

Saltfork Craftsmen Artist-Blacksmith Association

April 2014



Jim Carothers spent March 15, 2014 with members of Boy Scout Troop 222 from Tulsa, in the Blacksmith Shop located on Pawnee Bill's Historic Ranch.

All photo's taken by Dan Penner.

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Editors notes...

Hope everyone is ready for old man winter to move on out so Spring time can move on in. We are already getting a lot of request for demonstrators at many of the local events. I hope you will try your hand at doing a public demonstration. One way to get an idea of what to demonstrate is by coming to our Annual Picnic this year. Ron Lehenbauer has come up with a "Demo to the Demonstrators". Ron will be limited in his participation due to health reasons but I have tried to help him out. I have been asking members that do public demonstrations if they would be willing to show you just one of the many things that they do. Each demo will be no longer than about 15 minutes Any longer than that and you have lost your audience. We are going to start the demo's at 1:00 pm and hope to have about 2 hours worth. If you have a item that your audiences like to see you make, please contact me before the picnic and I will get you scheduled in. We all want new ideas. It might be a good workshop subject. Check out the picnic page to see what else is going on.

PLEASE send in your vote for the board. We have a really close race going and need every vote possible to help settle the issue. All the candidates are worthy of your vote but we need only 3.

If you haven't gotten in your dues yet, please see me at the picnic. This is the last newsletter you will receive unless you get me your dues. Please make sure you fill out an application form. You would be surprised of the changes we make during the year and don't even think about them until we have to put them down on paper. Telephone numbers, email address, etc.

Hope to see everyone at the PICNIC....

Diana

The Saltfork Craftsmen Artist-Blacksmith Association, a non-profit organization Our purposes are the sharing of knowledge, education and to promote a more general appreciation of the fine craftsmanship everywhere. We are a chapter of the Artist-Blacksmith Association of North America.

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Visit our Saltfork Craftsmen Website:
www.saltforkcraftsmen.org

April presidents notes.

Boy! March truly blew through for me, I hope the rest of you at least had time to hammer a bit.

Went with Ron Lehenbauer to the northwest meeting at Mandell and Laquita Greteman's on the twenty second. They had a great turnout and fed us well.

Ron was in the hospital the weekend before and got a stint put in. He has been busy! At the meeting he brought out three boards that were as wide as his back seat. One had all long-horns across it. One had dogs of many different types/breeds. The last was mules and I think horses. To tell the truth, I was so taken with the dogs, that I'm not sure what all was on the one with mules! Someone counted eighteen longhorns. I can see why his heart was having trouble staying up with him!

The Saturday before on the fifteenth we got rained on a bit at Larry Mills meeting. I don't think it kept anyone from coming out, because there were a bunch of folks there! After watching Larry hammer on some "S7" I think we all will agree that it doesn't move much if it isn't kept above an orange heat.

I hope to see you all at the picnic, and don't forget to RSVP Diana or me so we can be sure to buy enough food.

Happy hammering! Byron



Thanks;
Byron Doner (Korny)

REGIONAL MEETINGS:

April meeting schedule:

- ⇒ SE Regional meeting (April 5th) open
- ⇒ NE Regional meeting (April 12th) will be hosted by Ed McCormach. Lunch will be provided. Bring a side dish to help out. Trade item is a animal head. Ed lives at 15100 N. 270 Rd, Okmulgee, Okla. You can call 918-733-9844 for more info.
- ⇒ SC Regional meeting (April 19th) annual picnic
- ⇒ NW Regional meeting (April 26th) will be hosted by Bob Kennemer at the Rt 66 Museum in Elk City. Lunch is provided. Bring a side dish to help out. Trade item is anything from a RR Spike.

May meeting schedule;

- ♦ *SE Regional meeting (May 3rd) will be hosted by Ronnie Smith. Lunch is provided, bring a side dish to help out. Trade items is a flower of any kind. Directions: From McAlester Ok. South on 69 to Savanna. In middle of Savanna go west on 99 N. Washington. Didn't say if he would have signs. Contact number is 918-916-3426*
- ♦ *NE Region (May 10th) Will be hosted by James Erb at his home near Tulsa, see map. The trade item is "Camping Gear". Lunch is provided, bring a side dish to help out. James wife has offered the use of her stained glass studio to anyone that wants to try their hand at making a stained glass project that day.*
- ♦ *SC region (May 17th) will be hosted by Ricky Vardell at his home in Temple Ok. 103 W. Main (old bank building) inter at the alley on west side of building. Trade item is a large spoon. Lunch is provided but bring a side dish to help out.*
- ♦ *NW Region (May 24th) Will be hosted by Roy Bell at the Route 66 Museum blacksmith shop in Elk City. Lunch is provided but bring a side dish to help out. Trade item is a knife.*

June meetings schedule.

- ◇ SE Regional meeting (June 7) open
- ◇ NE Regional meeting (June 14) open
- ◇ SC Regional meeting (June 21) will be hosted by Larry Mills
- ◇ NW Regional meeting (June 28) will be hosted by Don Garner

2014 meeting dates....

