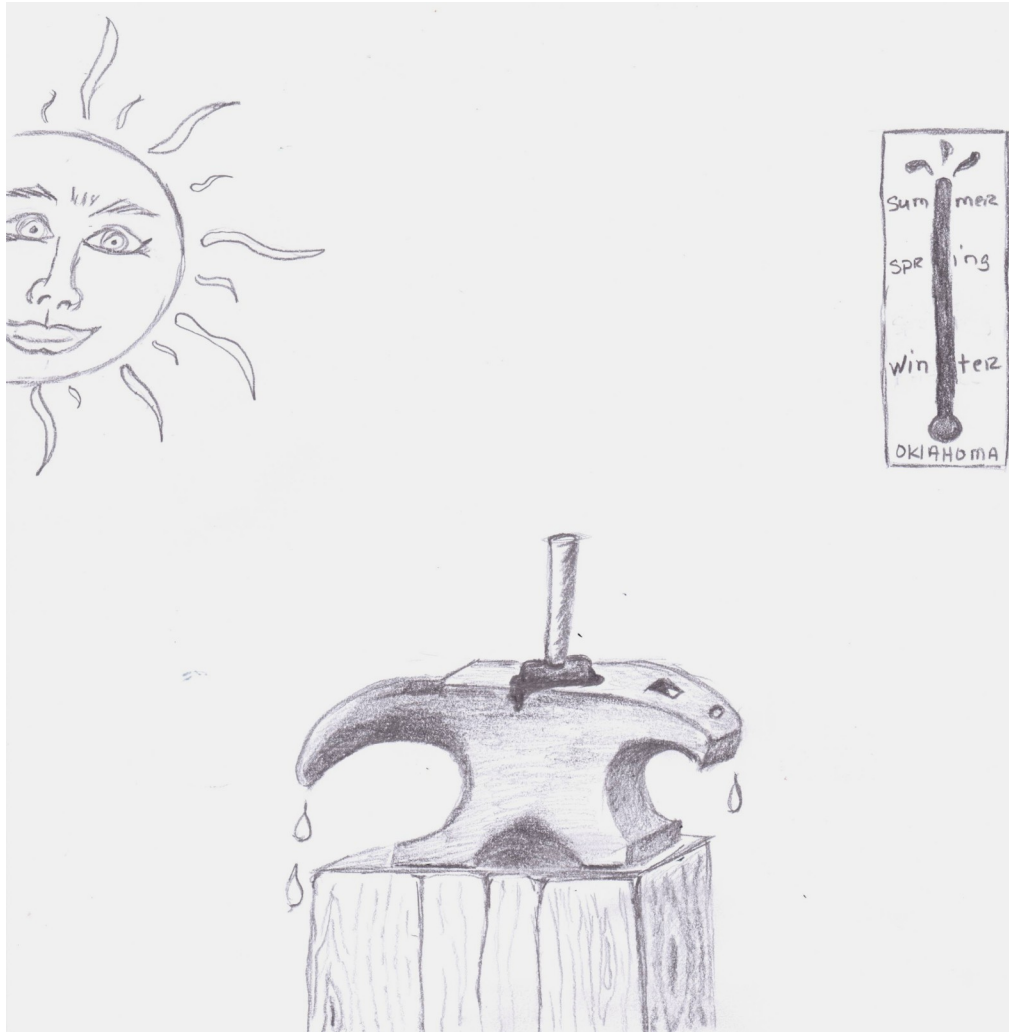


Saltfork Craftsmen Artist-Blacksmith Association

September 2014



Oklahoma weather report for the upcoming month...

We should have several days of near welding heat temperatures in the coming month. Caution should be taken to protect your hammers that you leave setting on top of your anvils as they could become welded to the top of your anvil.

(Laughing out Loud)

Saltfork Craftsmen
Artist-Blacksmith Association
Officers and Directors

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Editors notes...

In order to get the newsletter to as many members as we can each month before the meeting dates have passed we will be setting a new deadline date for information that is sent in each month. **The new deadline will be the 3rd Sunday of each month.** All events after that date will be reported in the next newsletter. We hope that this will ease some of the concerns from meeting host that their information will not get out in time. ALSO there is a 60 day advance notice request on meetings when filling out a host form. This form is published monthly.

In this issue there will be some club information that the board would like for you to remove and keep in your files. This month there will be a copy of the new By-Laws.

Editor..Diana Davis

Secretary's report..

This month in order to catch up and be in compliance with our by-laws there will be two sets of minutes from the SCABA board meetings. Please remember that all meetings of the board are open to any member to attend and voice an opinion.

We know that when you are moving it is hard to remember to send everyone a change of address. Remember that your newsletter does not get the same attention that your first class bills do. They will always follow you but the newsletter will be trashed and the club charged for it. It is your responsibility to make sure the club treasurer or secretary gets the new address.

Any time a newsletter is returned the members name will be removed from the mailing list until that member calls or emails with the new address. One attempt to contact the member will be made. The member will have to pay the extra charges for mailing out the missed newsletters by first class mail. \$2.00 each.

I have a person that tried to join the club at Gerald Franklins last meeting and I didn't get a completed application. If you know a Lance and Ashley Heddlesten (perhaps from the Duncan area) please tell them to get in touch with me so we can get their membership finalized.

Sec. Diana Davis

The Saltfork Craftsmen Artist-Blacksmith Association, a non-profit organization Our purposes are the sharing of knowledge, education and to promote a more general appreciation of the fine craftsmanship everywhere. We are a chapter of the Artist-Blacksmith Association of North America.

