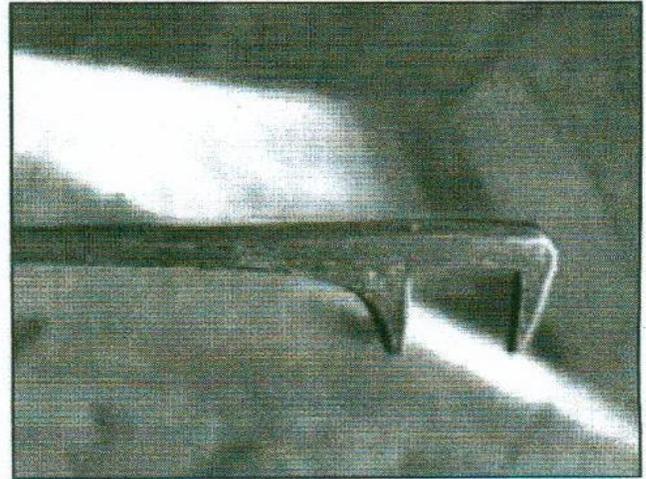
DEFINE RADIUS ON HORN



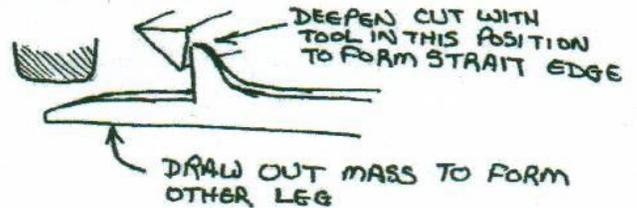
WORK DOWN TO HANDLE



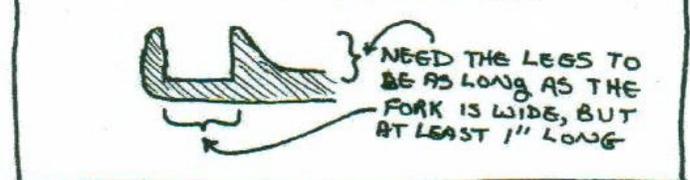
BEGIN FORMING FORK



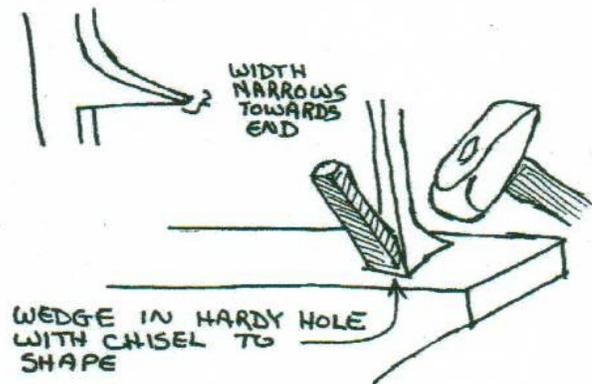
DRAW OUT LEGS



HOW LONG SHOULD THE LEGS BE?