SE Region (1st Sat)

Jan
Feb
March
April
May Ronnie Smith
June
July
Aug
Sept
Oct
Nov Bill Phillips
Dec

NE Region (2nd Sat)

Jan: Bill Kendall
Feb Gary Gloden
March: Doug Redden
April: Ed McCormack
May James Erb
June
July
Aug
Sept: James Mayberry
Oct
Nov
Dec

SC Region (3rd Sat)

Jan; Gerald Franklin
Feb: JJ McGill
March Larry Mills
April Picnic
May Ricky Vardell
June Larry Mills
July
Aug
Sept: J.J. McGill
Oct (SCABA)
Nov
Dec

NW Region (4th Sat)

Jan: Dorvan Ivey
Feb: Gary Seigrist
March: Mandell Greteman
April: Bob Kennemer
May: Roy Bell
June: Don Garner
July Monty Smith
Aug Terry Kauk
Sept: Ron Lehenbauer
Oct: Cheryl Overstreet
Nov: Mandell Greteman
Dec: Ted Culver

Saltfork Craftsman Regional Meeting Hosting Form

Region _____ SE _____ NE _____ S/C _____ NW

Date: Month _____ day _____ [correct Saturday for region selected above]

Name _____

Address _____

Phone/email _____

Trade item _____

Lunch provided _____ yes _____ no

Directions or provide a map to the meeting location along with this form.

****All meeting are scheduled on a first come basis. Completely filled out form MUST be received by editor no later than the 23rd of the month TWO months PRIOR to the meeting month.**

Completed forms can be mailed or emailed.

You will receive a conformation by email or postcard.

A form must be filled out for each meeting.

A Day with the boys. Boy Scouts that is. Jim Carothers spent a day with Troop 222 from Tulsa. On March 15 they all gathered at the Blacksmith shop located at the Pawnee Bill's Historic home site. They were there to learn metal working and Jim planned to show them how to make a trivet and a tri pod for cooking over a camp-fire. It looks like the boys had a great time. The following pictures were taken by Dan Penner and he posted these and many more on the Saltfork Face Book page. We would like to thank Dan for posting the pictures and hope he doesn't mind us borrowing a few for this newsletter. Again Thanks Dan Penner.



NW Regional meeting on March, 22, 2014 was hosted by Mandell & LaQuitta Greteman at their home in Foss, Okla. The meeting for the Northwest region was a big hit. There was a really nice turn out of member even had some visitors .The meeting was held in Mandell's Blacksmith Shop. There was three forges burning most of the day. The trade item was a gravy spoon utensil. The meal was German sausage , mash potatoes, gravy, green beans , with all the fixings. A big Thank you to everyone that brought desserts. We want to Thank everyone we enjoy having all of you.

Thanks Mandell



Members of Saltfork Craftsmen ABA

There is a demo opportunity at the **11th Annual Choctaw Land Run Festival in Choctaw, Oklahoma at Choctaw Creek Park April 17th & 18th 2014**. It is a living history type of event based around the Land Run. It is a Thursday & Friday with 1000 or so school kids per day that are bussed in. Three of us have done it the last several years but we are unable to this year. **The contact person is Debbie Green and she can be reached at [\(405\) 390-8198](tel:4053908198) or dgreen@choctawcity.org if someone wants to demo.** There are usually meals for the vendors and re-enactors. They allow camping there (with showers) if you want to stay. I can be contacted with questions or if you need more information about it.

Tony Cable
Manager

The University of Oklahoma
Health Sciences Center
Printing, Mailing and Document Services
800 N.E. 15th Street
ROB Room 122
[\(405\) 271-5489](tel:4052715489)
[\(405\) 271-5677](tel:4052715677) Fax

Medieval Fair at Alva, Ok
Dates 4-11, 4-12
Contact person:
Amie Hall 580-430-1015

Want to demo at a Medieval Fair and live too far from Norman or Muskogee. Check out the one that will be held at Alva, Ok.

WELCOME TO THE CHISHOLM TRAIL AND CRAWFISH FESTIVAL!!!



June 7, 2014

**1001 Garth Brooks Blvd.
Kirkpatrick Farm**

This year marks the 25th Festival on the Kirkpatrick Farm, in the middle of the Chisholm Trail in Yukon, OK during the first weekend in June! The Chisholm Trail Historical Preservation Society and the City of Yukon combine efforts to celebrate the history of the Chisholm Trail and the old west with a wild west show and numerous historical encampments on the Farm's south side. The North side will acknowledge this area as part of the Louisiana Purchase - Cajun bands, dancing and crawfish eating contests will provide a variety of entertainment on the north grounds.

Briefly, some of our reenactors/interpreters start setting up on Thursday and some cannot get here until Friday after work! We host a Friday morning breakfast for Yukon Chamber of Commerce Business members – they enjoy a preview of the event and have a chance to visit with the reenactors/interpreters present. This event starts at 8 a.m., Friday, June 6. We all have dinner together provided by the Chisholm Trail Historical Society Friday evening at 6:30 p.m.