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Visit our Saltfork Craftsmen Website:
www.saltforkcraftsmen.org

REGIONAL MEETINGS:

September meeting

- ⇒ SE Regional meeting (Sept. 6th) Open
- ⇒ NE Regional meeting (Sept. 13th) Will be hosted by James Maberry at the Roger Co. Fair in Claremore. Lunch will be on your own. There are lots of food vendors at the Fair. No trade items listed. In you need more info contact James at jntfarm@hotmail.com
- ⇒ SE Regional meeting (Sept. 20th) Will be hosted by JJ McGill at the Murray County Antique Tractor and Implement Show. (See Map) There is No trade item. Dinner is provided (BBQ) If you need more info contact JJ at jjmcgill88@yahoo.com
- ⇒ NW Regional meeting (Sept. 27th) Will be hosted by Ron Lehenbauer at the Major County Historical Grounds Blacksmith Shop at Fairview, Ok. Lunch is on your own. Trade item is a Flower. If you need more info contact Ron at 580-554-1126

October meetings

- SE Regional meeting (Oct. 4th) Open
- NE Regional meeting (Oct. 11th) Open
- SC Regional meeting (Oct 18th)Open
- NW Regional meeting (Oct 25th) This meeting will be hosted by Cheryl Overstreet. It will be held at the Route 66 Museum Blacksmith shop in Elk City. Her trade item is a heart. Lunch is provided but bring a side dish to help out.

November meetings

- ♦ November 1-2 is the SCABA Conference in Norman Oklahoma.
- ♦ NE Regional meeting (Nov. 8th) Open
- ♦ SC Regional meeting (Nov 15th) Open
- ♦ NW Regional meeting (Nov. 22nd) will be hosted by Mandell Greteman at his home in Foss Okla. (directions) exit 53 off I-40 go north on Hyw 44 across the RR tracks one block turn left go 2 blocks end of the road to big gray building or follow signs. Trade item is a horse shoe coat hanger. Lunch is provided but bring a side dish to help out. For more info. 580-515-1292 or mandell01@windstream.net

2014 meeting dates....

<u>SE Region (1st Sat)</u>	<u>NE Region (2nd Sat)</u>	<u>SC Region (3rd Sat)</u>	<u>NW Region (4th Sat)</u>
Jan	Jan: Bill Kendall	Jan; Gerald Franklin	Jan: Dorvan Ivey
Feb	Feb Gary Gloden	Feb: JJ McGill	Feb: Gary Seigrist
March	March: Doug Redden	March Larry Mills	March: Mandell Greteman
April	April: Ed McCormack	April Picnic	April: Bob Kennemer
May Ronnie Smith	May James Erb	May Ricky Vardell	May: Roy Bell
June Frank Sheldon	June: Brendan Crotty	June Larry Mills	June: Don Garner
July	July: Doug Redden	July: Byron Doner	July Monty Smith
Aug	Aug: Tom Nelson	Aug: Tony Cable	Aug Terry Kauk
Sept	Sept: James Mayberry	Sept: J.J. McGill	Sept: Ron Lehenbauer
Oct	Oct	Oct	Oct: Cheryl Overstreet
Nov conference	Nov	Nov	Nov: Mandell Greteman
Dec Bill Phillips	Dec	Dec	Dec: Ted Culver

Meeting hosting form can be found on page 19 along with membership application form.

Around the state...

Saltfork Craftsmen ABA NE Regional Meeting

08-09-2014

The NE Saltfork Craftsmen Regional Meetings was held at the Cherokee Strip Museum in Perry, OK. The shady museum grounds as well as the picnic tables made a great place to gather for a day of sharing the smithing craft, fun, and fellowship. There were about 6 Saltfork members on hand, two of the museum staff, some people from the Perry community, and a few out of area people touring the museum. Two coal forges were going most of the day.

We had a good meal of beans, cornbread, and peach-apple cobbler fixed campfire style in the Dutch ovens. Even the museum cat seemed to like the beans. On further thinking, it's probably good that the cat is an outside pet.

As with many small town newspapers, The Perry Daily Journal is always willing to promote community events. Saltfork made the front page of the Friday paper with an article about Saltfork and our mission to share artistic crafts. The press release included an invitation to the general public attend this meeting.

With sharing and teaching in mind, we had one young man who wanted to try his hand at making something at the forge. Micah is a 9th grader and did very well at his first forging lesson. He made a beam hook and took that home with him. Hopefully we will see him and his dad or mom at more Saltfork meetings.

Thanks to all who attended this event, especially to those that drove many miles to get here.
Tom Nelson & Jim Carothers Co-Hosts



The SC regional meeting was hosted by Tony Cable and his wife Carol at their new home outside Newcastle Okla. Tony had a good turnout and with the overcast skies it was not too unbearably hot. Tony's trade items was a flint striker and there were several different styles represented. David Kroier was showing how it is done and hopefully the kids that were there watching very intently will not go try it at home..

Carol and the other ladies were setting in the shade of the porch visiting and watching Sherrill Carothers and Teresa Gabrish work on their art projects. Teresa was doing some repousse and Carol was working on a fiber art project.

Ron Lehenbauer brought his truck loaded with metal that he sold at a very good price. It was a good opportunity to get some metal for that project you were planning to do.

It wasn't long before one of the young men present talked Ron into showing how to forge a puppy dog.

Tony had his propane forge in his shop going and material there for anyone that wanted to try to make a flint striker. Some of us tried our hands at testing the strikers that were brought for trade. All did a really good job.

I would like to thank the host of this months meetings and hope more members will take advantage of either hosting a meeting or attending one in their area.

Editor



Forging Challenge

This year at the conference we are going to try something that we have never done before but have heard that other clubs have done with great success. We are going to have a forging contest where you do the forging in your own shop and bring the finished item to the conference to be judged.