SHAPE FIRST LEG



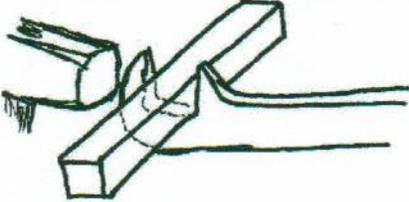
DRAW OUT OTHER POINT



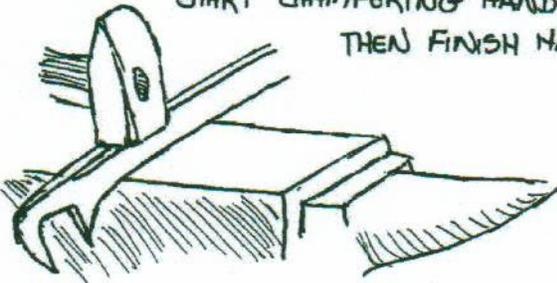
BEND DOWN FRONT FORK



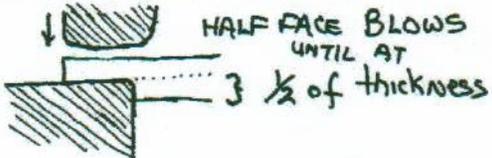
LINE UP AND ADJUST SQUARE



START CHAMFERING HANDLE
THEN FINISH HANDLE

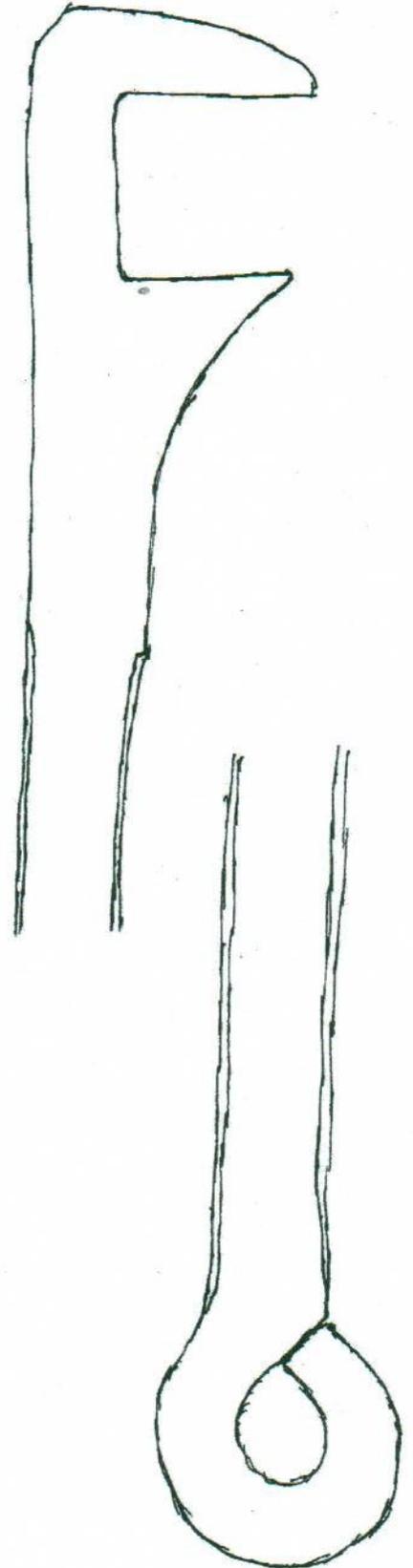


FORM RING ON HANDLE END



DRAW OUT

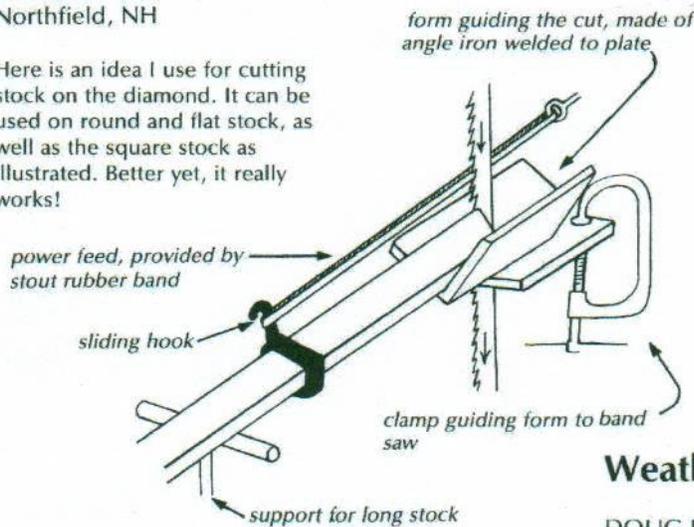
BEND TO SHAPE



Sawing on the Diamond

DAVID COURT
Northfield, NH

Here is an idea I use for cutting stock on the diamond. It can be used on round and flat stock, as well as the square stock as illustrated. Better yet, it really works!



The late Doug Hendrickson was sometimes known as Dr. Iron and may be remembered for his innovative twists at Gitchner Gatherings.