We hope you will be able to bring your family and join us this year! Please feel free to share this information to those we have not been able to contact. If you are able to commit now, PLEASE let me know as soon as possible. We are currently working on encampment locations. We welcome pictures and stories about your portrayals for publicity purposes.

Television and radio spots are planned and at least one local radio station will be broadcasting from the grounds on Saturday. If you will send us the name of your local newspaper, Terri Peak will add them to her list for publicity.

Registration forms and craft applications are available on the website. www.chisholmtrail.org. We look forward to seeing you in June!

LIVING HISTORY COMMITTEE

**Dean Cline, T.E Mayo, Chuck Ogden, Wendy Ogden, Cathy Clement, George Fitzhugh, Hoppy Hopkins,
Mary Fitzhugh, Dixie Clement**

CRAWFISH COMMITTEE

Grayson Bottom-City Manager, Tammy Kretchmar DeSpain-Assistant City Manager, Jan Scott-Director, Parks & Recreation, Terri Peak-Publicity City of Yukon, Mary Fitzhugh, Dixie Clement

www.chisholmtrail.org



CHISHOLM TRAIL HISTORICAL PRESERVATION SOCIETY, INC.
P. O. BOX 850021
YUKON, OKLAHOMA 73085

Festival Contacts:
Dixie Clement (405) 641-6164
Dixie@chisholmtrail.org
Chuck or Wendy Ogden
cogden@chisholmtrail.org
Mary Fitzhugh
mfitzhugh@chisholmtrail.org

www.chisholmtrail.org

CHISHOLM TRAIL FESTIVAL
JUNE 7, 2014
1001 GARTH BROOKS BLVD. – YUKON, OKLAHOMA

NAME: _____
ADDRESS: _____
CITY: _____ STATE: _____ ZIP: _____ PHONE: (____) _____
EMAIL _____

ENCAMPMENT: (CHECK ONE OR EXPLAIN “OTHER”)

____ COWBOY ____ PIONEER/SETTLER ____ NATIVE AMERICAN ____ MARSHALL ____ BUFFALO
HUNTER ____ TRAPPER ____ CONFEDERATE ____ FEDERAL ____ BLACKSMITH ____ TRADER
____ SUTTLERY ____ LADIES CAMP
____ OTHER

SHELTER: ____ TIPI ____ LEAN-TO ____ MARQUEE ____ MILITARY ____ WALL TENT

APPROXIMATE AREA

NEEDED: _____

DO YOU PLAN TO BRING LIVESTOCK? IF YES, PLEASE

LIST: _____

WHEN DO YOU PLAN TO ARRIVE? _____

WILL YOU NEED WOOD? _____

WILL YOU “INTERPRET” YOUR CAMP/TENT/CLOTHING/FOOD/CHORES/GUNS/CANNONS/ ETC.?

ALL PARTICIPANTS ARE REQUIRED TO STAY IN CHARACTER, 10 A.M. – 6 P.M. VEHICLES WILL NOT BE ALLOWED ON THE GROUNDS DURING THIS TIME.

Please give us a description of your camp or portrayal. Use opposite side of application if needed.
Photos are welcome and may be used for publicity.

Wooden Wagon Wheel Work / Douglas, OK / Tom Nelson's Shop

Photo 01:

A rebuilt wooden wagon wheel. This wheel is one of 4 that had extensive rot in part of one felleo – the part left in contact with the ground for a long time. A section of the old felleo and a couple of spokes were sent as patterns and an order for new parts placed with an Amish wheel wright in Ohio.

The spokes from Ohio are received at Tom's shop with a few inches extra length. The Amish craftsmen steam bends and ships the felleo in a 180° arc; he adds a little extra material at each end to allow for a trim fit with the old felleo. The new spokes are lubricated with boiled linseed oil and driven into the hub. A length out to the shoulder on the spokes is determined and a tenon cut on each spoke end. The felleo is drilled (7 places for this wheel) for the spoke tenons. The felleo is fit to the wheel and spokes. The extra material on the ends is trimmed to fit very close to the existing felleo; a gap of about 1/8 to 3/16" at each felleo joint is common. After final assembly, these joints close from the shrinking in place of the tire iron (steel band).



Photo 02:

After the wood work is complete, the wheel is mounted on the tire stand. It is now ready to receive the tire (steel band). The outside circumference of the wooden wheel is measured using a traveler. From this circumferential length the width of the gaps between the felleos is subtracted to give the length around the wheel after final assembly – no gaps.



Photos 03 & 04:

The tire is spaced up off the ground a few inches and a hot fire built all around it. The inside circumference of the tire when cold is made to be about 1/4 to 3/8" less than the circumference of the wooden wheel. When heated the tire expands so that it can be put over the wheel. Sometimes it slips right on; most often it has to be pried and hammered so that it is centered on the felleos.

Photo 05:

Once the tire is properly fit to the wooden wheel a stream of water is used to cool the steel. As the steel cools, it shrinks around the felleos compressing them to the tenon shoulders on the spokes and closing up the felleo gaps. This makes a very strong assembly.