Here is how we are going to do it. We have chosen a pair of tongs (at least 14" long) as your project. You have until Saturday November 1st to bring or ship your tongs to the Teresa Gabrish, (conference registrar). If mailed they need to arrive her mailbox no later than October 30th. Any later and she will not be there to take delivery. ***If they arrive late they will be considered a donation to the toolbox for next year.***

The tongs will go through the auction on Saturday night. The pair of tongs that brings the most at the auction will be placed 1st and continue down to 2nd and 3rd. The first three places will receive a ribbon along with prize money based on what the tongs bring in the auction. Prize money will be 50% of the auction price each pair brings. If the 1st place tongs bring \$20.00 then the prize money will be \$10.00. Second place tongs brings \$10.00 then 2nd place prize money is \$5.00 Simple yes?

We want this to be fun and have as many as possible participate.

Conference classes we are working to finalize..

Saturday morning: Small Repousse' item, (Teresa Gabrish) limit 5, Cost \$45.00

Saturday morning: Stained Glass , instructor is Arlene Ulm, Limit 10 students, cost is \$10.00

Saturday afternoon: Riveting. Limit 10, cost 45.00

Saturday afternoon, continuation of stain glass if necessary.

Sunday morning.. Enameling on copper (Teresa Gabrish) limit 10, cost \$45.00

Still have a possible dutch oven cooking class. Will depend on interest.

If you know of a class that you would like to see us offer at this or any conference, please get us the information about an instructor to contact or if you would like to teach a class let us know and we will get it listed.

Contact: Diana Davis

Diana.copperrose@gmail.com

580-549-6824

Conference T-shirts

If you would like to submit an idea for the 2014 SCABA conference T-shirt then please submit them C/O Diana Davis at 23966 NE Wolf Rd. Fletcher, Oklahoma. 73541. Dead line ASAP..

Designs with 2-3 colors (black being one of the colors) looked best but is not a requirement. Elizabeth Brim is the demonstrator and the date for the conference is November 1-2 2014

SCABA 2014 conference

Volunteers needed. ..

David Seigrist and the other conference workers are asking for volunteer help during the conference. There are several jobs that we could use help with. Volunteers will be asked to sign up to work for at least 1 hour. The time slots for each job will be on a first come first served basis. We hope by only asking for one hour that it will not interfere with any ones ability to enjoy the rest of the conference.

Jobs that need volunteers:

Help keeping coffee made.

Raffle ticket sales

Iron-N-hat tickets sales and drawings

Auction set up and item placement

Anyone that would like to volunteer to help in any of these areas can contact David Seigrist or there will be a sign up sheet at the registration desk.

Area hotels. There are quite a few hotels in the Norman area but the conference committee would still like to encourage everyone to get their rooms confirmed as soon as you can. Below is a list of just a few of the hotels . We can not recommend any one hotel over another.

Days Inn	Super 8	Norman Travelodge
2543 W. Main St	2600 W. Main St.	225 N. Interstate Dr.
La Quinta Inn	Comfort Inn & suites	The Norman Hotel
920 E. Noble Pkwy	840 Copperfield Dr.	1000 N. Interstate Dr.
Courtyard by Marriott	Econo Lodge	
770 Copperfield Dr.	100 SW 26th Dr.	

All these hotels can be book using Booking.com and many of them have free cancellation if done by Oct. 31st.

SCABA Board meeting minutes

5/4/14

6520 Alameda

Norman, Okla.

Called to Order at 2:20 PM

Board Members present: Mandell Greteman, Mark Carter, Diana Davis, Byron Donor, Dan Cowart, Bill Kendall

Members absent: David Seigrist (out sick)

Guest Present: Tracy Cowart, Gary Seigrist, Terry Jenkins

First item on the agenda was the installation of new Board members. Motion was made by Diana Davis "I make the motion that we accept the election results as submitted and accept Terry Jenkins as new Board member to replace Dan Cowart" Motion was seconded by Mark Carter. Motion carried.

Second item on the agenda was the approval of the Minutes from the SCABA board meeting held on 3/1/14. Motion made by Mandell Greteman "I make the motion that we accept the minutes as submitted" Motion was seconded by Seconded by Diana Davis. Motion carried

Old Business.

Filling Treasurer position. Motion was made by Mandell Greteman. "I make the motion that we amend the By-laws separating the position of Secretary/treasurer and creating an appointed position for the Treasurer with non voting status" The motion was seconded by Terry Jenkins. All approved

Changes to the By-Laws will require the approval from the membership. Upon approval by vote of the membership. The By laws will be amended and Teresa Gabrish will be appointed to the position of Treasurer. Diana Davis will act as Secretary until another board member takes the position.

Motion was made by Mandell Greteman. "I move that we mail out a copy of the changes that need to be made to the By-Laws for membership approval with a deadline of 30days to get the results recorded." Seconded by Diana Davis. All approved.

Digital Camera.

Tracy gave his report that we had waited too long to get new camera that would use the microphones that we have. So it was discussed that he could get them from ebay. Motion was made by Mandell Greteman "I make the motion that Tracy Cowart purchase at least 3 used digital cameras." motion seconded by Bill Kendall Motion carried.

Conference:

Conference food will be catered by Kliens food

Conference vendors. Motion made by Mandell Greteman. " I make the motion that the vendors get to park free at the conference as long as their product is blacksmith related" Motion seconded by Mark Carter. Motion carried

Conference registration. Discussed separating registration for demo and family classes. All agreed but no motion or vote taken today.

Conference committees: Mandell Greteman volunteered to chair the Gallery committee.

New Business:

Hotel rooms for conference; Carol Doner gave her report on the Hotels that were willing to block rooms for the conference attendees. No motion or vote was made today. Table until next meeting
Constant Contact; Dan Cowart has been handling our Constant contact. He is still willing to handle this if we wish.
Meeting was adjourned at 4:00 P.M. Next meeting TBA

Constant Contact;

Dan Cowart has been handling our Constant contact. He is still willing to handle this if we wish.

Conference location: Board members agreed to go to the fair grounds and check out the location after the meeting is adjourned.