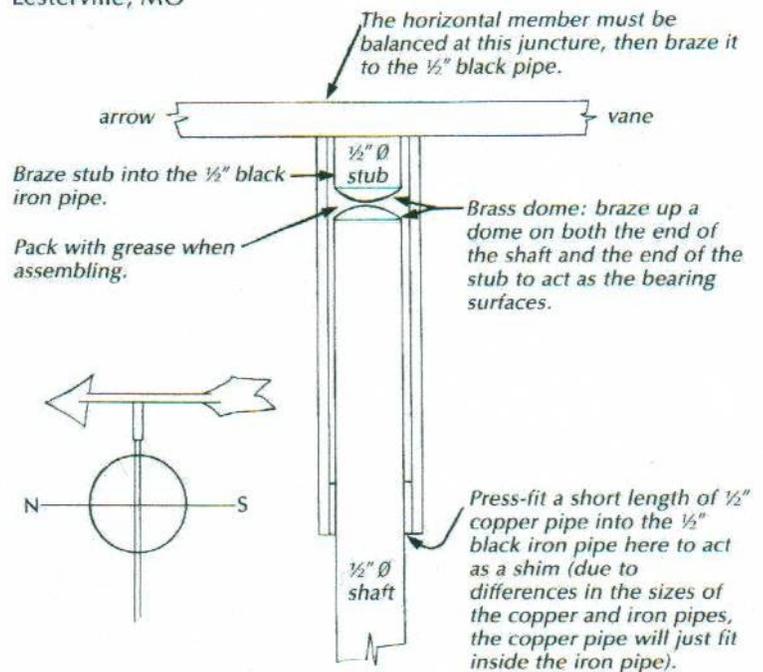
Sometime, someone suggested using an old bike pedal as a base for weather vanes. The bearings are somewhat sealed and easy to obtain. I never tried it. Have any of you?

Make sure you get the one with a right hand thread if you plan on a threaded connection! It'll be stamped with R on the bolt end.



Weather Vane Bearing

DOUG HENDRICKSON
Lesterville, MO



A pipe nipple on the end or better yet, a pipe sleeve that slides all the way to the other end, will give you what you're looking for. The more I think about this the more I think Francis Whitaker made the suggestion.

Fred Mikkelsen

A check of "The Blacksmith's Cook Book" shows it to be found on page 88-89

SCABA Shop and Swap

For Sale:

Bo Hall has a team of black mares and new Harness and a wagon he would like to sell. You can contact Bo at 405-485-2690

6" round nosed pliers (great for putting scrolls on small items) \$5.00 each. Brooms tied, \$25.00 on your handle
Contact Diana Davis at Diana-copperrose@hughes.net

Bridge anvil, fairly good conditions, \$150.00
Contact Dustin Sypher for more info.
tallgrassforge@yahoo.com

If anyone needs pitch for repose' then here is link to a website that was sent to the editor.
<http://www.chasers-pitch.com>

Wanted:

Advertising Coal Hammers, Contact Mike George at 1-580-327-5235 or o Mike-Marideth@sbcglobal.net

Club Coal

Saltfork Craftsmen has coal for sale. Coal is in 1-2" size pieces The coal is \$140.00/ton or .07 /pound to members. **No sales to non-members.**

NW Region coal location:

Bring your own containers. Contact Tom Nelson at 1-580-862-7691 to make arrangements to pick up a load. **DO NOT CALL AFTER 9 P.M. Tom will not be able to load coal with skid steer until further notice.** **You will need to bring your own shovel.** The coal can be weighed out at the Douglas Coop Elevator scales.

NE Region coal location: Dan Cowart also has coal to sell. He can be contacted at ddcowart@gmail.com or CowartPat@gmail.com

Show pride in your organization by displaying one of our tags on your vehicle. We still have the Saltfork Tags on sale while supplies last. You can order one for \$5.00 each. Contact the editor for more info.

We have coffee cups for \$9.00 and caps for \$10.00.



SCABA swage blocks

\$80. plus shipping to members. (1st block)

\$100.00 plus shipping to non-members

Contact Bill Kendall for more information



New SCABA Floor Cones are now available from Bill Kendall, Byron Doner and Gerald Franklin. The price is \$200 plus shipping and handling.

For Sale: 75 pound leg vise, 5 1/2 inch jaws, good shape. \$265.00 I'm looking for an anvil or two. Lets do some trading. I will bring this vise to Bill Kendall's meeting in December. Gerald Brostek, Muskogee 918-687-1927