For more on wagons, wooden wheel work, and the related blacksmithing work, see Foxfire Book No. 9. The Jud Nelson (not kin to our man Tom) wagon story is right interesting.



Story by: Jim Carothers

ANNUAL SCABA PICNIC

SATURDAY APRIL 19TH

6520 ALAMEDA.

NORMAN OKLAHOMA

WE HOPE THAT YOU WILL PUT OUR ANNUAL PICNIC ON YOUR SCHEDULE OF THINGS TO DO IN APRIL. BYRON AND CAROL DONOR ARE HOSTING THE PICNIC AGAIN THIS YEAR AND WE HAVE BRUCE WILLENBERG COOKING.

WE ARE ASKING EVERYONE TO RSVP SO WE CAN GET AN ACCURATE MEAL COUNT AND ALSO TO ASK THOSE COMING TO BRING CERTAIN ITEMS TO HELP OUT. THE CLUB IS PROVIDING TEA, LEMONADE AND WATER. IF YOU WANT SODA YOU WILL NEED TO BRING IT.

We are planning a nail making contest that will begin at 10:00 AM. Everyone will be given a chance to warm up and become familiar with the propane forge that will be used. Bring your favorite hammer and come show us what you can do. You will have a set amount of time to work and then present your best nail to be judged. Everyone is encouraged to participate. The more the merrier.

Nails will be judge on length, point, head and straightness.

Nails are to be 2 inches long

Head need to be approximately 1/2" diameter. And as close to centered as possible.

Nail must have a point and be straight.

BRING A LAWN CHAIR TO HELP WITH SEATING AT LUNCH AND DURING THE AFTERNOON DEMOS.

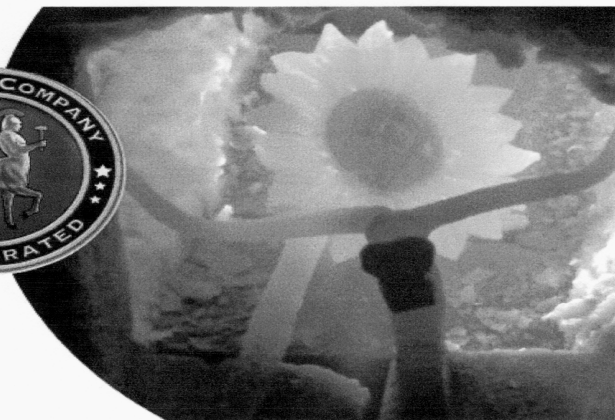
After lunch we have planned a "demo to demonstrators" program. We have asked several of our public demonstrators to come and do a demonstration of one of their best demo items. If you have an item that your audiences like to see you do please contact me and we will get you scheduled in. Each demo will last no longer than 15 minutes because any longer than that , you loose your audience.

PLEASE RSVP FOR THE PICNIC AND OR FOR A DEMO SPOT.

DIANA DAVIS,, Diana.copperrose@gmail.com or call 580-574-8428

Only 2 Blacksmith Classes left before Summer break

Still feeling the winter blues? Recharge your creativity and try something new! Enjoy a weekend of hammering at Pieh Tool's "Bill Pieh Resource for Metalwork School" in the mountains of central Arizona. Hurry-classes are filling up fast!



Class Sign Up & Information

[April & May Sign Up](#)
[About the School](#)

Quick Links

[About Us](#)
[Student Discount Program](#)
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[Current Sales](#)
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Blacksmith Association Links

[ABANA](#)
[NOMMA](#)
[AABA](#)
[More Links](#)

ABANA Conference - Delaware

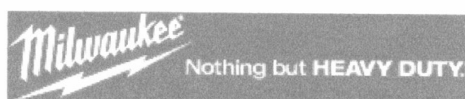
[Aug 13-16, 2014](#)
[Info & Sign Up](#)

Now at 2 Convenient Locations

Pieh Tool Company, Inc.
(Distribution Center)
661 E. Howards Rd., Ste. J
Camp Verde, AZ 86322

HOURS
8 am - 5 pm

Pieh Tool Company 2



Available Class Dates

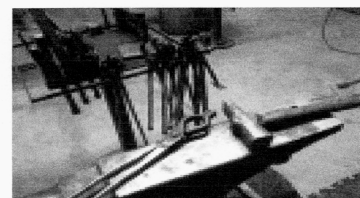
April 11-13, 2014

661 E Howards Rd. #J
Camp Verde, AZ 86322

Time: 7am - 6pm
[888-743-4866](#) or [928-554-0700](#)

4 Spots Open (Class size is limited to 6)

Cost: \$455



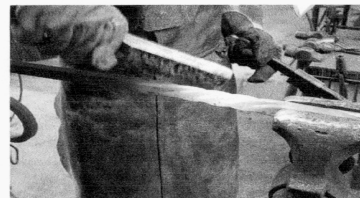
May 23-25, 2014

661 E Howards Rd. #J
Camp Verde, AZ 86322

Time: 7am - 6pm
[888-743-4866](#) or [928-554-0700](#)

3 Spots Open (Class size is limited to 6)

Cost: \$455



Take Home 6-12 finished projects in only 3 days! Level is Beginner/Intermediate.