Meeting is adjourned at 4:00 P.M.

Next meeting location and date TBA

SCABA board meeting minutes

6520 Alameda

Norman, Okla

Meeting was called to order at 4:15 on June 29th by current president Byron Doner.

Those present were: Mandell Greteman, Teresa Gabrish, Mark Carter, Bill Kendall, Diana Davis, Byron Doner and David Seigrist.

First order of business was the reading and acceptance of the minutes from the meeting held on May 2nd 2014.

Motion was made by Mark Carter and seconded by Mandell Greteman to accept minutes as read. All approved.

Next order of business was the acceptance of the new By-Laws that were voted on by the membership. Motion was made and seconded. New By-Laws accepted.

Financial report was given by new Treasurer Teresa Gabrish. The rules in the By Laws concerning the publishing of the clubs account balances was discussed. The By-Laws state that they would not be published but that anyone that attended one of the quarterly board meetings was welcome to listen to the treasurer report.

Teresa discussed working with our webmaster and set up a link on the website so members could pay for membership, etc, using their credit cards.

Motion made by Mark Carter to accept the treasurer report as submitted. Seconded by David Seigrist. All approved.

After much discussion about the Arts Council grant, the motion was made by David Seigrist and seconded by Mandell Greteman that we pass on the arts council grant. All approved.

We discussed the scholarship program. Mark Carter suggested that we see what the other clubs were doing. Also discussed bring instructors here to help bring information to more members.

Discussed the potential need for finding another location for the 2015 conference.

Went over conference duties and assignments. Suggestions made to find additional volunteers to help with non-demo related activities.

Meeting was adjourned at 6:27 P.M.

Next meeting to be held on August 17th a 3:00 P.M. at Byron Doner's place.

By –Laws
Of the
Saltfork Craftsmen Artist Blacksmith Association

ARTICLE I

Location

The principle address of the corporation shall be P.O. Box 18389 Oklahoma City, Ok. 73154 The Board of directors shall have the power and authority to change the location as they deem necessary.

ARTICLE II

Purpose & Objectives

The corporation is organized exclusively for the promotion of educational and civic endeavors including, but not limited to the following: to maintain and improve communications among craftsmen of all skill levels; to encourage the highest standards of design and craftsmanship among craftsmen; to preserve the heritage of our predecessors artistry and inventiveness; to disseminate information about techniques and about sources for materials and equipment; to educate the public regarding the functional and aesthetic value of hand crafted articles; and most importantly, to serve as a common meeting ground for practitioners of different crafts.

ARTICLE III

Membership

Membership in this organization shall be available to any person, firm or corporation who is engaged in, or has an interest in, the practice and preservation of skills, handicrafts and art. Members shall be accepted without regard to age, race, sex, nationality or residence. Valid members are those registered with the Secretary and or treasurer and whose dues are paid.

Categories of Membership. There shall be only one category of membership. Each and every member shall have all of the rights, privileges and responsibilities of every other Member. However, if at some future time the Board of Directors deems it advisable, they may, by unanimous vote, elect to name Honorary Members by

resolution. Such; Honorary Members should have demonstrated exemplary service and contributions to the advancement of this organization in particular and to craft work and community in general. Honorary Members shall be exempt from payment of dues or fees and shall enjoy all of the privileges and benefits or regular members.

Removal of Members. Members names shall be removed from the rolls of this corporation upon non-payment of dues for the following fiscal year upon receipt of a renewal notice sent by the Secretary and or Treasurer.

Reinstatement of Members. Members may be reinstated by the payment of all past due and current dues owed by the member to the corporation.

ARTICLE IV

Dues

Section 1. Annual Dues. The Board of Directors may determine from time to time the amount of annual dues payable to the organization by members.

Section 2. Payment of Dues. Dues shall be payable in advance on the first day of the first month of each fiscal year. Dues are past due on the first day of the second month of the fiscal year and are delinquent of the first day of the third month of the fiscal year.

Section 3. Default and Termination of Membership When any member shall be in default of payment or dues for a period of three month from the beginning of the fiscal year or period for which such dues become payable, his or her membership may thereupon be terminated by the Secretary and or Treasurer in the manner provided in Article III of these By-Laws

ARTICLE V
Board of Directors

Section 1. General Powers and Duties. The business affairs of the corporation shall be managed by the Board of Directors with the exception of specific powers assigned to the President.

Section 2. Number and Tenure. The number of Board of Directors shall not be less than five (5) and shall consist of the officers of the corporation. The tenure of the Board of Directors shall coincide with the terms of the officers of the corporation.

Section 3. Election and Term of office. Initially, two (2) members shall be elected for a term of one (1) year and three (3) members shall be elected for a term of two (2) years. Thereafter, all directors will be elected to two (2) year terms. The Directors shall be elected from the valid membership as of April 15th of each year and said election shall be held as soon as practical after that date. The directors shall be elected by a majority vote of the voting membership of the organization either at a regular meeting called for that purpose or by mailed ballot. They shall continue in office until their successors shall be duly elected and qualified. Directors shall elect officers from within the Board.

Section 4. Meetings of the Board. Regular meeting of the Board of Directors shall be held following the annual election and at such other times as may be determined by the Directors. Annual meetings of the Board of Directors shall be held in the month of May, at such date, time and place as the Board of Directors shall determine, Notice of the meeting and the agenda therefore, shall be mailed to the last recorded address of each member at least ten (10) days before the time appointed for the meeting.

Section 5. Special Meetings. Special meetings of the Board of Directors may be called by or at the request of the President and may be held at any place within the State of Oklahoma, as the President may determine. Notice of the meeting must be given to all Directors at least ten (10) days before the time appointed.

Section 6. Quorum. A majority of the Board of Directors shall constitute a quorum for the transaction of business. In the absence of the President the quorum present may choose a chairperson for the meeting. If a quorum is not present, a lesser number may adjourn the meeting to a later date, not more than five (5) days later.

Section 7. Absence. Should an member of the Board of Directors absent themselves unreasonably from three (3) consecutive meeting of the Board of Directors without sending a communication to the President or Secretary stating his or her reason for doing so, and if his or her excuse should not be accepted by the members of the Board, his or her seat on the Board may be declared vacant.

Section 8. Vacancies. Whenever any vacancy occurs at the Board of Directors by death, resignation or otherwise, it shall be filled without undue delay by a majority vote by ballot of the Board of Directors at a special meeting which shall be called for that purpose. The election shall be held within sixty (60) days after the occurrence of the vacancy. The person so elected shall hold office for the unexpired term of his or her predecessor.

Section 9. Removal of Directors. Any one or more of the Directors may be removed either with or without cause, at any time, by a vote of two-thirds of the members present at any special meeting called for that purpose.

Section 10. Compensation. No Director or officer of the organization shall receive directly or indirectly, any salary, compensation or emolument There from either in his or her capacity as a Director or in any other capacity. Reimbursement for expenses incurred shall be permitted.

ARTICLE VI

Officers

Section 1. Number. The officers of this organization shall consist of a President, a Vice-President, Secretary and Treasurer.

Section 2. Election and Term of Office. The officers of this organization shall be elected by majority vote of the Board of Directors, either in a regular meeting called for this purpose, or by mailed / emailed ballot, for a term of one (1) year or until their successors are duly elected and qualified. The Treasurer shall be appointed by the Board from among the membership that hold qualification and experience in performing the duties of the position. He or She shall serve at the will of the board.

Section 3. President. The President shall, in general, supervise and conduct the activities and operation of the organization. He or she shall keep the Board of Directors informed and shall freely consult with them concerning the activities of the organization. He or she shall serve on the Board of Directors, reside at all meetings of the Board of Directors and of the membership of the organization or shall designate a chairperson, shall be a member ex officio, with the right to vote, of all committees, and shall perform such other duties as are necessarily incident to the office of the President and as shall from time to time be assigned to him or her by the Board of Directors.

Section 4. Vice-President. The Vice-President shall serve on the Board of Directors and shall have such powers and duties as may be assigned to him or her by the President or Board of Directors. In the case of absence of the President, or of his or her inability, from any cause, to act, the Vice-President shall in general, perform the duties of the President.

Section 5. Secretary. The Secretary shall serve on the Board of Directors and shall take minutes of all meetings; give notice of and attend all meetings of the organization. Conduct all correspondence and carry into execution all orders, votes and resolutions not otherwise committed; keep a list of members of the organization; and shall be keeper of the /corporation's seal. The Secretary shall notify the officers and members of the organization of their election.

Section 6. Treasurer. The treasurer will be a non voting position. The treasurer shall have custody of all funds of the organization which may come into his or her hands. He or she shall keep full and accurate accounts of the receipts and disbursements, collect all fees, annual dues and subscriptions and shall deposit all monies and other valuable effects of the organization in the name and to the credit of the organization in such banks or depositories as the Board of Directors may designate. Funds may be drawn only upon the signature of the Treasurer or the president if the Treasurer is unavailable. Whenever required by the Board of Directors, he or she shall render a statement of the organizations accounts. The Treasurer shall at all reasonable times exhibit the corporate books and accounts to any officer Or Director of the organization. At the expiration of his or her term of office, he or she shall deliver over to the successor all records, books monies and other properties, or in the absence of a Treasurer-elect, to the President. In the case of absence or disability of the Treasurer, the Board of Directors may appoint a Treasurer Pro Tem.

Section 6. Vacancies. All vacancies in any office shall be filled by the Board of Directors without undue delay at the regular meeting or at a meeting specifically called for that purpose. The newly appointed officer shall fill the vacancy for the balance of the vacant positions term.

Section 7. Removal. Any officer of the organization may be removed by a vote of the majority of the Board of Directors then in office.

ARTICLE VII
Records, Accounts, and Minutes

The Corporation shall keep correct and complete books and records of account and shall also keep minutes of the proceedings of the Board of Directors.

ARTICLE VIII
Fiscal Year

The fiscal year of the Corporation shall be from April 1st to March 31st of the next Calendar year.

ARTICLE IX
Amendments

These by-laws may be altered, amended or repealed and new by-laws may be adopted by majority approval of all valid members of the organization. Proposals for change must first be approved by the Board of Directors. This may be done at any regular meeting of the Board of Directors. Within thirty (30) days of said Board approval, the proposed changes will be submitted to the entire membership for vote. A simple majority will be required for adoption. The forgoing by-laws of the Corporation were modified and duly adopted by ballot of the membership held on the June 20, 2014.

<p>Attest: _____ President</p> <p>_____ Secretary</p> <p>_____ Director</p> <p>_____ Director</p>	<p>_____ Vice-President</p> <p>_____ Treasurer</p> <p>_____ Director</p> <p>_____ Director</p>
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These amended By-Laws were adopted by unanimous vote of the SCABA Board of Directors on July 29th 2014