As an added bonus, all students enrolled in our classes may take advantage of store wide 10% discount on merchandise purchases made during the class session.

Come learn in an atmosphere of friendship and camaraderie! The creative energy and enthusiasm of the instructor provides adults and teenagers with unique skills and lasting memories!

Be sure to contact us if you have any questions.

Students under the age of 18 must have signed parental consent. Students between the age of 13 & 16 must be supervised by an adult.

GET THE SPARK. SIGN UP TODAY!

S/C Regional meeting..

The day started cold and rainy, wondering if anyone would even show up to eat this huge pot of stew, furthermore, seemed like a lot of people did not realize this was the third Saturday of the month, the date was a little earlier than one would expect for the third Saturday. First to arrive was Terry Jenkins and Dawnavan Crawford, Terry came up to Mills carrying a bucket, when Mills gave a quizzical look, Terry explained the bucket was for him to “carry the tune in” he was singing. Bruce Willenberg came in bringing donuts, soon after others started to arrive, my concerns about participation were soon put to rest, by noon approximately 30 people had arrived. Dawnavan demonstrated working some alloys with a coal forge, Mills demonstrated making punches from ball-peen hammers, says it was a little humbling experience, but Terry and some others assisted, end result being the novice smith and the experienced smith learned some things about punches. Mills also gave instruction on constructing and using a gas forge in which he utilized his 1920's handbook, Nolan Walker generously donated “coke” for coal forges. For additional entertainment at no extra cost, Mills drove the shop Fork-lift through the crowd and picked up and moved the Power-Hammer out for participants to use. Donnie Foster and other interested parties who had never used a Power-Hammer before seemed to really enjoy learning to manipulate steel with the hammer, material used for the Power-Hammer was 4 inch piece of 1- 1/4 round, S7, stretched out to 20 inches. Lunch was I am told really great stew, by: Linda, lots of crackers and cornbread, cheese, deserts brought by others, the ladle used to dip the stew was forged by the late Larry Morefield, The hard-core of the day award went to Bailey Upchurch a 13 year old girl, with great passion for blacksmithing, bound her hands in duct tape when she wore blisters on them, she stayed till lights out practicing the art, with instruction from Mills and Nolan, thanks to her Father Ralph, and brother Wyatt, who had the patience to allow her to blossom. One final very important note for the day, Ron Lehenbauer had wanted to come and demonstrate, said due to his health does not know how much longer he will be able to. However to everyone's disappointment he was admitted to the hospital unable to attend, to you Ron a loud ring from hammer to anvil from all your fellow blacksmith's.

Larry Mills



Sketch Book

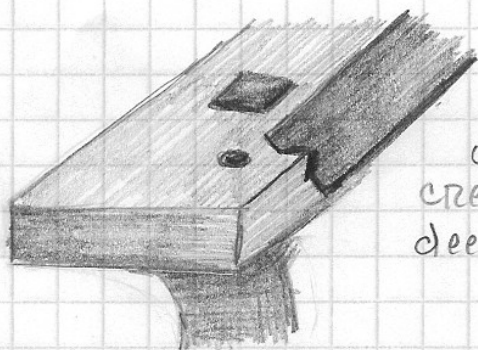
By Diana

This owl is based on one wrote up by Clay Spencer using heavier material.

This one is made using $\frac{1}{4} \times 1$ " stock so that it can be easier to forge during a public demonstration.

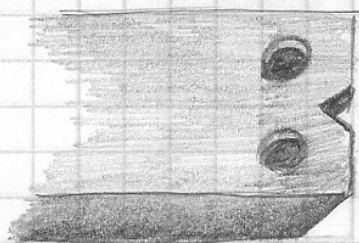
Start with a piece of $\frac{1}{4} \times 1$ " stock long enough so you don't need to use tongs.

Heat about 1 to $1\frac{1}{2}$ " of the end to a bright Red.

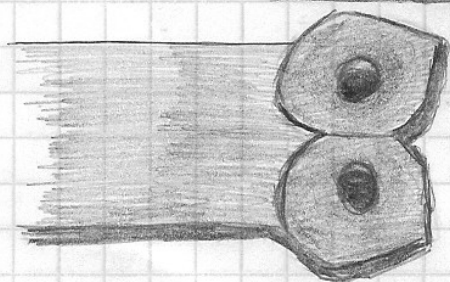


Place the end of the stock on the edge of the anvil. Hit the other end of the stock until you create a "v" shaped notch about $\frac{1}{8}$ " deep in the center of the end.