20014 Salt Fork Conference Tool Box

Item	Donor
Box (25 1/2" x 7" I.D.)	Charles McDevitt
Hardware for toolbox	Charles McDevitt
1 1/2 lb. cross peen hammer	
2 1/2 lb. cross peen hammer	
Rounding hammer	
Handled hot cut	
File flat bastard cut	
File, half-round bastard cut	
Farrier's Rasp	
Hacksaw	
Rivet backing tool for 1/4"	
Rivet setting tool for 1/4"	
Rivet backing tool for 5/16"	
Rivet setting tool for 5/16"	
Rivet backing tool for 3/8"	
Rivet setting tool for 3/8"	
Scribe	
Center Punch	
Center Finder	
Dividers	
Tongs	
1/4 V-bit	
3/8 V-bit	
1/2 V-bit	
Scroll pliers	
Soapstone and holder	
Abrasive block, small piece of grinding wheel	
Angle Transfer	
Chisel, Large	
Chisel, small	
Metal folding ruler 24" or 72"	
Ball tool (round blunt nose punch)	
Hand held spring swage for tenons	
Hand held swage for necking down	
Set of monkey tools (1/8", 3/16", 1/4")	
Adjustable square	
Bending forks	
Flux spoon	Jim Carothers
Flux	Jim Carothers
Twisting Wrench	
Hot cut hardy	
Hot slit chisel	
Bolster plate	
Finish wax / brush	Diana Davis
Fire Tools	Diana Davis
Shovel / water can	
Rake / poker	



Sticking *Sticky* Tommy

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Instructor Demonstration at the Spring Conference 2014, Vista

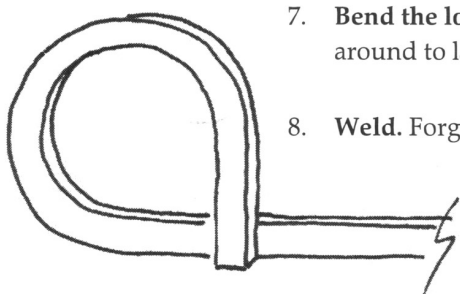
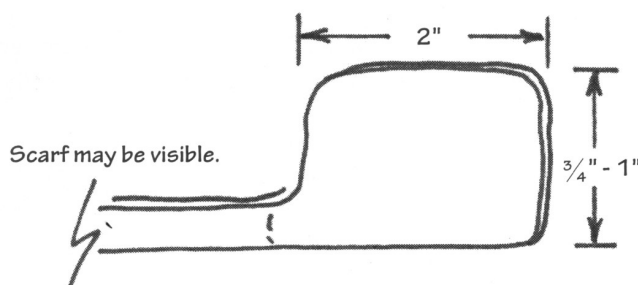
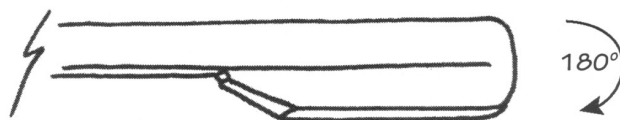
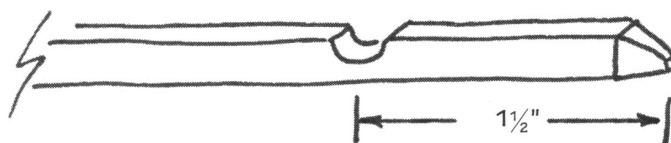
Stock. $\frac{1}{4}$ " x $\frac{1}{4}$ " x 15" mild steel.

Layout. Mark $1\frac{1}{2}$ " from one end, 6" from opposite end. The $1\frac{1}{2}$ " end will become the candle cup. The other end will form the handle and the spike.

Overview. To make the candle cup, bend over the end and forge weld to create a larger mass so that you have plenty of material for the cup. Make a loop and forge weld. Cut the loop to become the spike and top hook.

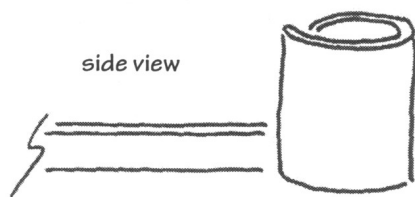
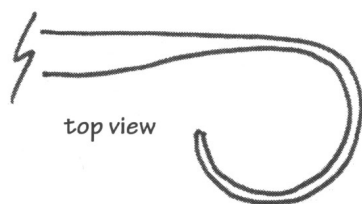
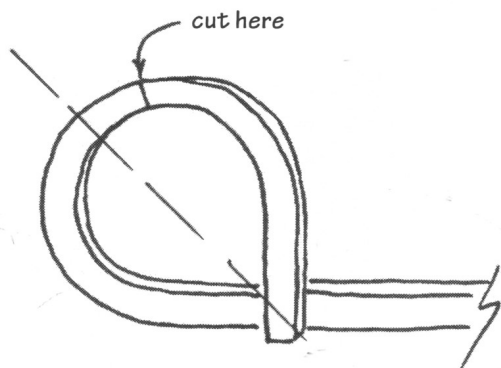
Construction

1. **Scarf.** Heat on the short end.
Draw to a blunt point to form the scarf.
2. **Hammer.** On the corner of the anvil, hammer an indentation at the $1\frac{1}{2}$ " mark.
3. **Bend.** Heat and bend the end away from the notch, folding it over 180° .
4. **Weld.** Forge weld over the entire length of the fold. Close the weld starting at the scarf and then welding toward the tip.
5. **Draw the candle cup.** Heat the weld, flattening it into the scarf. Don't let it get too long before beginning step 6.
6. **Peen the weld** to one side of the bar about $\frac{3}{4}$ " wide.



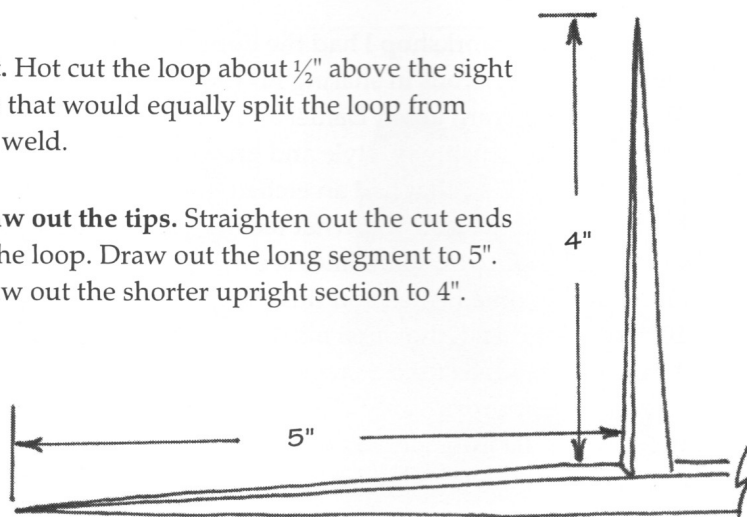
7. **Bend the loop.** Heat the long end between the 6" mark and the tip. Bend the tip around to lay alongside the bar, perpendicular to the bar at the 6" mark.
8. **Weld.** Forge weld the tip to the side of the bar. Reduce the width to its original $\frac{1}{4}$ ".