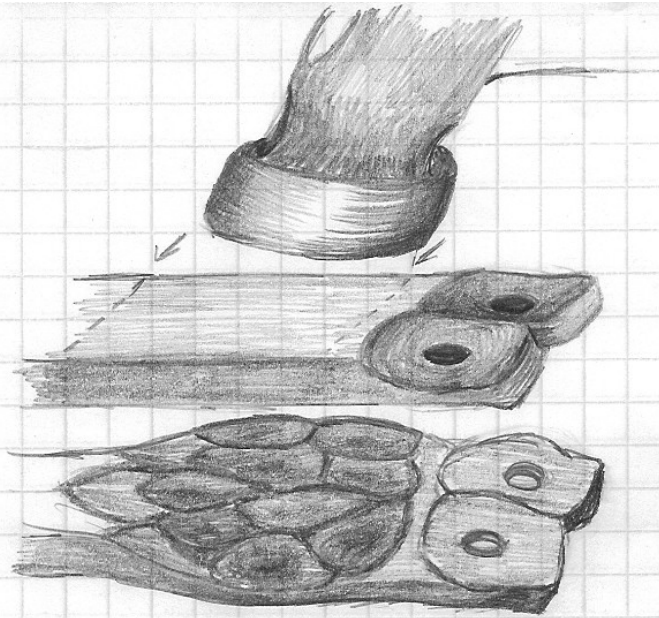
Next, take $\frac{1}{4}$ " punch and punch the eyes $\frac{1}{4}$ " in from each side and $\frac{3}{8}$ " down from top. (Measurements are from the center of the hole)



Next, using a round end punch made from a ball bearing 1 " to $1\frac{3}{8}$ " diameter. Set it over each punched holes and drive them both down evenly until the stock around each hole is about $\frac{1}{8}$ " thick.



It will tend to push up the ears and make the eyes slightly oval



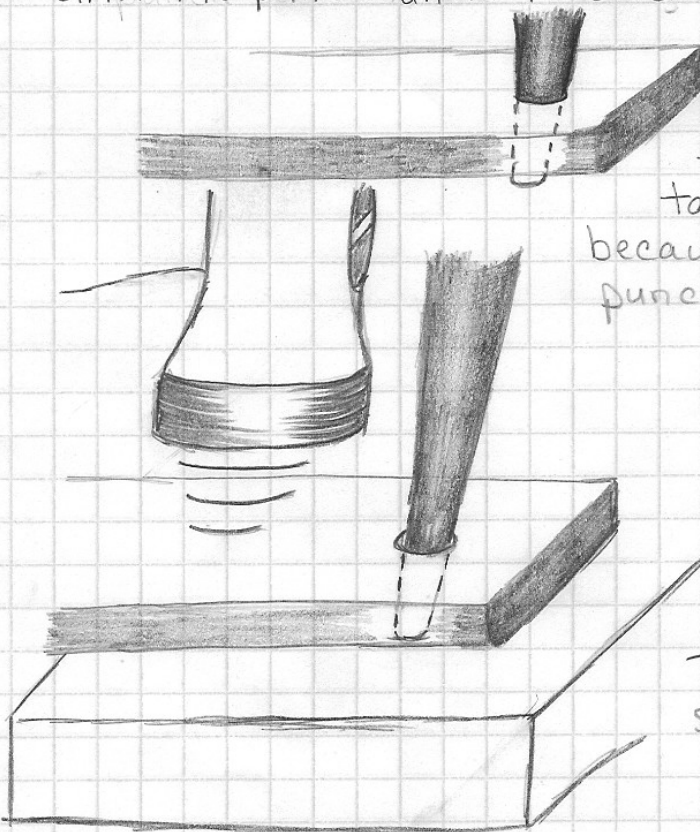
Next, using a rounding hammer, start in the center and begin flattening the area about $1\frac{1}{2}$ " long

You now have the choice of leaving the hammer marks to simulate feathers or you can create your own feather texture.

From here it is up to you. This could be used as a handle or cut off and used as a ornament.

Tip for punching holes:

To make it easier to remove the punch - when you turn your material over to punch out the "biscuit" drive the punch until it sticks out passed the surface of your material a little.



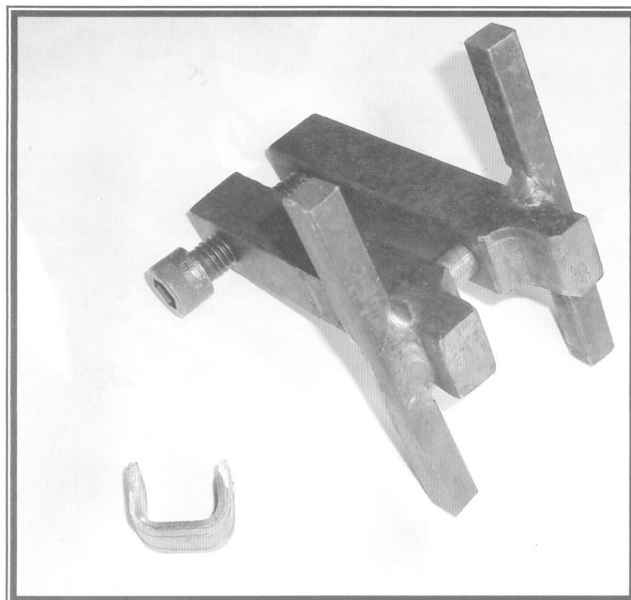
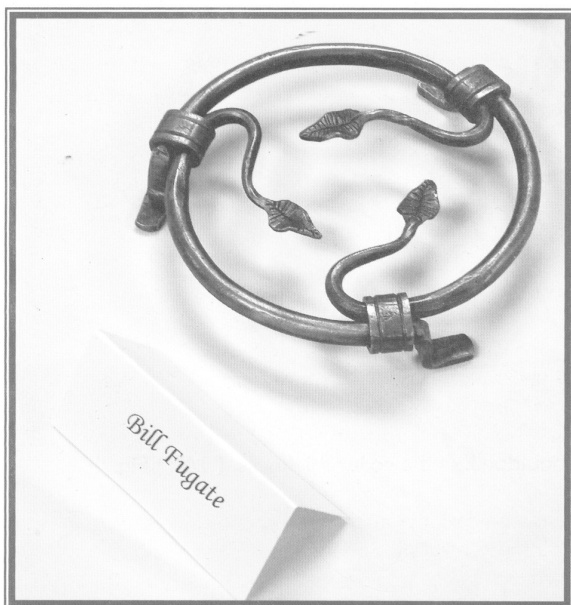
Now place the steel over the anvil and give it a tap, the punch will pop loose because of the taper of the punch.

Sometimes, if you drive the punch only until it has sheared out the "biscuit" the punch will still be tight in the hole.

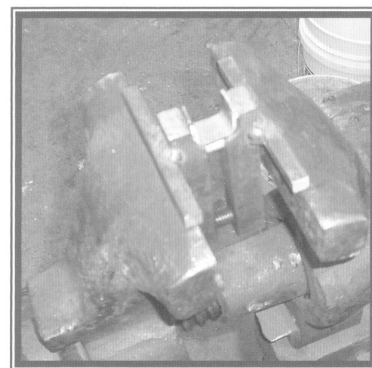
Try this technique to help simplify hole punching.

Bill Fugate's Collar Jig

Here are some pictures of the collar clamp. Also included is a shot of a "Boyd Holtan" trivet. The clamp is intended to sit atop the vise jaws. The collar is set in the clamp and heated cherry red. The trivet is then set in the collar and vise tightened to close it. The ends of the collar are then closed over and set tight with a hammer.



I've made 20 or more trivets like this for gifts and as a result have a whole set of jigs to speed up the process. I've always fought the collars, so I recently made this collaring jig. Now I can install three collars in about 5 minutes.



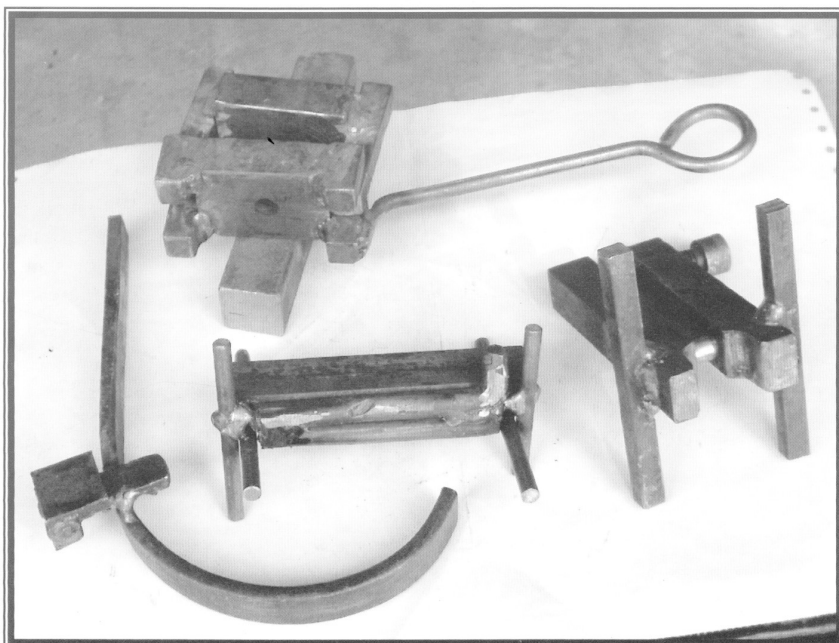
Francis Whitaker's Collar Formula

To collar SQUARE or RECTANGULAR shapes:

Add perimeter of material being collared plus 2-1/2 times the thickness of the collar material.

To collar ROUND shapes:

Add diameters of material being collared plus 3 times the thickness of the collar material.



SCABA Shop and Swap

For Sale:

6" round nosed pliers (great for putting scrolls on small items) \$5.00 each.

Brooms tied, \$20.00 on your handle Please contact me for help with handle length.

Contact Diana Davis at Diana.copperrose@gmail.com

For Sale:

24"(wide) x 1"(thick) Ceramic fiber blanket (similar to Kao-wool) \$1.00 per inch of length. Twisted solid cable 1/2" diameter \$2.00 per ft.