Steve's Sticky Tommy



9. **Cut.** Hot cut the loop about $\frac{1}{2}$ " above the sight line that would equally split the loop from the weld.

10. **Draw out the tips.** Straighten out the cut ends of the loop. Draw out the long segment to 5". Draw out the shorter upright section to 4".



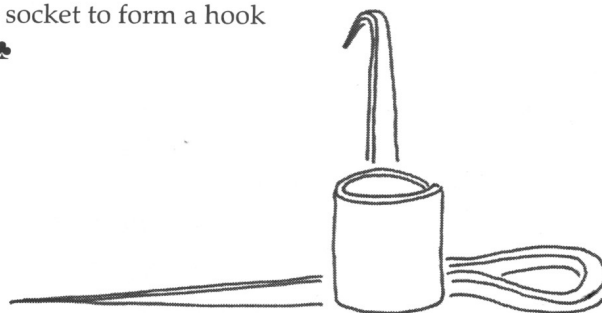
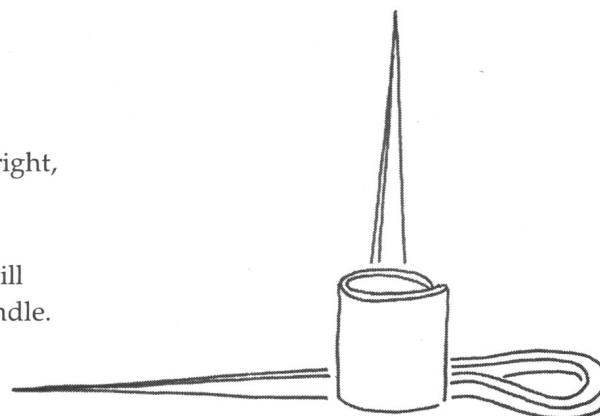
11. **Scroll the candle cup.** Heat the flat section at the other end of the bar. Begin scrolling from the tip to form the candle socket. The candle cup will be $\frac{5}{8}$ " around.

12. **Continue scrolling.** Using a $\frac{5}{8}$ " mandrel, continue to scroll the flat section to form the complete socket.

13. **Bend to form the handle.** Heat between the socket and the upright, and then bend so that the socket aligns with the upright.

14. **Take another heat.** Make adjustments to the socket so that it will rest parallel with the upright and so that there is room for a candle.

15. **Scroll the hook.** Heat and scroll the tip of the upright 180° away from the candle socket to form a hook with a radius of about $\frac{1}{2}$ ". ♣



Bag Tongs

By E.W. Ratliff

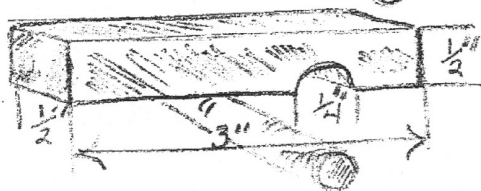


Fig 1.

Fig 1 Set down
 $\frac{1}{4}$ " inch $\frac{1}{2}$ " inch
 from The End of
 $\frac{1}{2} \times \frac{1}{2} \times 3$ " Hot Roll



Fig 2

Fig 2 draw out
 To 1", Keep
 Material $\frac{1}{4}$ " Thick
 and $\frac{1}{2}$ " wide

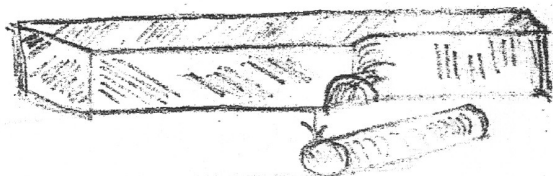


Fig 3

Fig 3 set down a
 $\frac{1}{4}$ " inch at a angle
 To form the jaw.

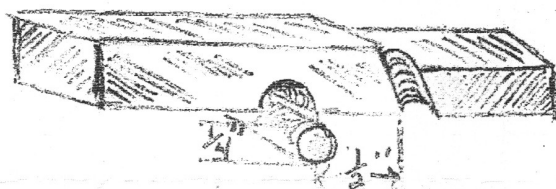


Fig 4

Fig 4 set down a
 $\frac{1}{4}$ " inch from The
 angle set down



Fig 5

Fig 5 draw The
 Rein out, leaving
 The bolster
 work at a
 yellow heat in
 all, The set downs
 and drawing.

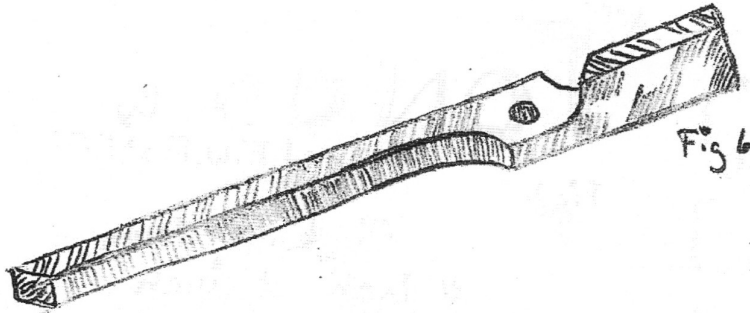


Fig 6 Set The
Bolster down
 $\frac{1}{4}$ " inch $\frac{1}{2}$ " wide
Now center punch
and drill and
counter sink The
 $\frac{3}{16}$ hole

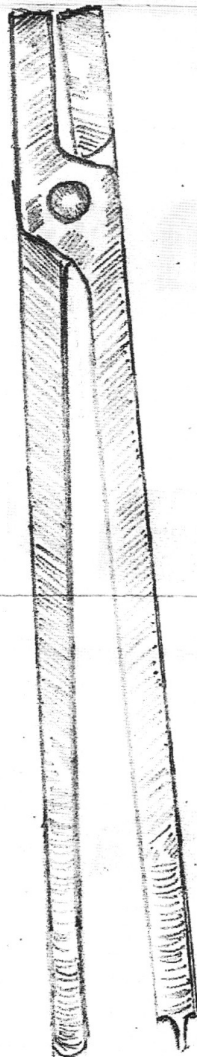


Fig 7 Fit your
Two halves Put
Rivet in, and set
Hot. Work halves
open and close
while Hot.
adjust The jaws

Fig 8 grind a
screw driver
end on one Rein

Fig 9 Super Quench
If you want.
makes a better Tool!

Fig 8

SCABA Shop and Swap

For Sale:

6" round nosed pliers (great for putting scrolls on small items) \$5.00 each.

Brooms tied, \$20.00 on your handle Please contact me for help with handle length.

Contact Diana Davis at Diana.copperrose@gmail.com

For Sale:

24"(wide) x 1"(thick) Ceramic fiber blanket (similar to Kao-wool) \$1.00 per inch of length. Twisted solid cable 1/2" diameter \$2.00 per ft.

Contact Larry Roderick at 940-237-2814

Wanted:

Advertising Coal Hammers, Contact Mike George at 1-580-327-5235 or o Mike-Marideth@sbcglobal.net

Club Coal

Saltfork Craftsmen has coal for sale. Coal is in 1-2" size pieces The coal is \$140.00/ton or .07 /pound to members. **No sales to non-members.**

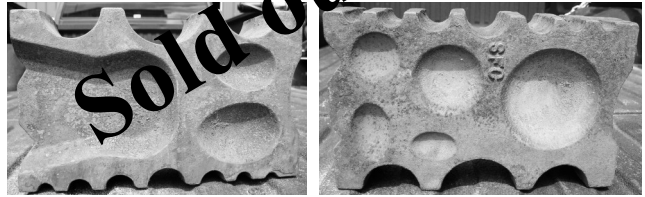
NW Region coal pile is located in Douglas, OK. If you make arrangements well in advance, Tom Nelson can load your truck or trailer with his skid steer loader for a fee of \$10 to be paid directly to Tom. Tom has moved his skid steer and must now haul the loader to the coal pile to load you out, hence the \$10 charge. You may opt to load your own coal without using Tom's loader. The coal can be weighed out at the Douglas Coop Elevator scales. Contact Tom Nelson (580-862-7691) to make arrangements to pick up a load. Do not call Tom after 9 PM!! Bring your own containers and shovels. Payment for the coal (\$.07 per pound) should be made directly to the Saltfork Treasurer.

NE Region coal location: Charlie McGee has coal to sell. He lives in the Skiatook, Oklahoma area. His contact information is:

littleironworks@gmail.com or (home) 918-245-7279 or (cell) 918-639-8779

S/C region coal location: Club coal is now available at Norman at Byron Donor's place. Call Byron to make arrangements to come by and get coal.

SCABA swage blocks
\$100.00 plus shipping to members.
(1st block)
\$120.00 plus shipping



SCABA Floor Cones are now available from Bill Kendall, Byron Donor and Gerald Franklin. The price is \$200 plus shipping and handling.



Show your pride in SCABA

License plates for \$5.00 each.

We have coffee cups for \$9.00 with two images on them and We have a new shipment of caps for \$10.00. There will be caps at the SC meetings and Dan Cowart has cups and caps .

We have some 2013 SCABA conference t-shirts available if you didn't get to get one. Contact Dan Cowart or Diana Davis for sizes available. The t-shirts cost \$15.00

I also have the insulated cups marked down. You can get one for \$6.00 each or 2 for \$10.00. see me at a meeting..Diana

SCABA Membership Application

January 1, 2014 to March 31, 2015

New Member _____

Membership Renewal _____

Please accept my application

Date: _____

First Name _____ Last Name _____

Married? ____ Yes ____ No Spouses Name _____

Address _____

City _____ State _____ Zip _____

Home Phone (____) _____ Work Phone (____) _____

E-mail _____ ABANA Member? ____ Yes ____ No

I have enclosed \$20.00 for dues for the period ending March 31, 2015

Signed: _____

Return to: Saltfork Craftsmen, 23966 N.E, Wolf Road, Fletcher, OK 73541

Saltfork Craftsman Regional Meeting Hosting Form

Region ____ SE ____ NE ____ S/C ____ NW

Date: Month ____ day ____ [correct Saturday for region selected above]

Name _____

Address _____

Phone/email _____

Trade item _____

Lunch provided ____ yes ____ no

Directions or provide a map to the meeting location along with this form.

****All meeting are scheduled on a first come basis. Completely filled out form MUST be received by editor no later than the 15th of the month TWO months PRIOR to the meeting month.**

Completed forms can be mailed or emailed.

You will receive a conformation by email or postcard.

A form must be filled out for each meeting.

If you don't receive something from the editor within 10 days of your sending in your request, call to verify that it was received.

Saltfork Craftsmen Artist Blacksmith Assoc.Inc.
23966 NE Wolf Rd.
Fletcher, Okla 73541

Non Profit Organization
U S Postage Paid
Oklahoma City, Ok
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