Contact Larry Roderick at 940-237-2814

Wanted:

Advertising Coal Hammers, Contact Mike George at 1-580-327-5235 or o Mike-Marideth@sbcglobal.net

Club Coal

Saltfork Craftsmen has coal for sale. Coal is in 1-2" size pieces The coal is \$140.00/ton or .07 /pound to members .**No sales to non-members.**

NW Region coal pile is located in Douglas, OK. If you make arrangements well in advance, Tom Nelson can load your truck or trailer with his skid steer loader for a fee of \$10 to be paid directly to Tom. Tom has moved his skid steer and must now haul the loader to the coal pile to load you out, hence the \$10 charge. You may opt to load your own coal without using Tom's loader. The coal can be weighed out at the Douglas Coop Elevator scales. Contact Tom Nelson (580-862-7691) to make arrangements to pick up a load. Do not call Tom after 9 PM!! Bring your own containers and shovels. Payment for the coal (\$.07 per pound) should be made directly to the Saltfork Treasurer.

NE Region coal location: Charlie McGee has coal to sell. He lives in the Skiatook, Oklahoma area. His contact information is:

littleironworks@gmail.com or (home) 918-245-7279 or (cell) 918-639-8779

S/C region coal location: Club coal is now available at Norman at Byron Donor place. Call Byron to make arrangements to come by and get coal.

SCABA swage blocks

\$100.00 plus shipping to members. (1st block)

\$120.00 plus shipping to non-members

Contact Bill Kendall for more information



SCABA Floor Cones are now available from Bill Kendall, Byron Donor and Gerald Franklin. The price is \$200 plus shipping and handling.



Show your pride in SCABA

License plates for \$5.00 each.

We have coffee cups for \$9.00 with two images on them and We have a new shipment of caps for \$10.00. There will be caps at the SC meetings and-Dan Cowart has cups and caps .

We have some 2013 SCABA conference t-shirts available if you didn't get to get one. Contact Dan Cowart or Diana Davis for sizes available. The t-shirts cost \$15.00

I also have the insulated cups marked down. You can get one for \$6.00 each or 2 for \$10.00. see me at a meeting..Diana

SCABA Membership Application

January 1, 2014 to March 31, 2015

New Member _____

Membership Renewal _____

Please accept my application

Date: _____

First Name _____ Last Name _____

Married? Yes _____ No _____ Spouses Name _____

Address _____

City _____ State _____ Zip _____

Home Phone (_____) _____ Work Phone (_____) _____

E-mail _____ ABANA Member? Yes _____ No _____

I have enclosed \$20.00 for dues for the period ending March 31, 2015

Signed: _____

Return to: Saltfork Craftsmen, 23966 N.E, Wolf Road, Fletcher, OK 73541



ABANA

NEW & RENEWAL MEMBERSHIPS

Name : _____ Membership ID # _____
(For renewals. Optional)

Business Name (optional): _____

Street : _____

City : _____ State/Prov : _____

Zip/PC : _____ Country : _____

Phone : _____ Fax : _____

E-mail : _____ Website : _____

Membership Type: ☐ New ☐ Renewal

Regular (US, Mexico, Canada)	One Year - <input type="checkbox"/> \$55	Two Years - <input type="checkbox"/> \$105
Senior (65+, US, Mexico, Canada,)	One Year - <input type="checkbox"/> \$50	Two Years - <input type="checkbox"/> \$95
Full-time Student (US, Mexico, Canada)	One Year - <input type="checkbox"/> \$45	Two Years - <input type="checkbox"/> \$85
Foreign	One Year - <input type="checkbox"/> \$65	Two Years - <input type="checkbox"/> \$125
Public Library (US, Mexico, Canada)	One Year - <input type="checkbox"/> \$45	Two Years - <input type="checkbox"/> \$85
Youth (18 years & younger) non-voting Hammer's Blow only	One Year - <input type="checkbox"/> \$20	Two Years - <input type="checkbox"/> \$40 (No discount)
Educational Institutions	One Year - <input type="checkbox"/> \$250	
Contributory Membership (amounts above \$55 / year may be tax deductible)	One Year - <input type="checkbox"/> \$150 and up \$ _____	

Additional contributions to ABANA's special funds:

Exhibition Fund	\$ _____
Metal Museum Library Fund	\$ _____
Next Conference Seed Money Fund	\$ _____

Total: \$ _____

Credit card orders can be faxed, be sure to sign this form. Fax: 423-913-1023

Card Number	Expiration Date	CVS
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Mail to: ABANA, 259 Muddy Fork Rd, Jonesborough, TN 37659 USA
(Please pay by Check, U.S. Money Order or Credit Card)
Phone: 423-913-1022 or join online at www.abana.org

Saltfork Craftsmen Artist Blacksmith Assoc.Inc.
23966 NE Wolf Rd.
Fletcher, Okla 73541

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Sterling Ok.
73567

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